

SERVICE MANUAL

SERIES IMPACT 36 PLUS II

Models 940-2 & 941-2



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SAFETY

Throughout this publication, "DANGER!" and "CAUTION!" blocks are used to alert the mechanic to special instructions concerning a particular service or operation that might be hazardous if performed incorrectly or carelessly. PAY CLOSE ATTENTION TO THEM.



DANGER! UNDER THIS HEADING WILL BE FOUND SPECIAL INSTRUCTIONS WHICH, IF NOT COMPLIED WITH, COULD RESULT IN PERSONAL INJURY OR DEATH.



CAUTION! Under this heading will be found special instructions which, if not complied with, could result in damage to equipment and/or property.

These "Safety Alerts" alone cannot eliminate the hazards that they signal. Strict compliance with these special Instructions plus "common sense" are major accident prevention measures.

NOTICE TO USERS OF THIS MANUAL

This SERVICE MANUAL has been written and published by Generac to aid our dealers' mechanics and company service personnel when servicing the products described herein.

It is assumed that these personnel are familiar with the servicing procedures for these products, or like or similar products manufactured and marketed by Generac. That they have been trained in the recommended servicing procedures for these products, including the use of common hand tools and any special Generac tools or tools from other suppliers.

Generac could not possibly know of and advise the service trade of all conceivable procedures by which a service might be performed and of the possible hazards and/or results of each method. We have not undertaken any such wide evaluation. Therefore, anyone who uses a procedure or tool not recommended by Generac must first satisfy himself that neither his nor the products safety will be endangered by the service procedure selected.

All information, illustrations and specifications in this manual are based on the latest product information available at the time of publication.

When working on these products, remember that the electrical system and engine ignition system are capable of violent and damaging short circuits or severe electrical shocks. If you intend to perform work where electrical terminals could be grounded or touched, the battery cables should be disconnected at the battery.

Any time the intake or exhaust openings of the engine are exposed during service, they should be covered to prevent accidental entry of foreign material. Entry of such materials will result in extensive damage when the engine is started.

During any maintenance procedure, replacement fasteners must have the same measurements and strength as the fasteners that were removed. Metric bolts and nuts have numbers that indicate their strength. Customary bolts use radial lines to indicate strength while most customary nuts do not have strength markings. Mismatched or incorrect fasteners can cause damage, malfunction and possible injury.

REPLACEMENT PARTS

Components on Generac recreational vehicle generators are designed and manufactured to comply with Recreational Vehicle Industry Association (RVIA) Rules and Regulations to minimize the risk of fire or explosion. The use of replacement parts that are not in compliance with such Rules and Regulations could result in a fire or explosion hazard. When servicing this equipment, it is extremely important that all components be properly installed and tightened. If Improperly Installed and tightened, sparks could Ignite fuel vapors from fuel system leaks.

SERVICE MANUAL

SERIES IMPACT 36 PLUS II

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PART 1 GENERAL INFORMATION

COMPUTER CONTROLLED VARIABLE SPEED RV GENERATORS

Series Impact 36 Plus II

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NOTES

MAGNETISM

Magnetism can be used to produce electricity and electricity can be used to produce magnetism.

Much about magnetism cannot be explained by our present knowledge. However, there are certain patterns of behavior that are known. Application of these behavior patterns has led to the development of generators, motors and numerous other devices that utilize magnetism to produce and use electrical energy.

See Figure 1. The space surrounding a magnet is permeated by magnetic lines of force called "flux". These lines of force are concentrated at the magnet's north and south poles. They are directed away from the magnet at its north pole, travel in a loop and re-enter the magnet at its south pole. The lines of force form definite patterns which vary in intensity depending on the strength of the magnet. The lines of force never cross one another. The area surrounding a magnet in which its lines of force are effective is called a "magnetic field".

Like poles of a magnet repel each other, while unlike poles attract each other.

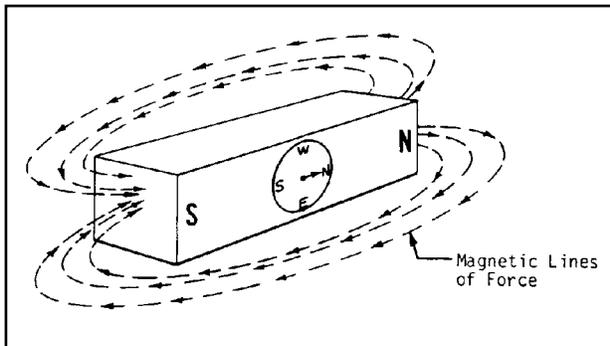


Figure 1. Magnetic Lines of Force

ELECTROMAGNETIC FIELDS

All conductors through which an electric current is flowing have a magnetic field surrounding them. This field is always at right angles to the conductor. If a compass is placed near the conductor, the compass needle will move to a right angle with the conductor. The following rules apply:

- The greater the current flow through the conductor, the stronger the magnetic field around the conductor.
- The increase in the number of lines of force is directly proportional to the increase in current flow and the field is distributed along the full length of the conductor.
- The direction of the lines of force around a conductor can be determined by what is called the "right hand rule". To apply this rule, place your right hand around the conductor with the thumb pointing in the direction of current flow. The fingers will then be pointing in the direction of the lines of force.

NOTE: The "right hand rule" is based on the "current flow" theory which assumes that current flows from positive to negative. This is opposite the "electron" theory, which states that current flows from negative to positive.

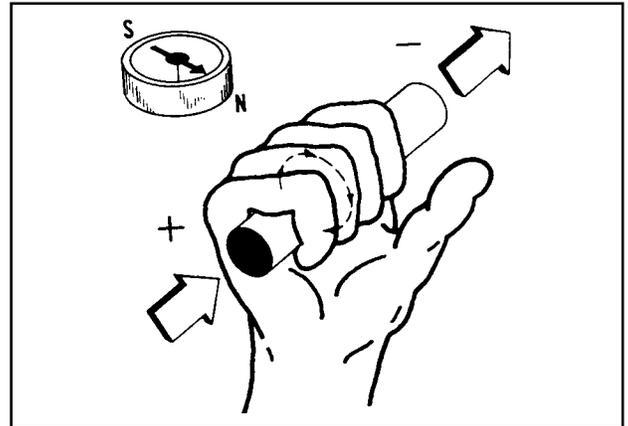


Figure 2. The Right Hand Rule

ELECTROMAGNETIC INDUCTION

An electromotive force (EMF) or voltage can be produced in a conductor by moving the conductor so that it cuts across the lines of force of a magnetic field.

Similarly, if the magnetic lines of force are moved so that they cut across a conductor, an EMF (voltage) will be produced in the conductor. This is the basic principle of the revolving field generator.

Figure 3, below, illustrates a simple revolving field generator. The permanent magnet (Rotor) is rotated so that its lines of magnetic force cut across a coil of wires called a Stator. A voltage is then induced into the Stator windings. If the Stator circuit is completed by connecting a load (such as a light bulb), current will flow in the circuit and the bulb will light.

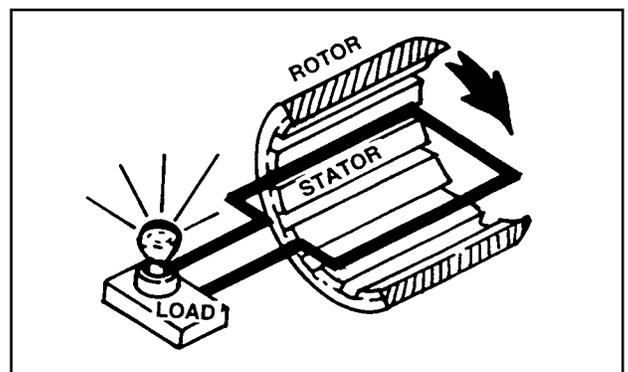


Figure 3. A Simple Revolving Field Generator

**Section 1.1
GENERATOR FUNDAMENTALS**

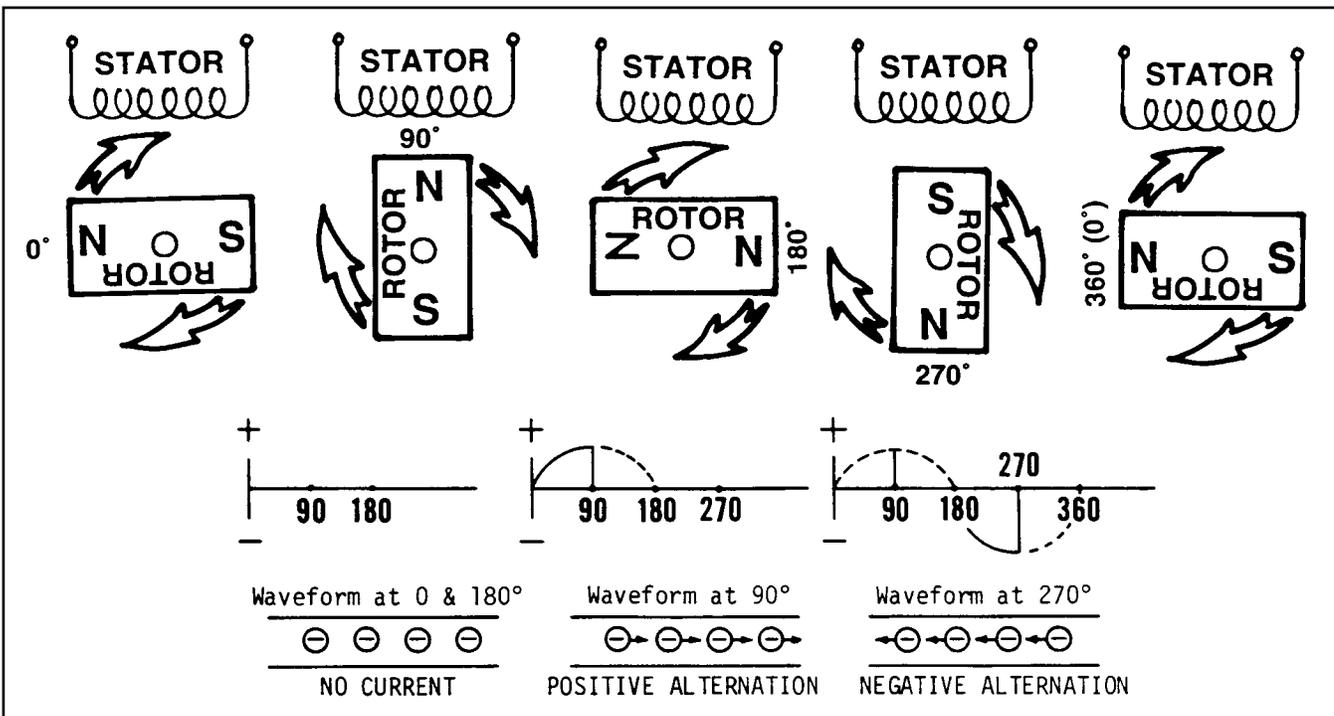


Figure 4. Operation of a Simple Generator

ALTERNATING CURRENT

A simple generator consists of a coil of wires called a Stator and a magnetic field called a Rotor. As the Rotor's magnetic field cuts across the Stator coil, a voltage is induced into the Stator windings. The amount of induced voltage is equal to the strength of the magnetic field.

See Figure 4. The current alternates according to the position of the Rotor's poles in relation to the position of the Stator. At 0° and again at 180°, no current flow is produced. At 90° of Rotor rotation, current flow reaches a maximum positive value. Rotor rotation to 270° brings another maximum flow of current. However, at 270° the current flow has reversed in polarity and now flows in the opposite direction.

ELECTRICAL UNITS

AMPERE:

The rate of electron flow in a circuit is represented by the AMPERE. The ampere is the number of electrons flowing past a given point at a given time. One AMPERE is equal to just slightly more than six thousand million billion electrons per second.

With alternating current (AC), the electrons flow first in one direction, then reverse and move in the opposite direction. They will repeat this cycle at regular intervals. A wave diagram, called a "sine wave" shows that current goes from zero to maximum positive value, then reverses and goes from zero to maxi-

imum negative value. Two reversals of current flow is called a cycle. The number of cycles per second is called frequency and is usually stated in "Hertz".

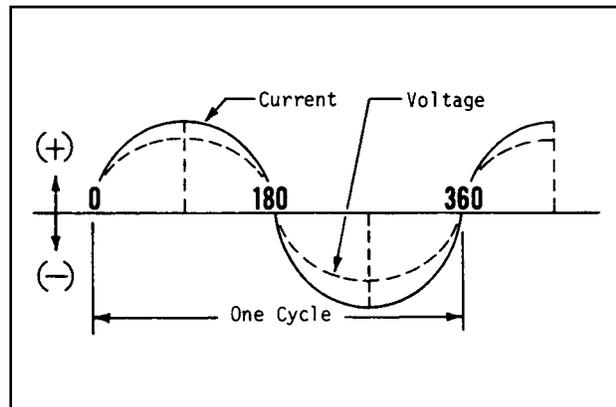


Figure 5. Alternating Current Sine Wave

VOLT:

The VOLT is the unit used to measure electrical PRESSURE, or the difference in electrical potential that causes electrons to flow. Very few electrons will flow when voltage is weak. More electrons will flow as voltage becomes stronger. VOLTAGE may be considered to be a state of unbalance and current flow as an attempt to regain balance. One volt is the amount of EMF that will cause a current of 1 ampere to flow through 1 ohm of resistance.

Section 1.1 GENERATOR FUNDAMENTALS

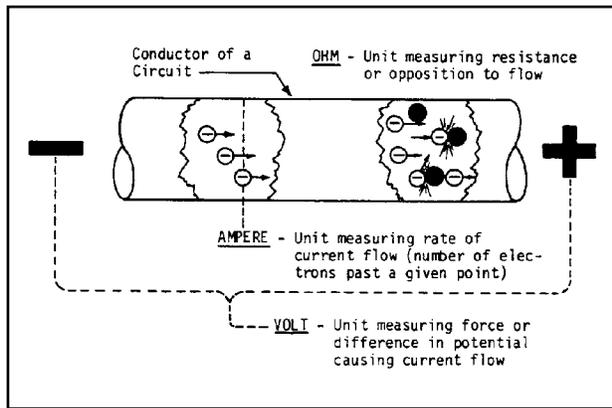


Figure 6. Electrical Units

OHM:

The OHM is the unit of RESISTANCE. In every circuit there is a natural resistance or opposition to the flow of electrons. When an EMF is applied to a complete circuit, the electrons are forced to flow in a single direction rather than their free or orbiting pattern. The resistance of a conductor depends on (a) its physical makeup, (b) its cross-sectional area, (c) its length, and (d) its temperature. As the conductor's temperature increases, its resistance increases in direct proportion. One (1) ohm of resistance will permit one (1) ampere of current to flow when one (1) volt of electromotive force (EMF) is applied.

OHM'S LAW

A definite and exact relationship exists between VOLTS, OHMS and AMPERES. The value of one can be calculated when the value of the other two are known. Ohm's Law states that in any circuit the current will increase when voltage increases but resistance remains the same, and current will decrease when resistance increases and voltage remains the same.

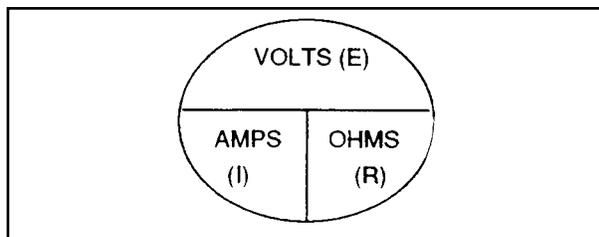


Figure 7.

If AMPERES is unknown while VOLTS and OHMS are known, use the following formula:

$$\text{AMPERES} = \frac{\text{VOLTS}}{\text{OHMS}}$$

If VOLTS is unknown while AMPERES and OHMS are known, use the following formula:

$$\text{VOLTS} = \text{AMPERES} \times \text{OHMS}$$

If OHMS is unknown but VOLTS and AMPERES are known, use the following:

$$\text{OHMS} = \frac{\text{VOLTS}}{\text{AMPERES}}$$

REACTANCE IN AC CIRCUITS

GENERAL:

When direct current (DC) is flowing, the only opposition to current flow that must be considered is resistance (ohms). This is also true of alternating current (AC) when only resistance type loads such as heating and lamp elements are on the circuit. In such a case, current will be in phase with voltage- that is, the current sine wave will coincide in time with the voltage sine wave.

However, two factors in AC circuits called **INDUCTIVE** and **CAPACITIVE REACTANCE** will prevent the voltage and current sine waves from being in phase.

INDUCTIVE REACTANCE:

This condition exists when current lags behind voltage (Figure 8). As current flows in a circuit, magnetic lines of force are created at right angles to the conductor. The continuous changes in current value (from positive to negative) cause these magnetic lines to collapse and build up continuously.

The magnetic field around the conductor induces electromotive forces that cause current to keep on flowing while voltage drops. The result is a condition in which voltage leads current. When a conductor is formed into a coil, the magnetic lines of force are concentrated in the center of the coil. This increased density causes an increase in magnetically Induced EMF without increasing current. Thus, coils cause inductive reactance.

Inductive reactance can also be caused by placing an induction motor on the circuit which utilizes the current's magnetic field for excitation.

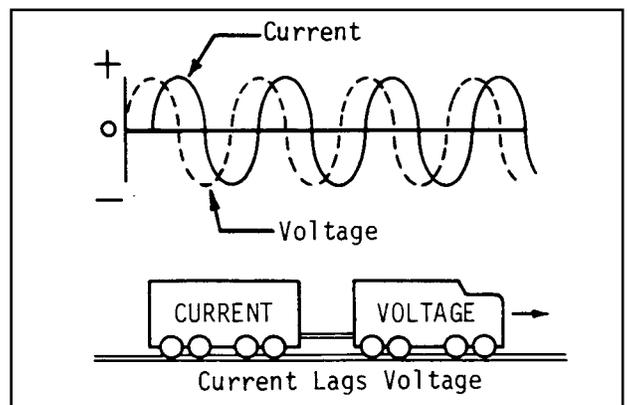


Figure 8. Inductive Reactance

Section 1.1 GENERATOR FUNDAMENTALS

CAPACITIVE REACTANCE:

This condition occurs when current leads voltage (Figure 9). It might be thought of as the ability to oppose change in voltage. Capacitance exists in a circuit when certain devices are ~a) capable of storing electrical charges as voltage increases and (b) discharging these stored charges when the voltage decreases.

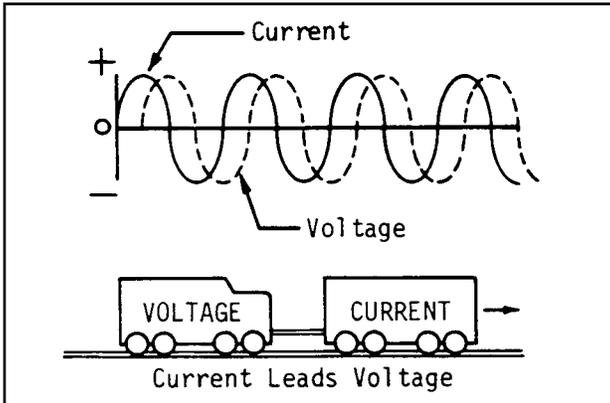


Figure 9. Capacitive Reactance

WHAT IS AN "IMPACT PLUS" UNIT?:

The Impact Plus is a computer controlled generator that uses an inverter to create a superior sine wave and maintain a steady frequency. These units are different from conventional generators in that the performance of the engine and AC generator are more accurately matched over a wide range of power needs. The Impact Plus computer controlled generator provides greater efficiency of both the engine and the generator while maintaining electrical output within an acceptable voltage range. The frequency is con-

trolled by the inverter and is maintained at a steady 60 Hz signal throughout the load range.

Computer controlled generator units have the ability to operate the engine over a wide range of speeds, while conventional generators will deliver correct AC frequency and voltage only at a fixed rpm.

Unlike conventional AC generators, the Impact Plus unit can match engine speed to load requirements. This provides several advantages, as follows:

- Smaller engines can be used to produce more power than on a conventional generator, since it can be allowed to run at a higher speed.
- When the load is reduced, the engine can run at slower than the usual speeds. This improves fuel economy and reduces engine noise.
- The Impact Plus unit can be operated closer to its peak power point at all times, because output voltage and current are functions of engine speed. This allows for a much more compact generator design.

IMPACT PLUS SYSTEM OVERVIEW:

Figure 10 is a block diagram of the Impact Plus system. The major elements of the system are represented in the diagram. Operation of the system may be described briefly as follows:

1. The engine is directly coupled to a permanent magnet type Rotor, so the Rotor runs at the same speed as the engine.
2. As the Rotor turns, its magnetic field cuts across the Stator windings to induce a voltage into the Stator.

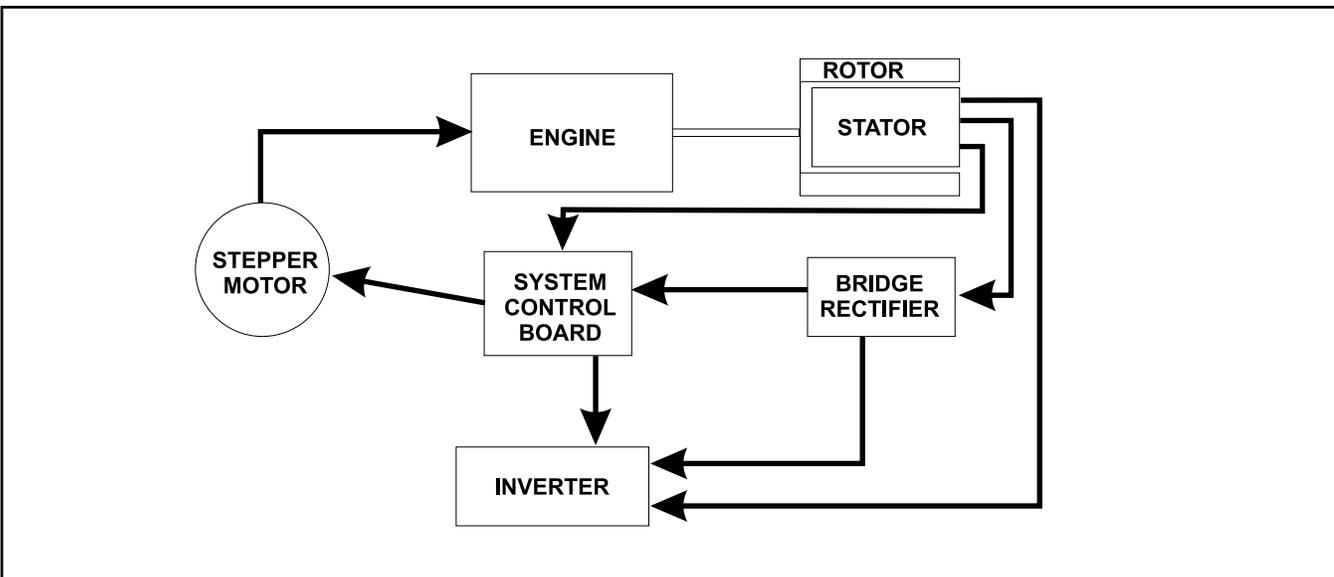


Figure 10. Block Diagram of the Impact 36 Plus System

3. When the generator circuit breaker is turned to the "ON" position, AC voltage is delivered to the Full Bridge Rectifier. The AC voltage is rectified to DC and thus becomes DC Link voltage.
4. AC voltage from the stator PS1/PS2 is delivered to the inverter. This is used as the power supply for the inverter circuit board.
5. AC voltage from the stator TIM1/TIM2 is delivered to the system controller. This is used for engine speed sensing.
6. The system controller sends signals to the inverter for inverter operation.
7. The system controller senses load voltage and signals stepper motor operation to achieve required engine speed for correct voltage output.

WHY VARIABLE SPEED CONTROL?

Most electrical loads will operate satisfactorily only within a relatively small voltage band. In order to provide useful voltage at larger load currents, it is necessary to increase engine speed.

In conventional AC generators, some form of voltage regulation is needed to provide correct voltage in the full range of load current. This is often accomplished by regulating excitation current to the Rotor (field) which then regulates the strength of the Rotor's magnetic field. The voltage induced into the Stator windings is proportional to the strength of the Rotor's magnetic field.

The Impact Plus computer controlled generator uses a Rotor having a fixed and permanent magnetic field. The strength of this magnetic field is fixed and cannot be regulated.

The output voltage on Impact Plus computer controlled generators tends to droop with increasing electrical loads. The SYSTEM CONTROLLER maintains a constant AC output voltage by increasing engine and Rotor speed as the load current increases, to offset this inherent voltage droop.

Section 1.1
GENERATOR FUNDAMENTALS

INTRODUCTION

Major components of the generator proper are shown in Figure 1, below. External sheet metal and other unrelated components are omitted from the drawing for clarity. These parts are:

Item	Description
1	Upper Fan Housing
2	Upper Cooling Fan
3	Permanent Magnet Rotor
4	Rotor Hub
5	Stator Retaining Ring
6	Stator Assembly
7	Stator Adapter
8	Engine
9	Lower Fan & Flywheel
10	Stepper Motor

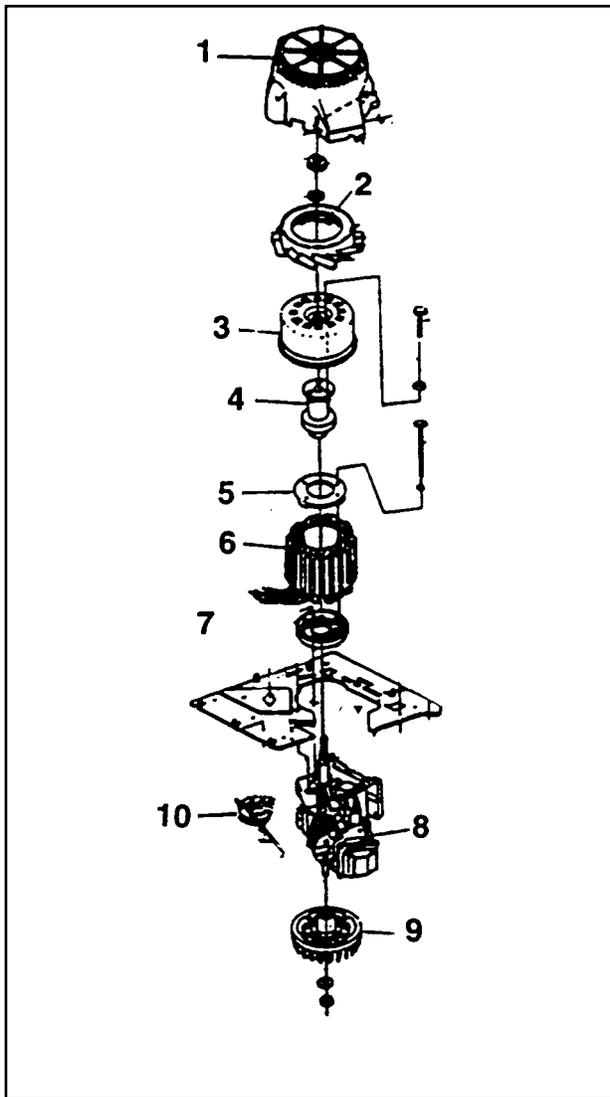


Figure 1. Exploded View of Generator Proper

UPPER FAN HOUSING

As its name implies, this component houses and shields the upper cooling fan. See Figure 1, Item 1.

UPPER COOLING FAN

The Cooling Fan draws air into the generator through slots in the Upper Fan Housing. It is fastened to and rotates with the Permanent Magnet Rotor.

PERMANENT MAGNET ROTOR

Sixteen permanent magnets have been affixed to the Rotor. A starter ring gear is welded to the Rotor. The Rotor and Hub are balanced at the factory as an assembly and must be replaced as an assembly.

NOTE: The hub **MUST** be properly aligned during reassembly. The mounting bolt, housing opening and magnet must be properly aligned. In addition, match marks between the Hub and Rotor must be aligned as indicated by an "ALIGN MARKS FOR BALANCE" decal. During assembly, use care to avoid damage to the Ignition Sensor.



DANGER! The permanent magnet rotor produces an extremely strong magnetic force. Use care during installation to avoid pinched fingers.

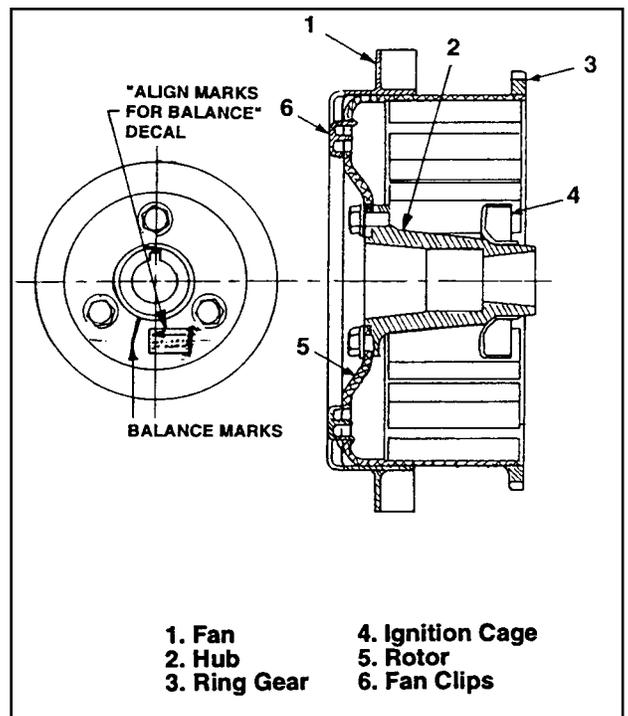


Figure 2 Permanent Magnet Rotor Assembly

Section 1.2 MAJOR GENERATOR COMPONENTS

ROTOR HUB

See Figure 2 on previous page. The Rotor Hub is balanced with the Rotor and must be replaced with the Rotor as an assembly. Part of the engine ignition system is pressed onto the Hub and can be replaced only as part of the Rotor and Hub assembly.

STATOR RETAINING RING

The Stator Retaining Ring is made of die-cast aluminum. Four hex head capscrews with lockwashers pass through holes in the Retaining Ring, to retain the Stator Assembly to the Stator Adapter (Item 7, Figure 1).

STATOR ASSEMBLY

The 2-phase Stator is made up of six (6) windings, with leads brought out as shown in figure 4. Figure 5 is a schematic representation of each stator winding. Note that there are two (2) power phase windings (Leads AC1, AC2, SL1 and SL2); a timing winding (Leads TIM1 and TIM2); a power supply winding (Leads PSI, PS2); and a dual battery charge winding (Leads 55, 66, 77).

STATOR ADAPTER

The Adapter is retained to the engine by means of four hex head capscrews. The Stator is retained to the Stator Adapter and is "sandwiched" between the Adapter and the Stator Retaining Ring.

LOWER FAN & FLYWHEEL

The Lower Fan and Flywheel are retained to the engine PTO shaft by means of a conical washer and an M16-1.50 hex nut. When assembling, tighten the flywheel nut to 75 foot-pounds.

ENGINE

The engine is a single cylinder, 220 cc, overhead valve type manufactured by Generac® Power Systems, Inc.

STEPPER MOTOR

The Stepper Motor (Figure 3) consists of a stepper motor along with a gear and cam arrangement which allows motor movement to change the engine carburetor throttle setting. The Motor is controlled by output signals from the Computer Control Circuit Board, which calculates the number of steps the stepper needs to take and generates the required signals to the Motor. The circuit board signals the Motor to actuate in response to changes in AC output voltage. Thus, in response to decreasing AC output voltages, the Motor will increase the throttle setting and engine speed will increase. Conversely, increasing AC output voltages will cause the Motor to decrease throttle setting and engine speed will decrease.

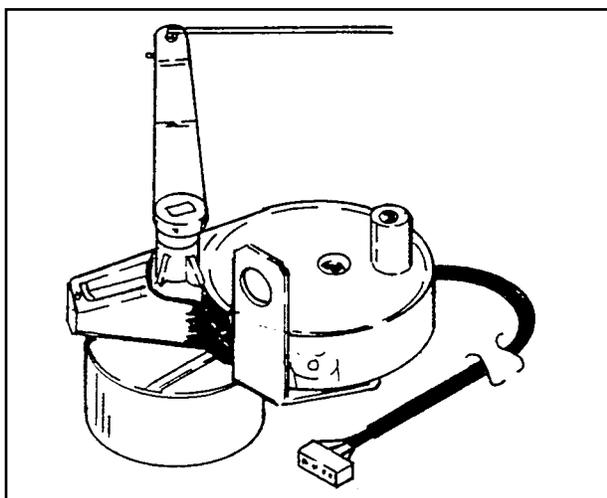


Figure 3. The Stepper Motor

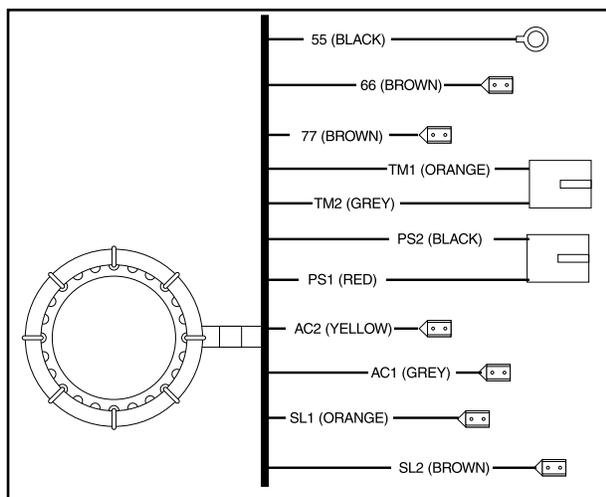


Figure 4. Stator Pictorial View

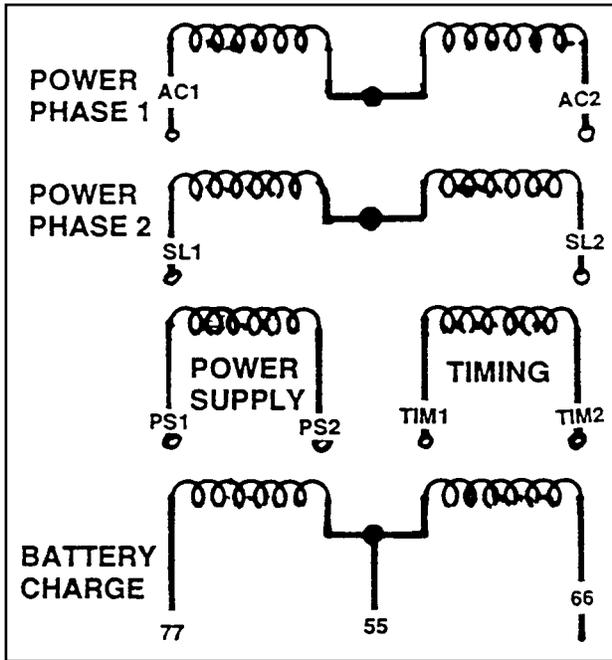


Figure 5. Schematic- Stator Windings

Section 1.2
MAJOR GENERATOR COMPONENTS

GENERAL

Figure 1, below, is a block diagram of the Impact Plus computer controlled RV generator. The diagram is Intended only for the purpose of illustrating generator operation. Refer to the actual wiring diagram for wiring interconnections.

OPERATIONAL DESCRIPTION

1. The Impact Plus is a computer controlled generator that uses an inverter to create a superior sine wave and maintain a steady frequency of 60 Hz. The PERMANENT MAGNET ROTOR is directly coupled to the ENGINE and rotates at the same speed as the engine.
2. As the ROTOR turns, its magnetic field cuts across a number of STATOR windings, to induce a voltage into those windings. A voltage is induced into the following STATOR windings:
 - a. Phase 1 and 2 of the STATOR POWER WINDINGS (output leads AC1-AC2 and SL1-SL2).

- b. The STATOR POWER SUPPLY WINDING with output leads PS1-PS2.
- c. The STATOR TIMING WINDING (output leads TIM1-TIM2).
- d. STATOR BATTERY CHARGE WINDING with output leads 55, 66 and 77.

3. STATOR BATTERY CHARGE WINDING output is delivered to the unit battery via a BATTERY CHARGE RECTIFIER (BCR) and a 1 OHM, 50 WATT RESISTOR. The circuit is completed through the battery to frame ground and back to the BATTERY CHARGE WINDING via Wire 55.
4. Stator timing winding output is delivered to the A6060 circuit board. The timing winding output is used to determine engine rpm.
5. The stator power supply winding output is delivered to the inverter. This is the power supply for operation of the inverter.
6. Stator power winding output (phase 1 and 2) is delivered to two separate bridge rectifiers, where it is rectified to DC. This becomes the DC link voltage and is delivered to the inverter.

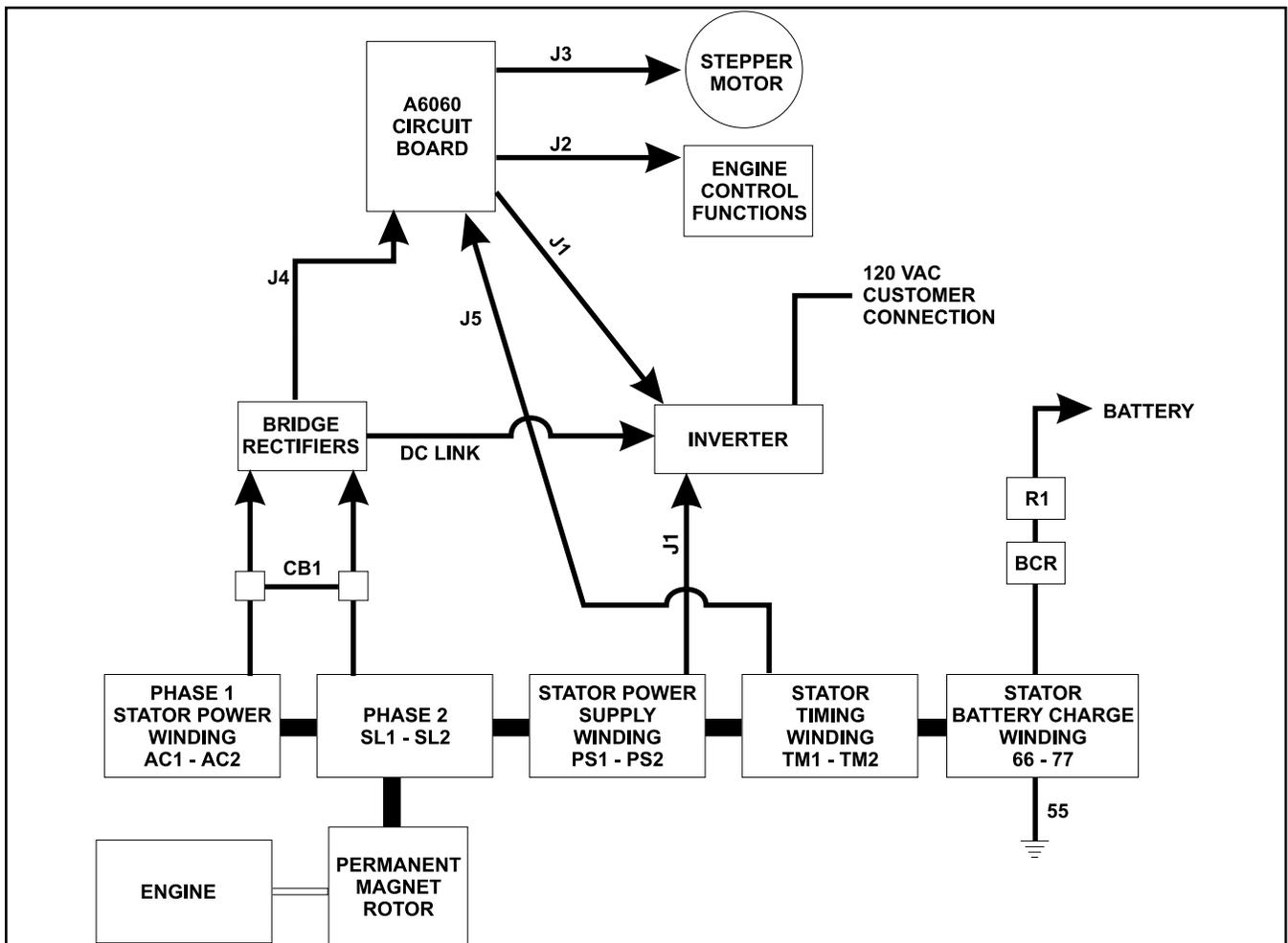


Figure 1. Block Diagram- A Generator System

Section 1.3

OPERATIONAL ANALYSIS

OPERATIONAL DESCRIPTION (CONTINUED)

7. The A6060 circuit board controls all functions of the generator, i.e.:
- a. Engine DC control system
 - b. Stepper motor operation
 - (1) If voltage is low, the board will signal a STEPPER MOTOR to change engine throttle setting and increase speed until the desired voltage level is reached.
 - (2) If voltage goes high, the board will signal the STEPPER MOTOR to reduce engine throttle setting until the desired voltage level is obtained.
 - c. Output signals for operation of inverter.

DIRT AND MOISTURE

If moisture is permitted to remain in contact with the generator Stator windings, some of it will be retained in voids and cracks of the winding insulation. This can eventually cause a reduction in insulation resistance and generator output may be affected.

Winding insulation in Generac generators is moisture resistant. However, prolonged exposure to water, high humidity, salt air, etc., will gradually reduce the resistance of winding insulation.

Dirt can make the problem even worse, since it tends to hold moisture into contact with the windings. Salt, as from sea air, can also worsen the problem, since salt tends to absorb moisture from the air. When salt and moisture combine, they make a good electrical conductor.

Because of the detrimental effects of water, dirt and salt, the generator should be kept as dry and as clean as possible. Stator windings should be tested periodically using a Hi-Pot tester or a Megohmmeter. If insulation resistance is low, drying of the unit may be necessary. If resistance is still low after drying, the defective Stator should be replaced.

INSULATION RESISTANCE TESTERS

One kind of insulation resistance tester is shown in Figure 1, below. Other types are commercially available. The type shown has a "Breakdown" lamp which turns on to indicate an insulation breakdown during the test.

One common type of tester is the "Megohmmeter" which measures resistance in "Megohms".

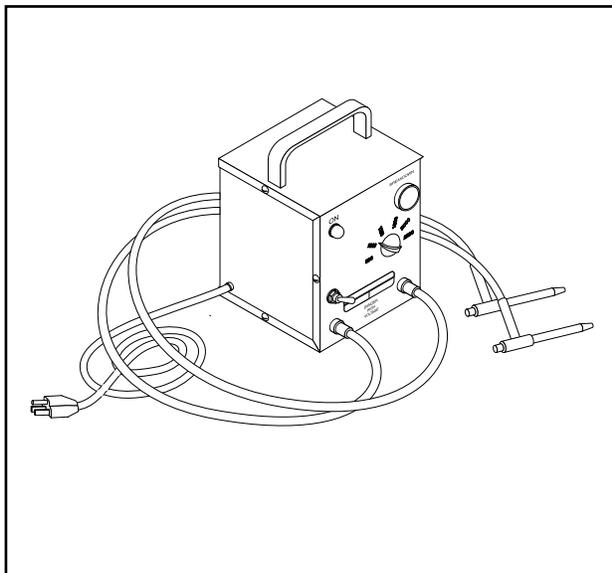


Figure 1. One Kind of Hi-Pot Tester



CAUTION! When using a Megohmmeter or any other tester, be sure to follow the manufacturer's instructions carefully. All Stator leads must be isolated from other components, especially circuit boards, before performing tests. The high voltages used in testing insulation resistance will damage electronic components.

STATOR LEADS

The following leads are brought out of the Stator and connected to various components in the unit:

WIRE#	COLOR	CONNECTS TO
AC1	Grey	CB1A
AC2	Yellow	BR1
SL1	Orange	CB1B
SL2	Brown	BR3
TIM1	Orange	A6060 Circuit Board
TIM2	Grey	A6060 Circuit Board
PS1	Red	J1
PS2	Black	J1
77	Brown	Battery Charge Rectifier BCR
66	Brown	Battery Charge Rectifier BCR
55	Black	Grounding Terminal

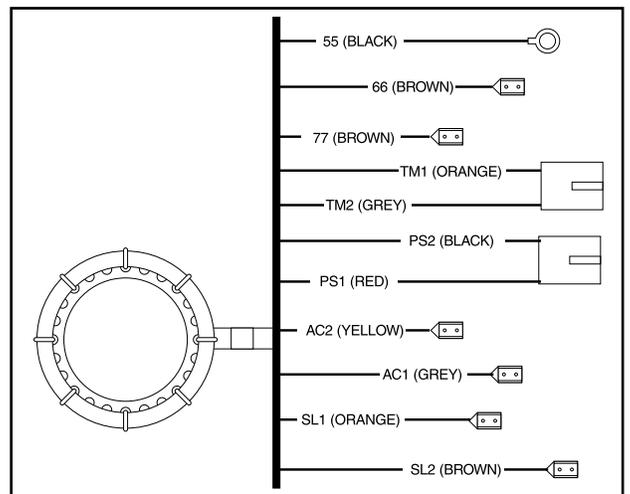


Figure 2. Stator Leads

PREPARATION FOR TESTS

See Stator leads CHART above. Disconnect and isolate all Stator leads. ALL STATOR LEADS MUST BE DISCONNECTED AND ISOLATED BEFORE STARTING THE TESTS.

Section 1.4

INSULATION RESISTANCE

TEST ALL STATOR WINDINGS TO GROUND

Connect the ends of all Stator leads together. Make sure none of the leads are touching any terminal or any part of the generator.

Connect one Tester probe to the junction of all Stator leads; the other Tester probe to a clean frame ground on the Stator. Apply a voltage of 1000 volts for about 1 second.

Follow the tester manufacturer's instructions carefully. Some "Hi-Pot" testers are equipped with a "Breakdown" light which will turn ON to indicate an insulation breakdown.

A "Megger" (Megohmmeter) will indicate the "megohms" of resistance. Normal Stator winding insulation resistance is on the order of "millions of ohms" or "megohms". The MINIMUM acceptable insulation resistance reading for Stators can be calculated using the following formula.

$$\text{MINIMUM INSULATION RESISTANCE (in "megohms")} = \frac{\text{GENERATOR RATED VOLTS}}{1000} + 1$$

EXAMPLE: Generator rated voltage is "120 VAC". Divide 120 by 1000 to obtain "0.12". Add "1" to obtain "1.12". Minimum Insulation resistance for the unit is "1.12 megohms".

TEST FOR SHORTS BETWEEN WINDINGS

Figure 2 on the previous page shows the Stator leads that are brought out of the Stator. Figure 3 is a schematic representation of the eight (8) Stator windings. To test for shorts between windings, proceed as follows:

1. Make sure all Stator output leads are isolated from each other and from the frame.
2. POWER PHASE TO TIMING WINDINGS:- Connect one tester probe to Stator lead AC1, the other test probe to Stator lead TIM1. Apply a voltage of 1000 volts. The Tester will indicate a breakdown if the windings are shorted together. Repeat again with stator lead SL1.
3. POWER PHASE TO POWER SUPPLY WINDINGS: Connect one tester probe to Stator lead AC1, the other tester probe to Stator lead PS1. Apply 1000 volts. If a breakdown is indicated, the windings are shorted together. Repeat again with stator lead SL1.

4. POWER PHASE TO BATTERY CHARGE WINDINGS: Connect one tester probe to Stator Lead AC1, the other probe to Stator lead No. 55. Apply 1000 volts. If breakdown is indicated, the windings are shorted together. Repeat again with stator lead SL1.
5. TIMING TO POWER SUPPLY WINDING:- Connect one tester probe to Stator lead No. TM1, the other test probe to Stator lead No. PS1. Apply 1000 volts. If breakdown is indicated, the windings are shorted together.
6. TIMING TO BATTERY CHARGE WINDING:- Connect one test probe to Stator lead No. TIM1, the other test probe to Stator lead No. 55. Apply 1000 volts. If breakdown is indicated the windings are shorted together.
7. POWER SUPPLY TO BATTERY CHARGE WINDING: Connect one test probe to Stator lead No. PS1, the other probe to Stator lead No. 55. Apply 1000 volts. If breakdown is indicated, the windings are shorted together.

RESULTS OF TESTS

1. If testing indicates that Stator windings are shorted to ground, the Stator should be cleaned and dried. The insulation resistance tests should then be repeated. If, after cleaning and drying, the Stator again fails the test, replace the Stator assembly.
2. If testing indicates that a short between windings exists, clean and dry the Stator. Then, repeat the tests. If Stator fails a second test (after cleaning and drying), replace the Stator assembly.

CLEANING THE GENERATOR

GENERAL:

If testing indicates that the insulation resistance is below a safe value, the winding should be cleaned. Proper cleaning can be accomplished only while the generator is disassembled. The cleaning method used should be determined by the type of dirt to be removed. Be sure to dry the unit after it has been cleaned. An electric motor repair shop may be able to assist with cleaning. Such shops are often experienced in special problems (sea coast, marine, wet-land applications, etc.).

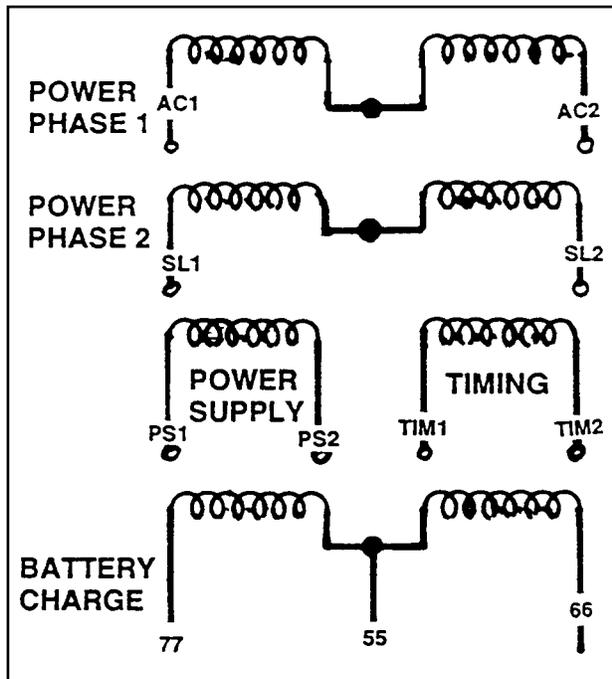


Figure 3. Schematic - Stator Windings

USING SOLVENTS FOR CLEANING:

A solvent is generally required when dirt contains oil or grease. Only petroleum distillates should be used to clean electrical components. Recommended are safety type petroleum solvents having a flash point greater than 100° F. (38° C.).

Use a soft brush or cloth to apply the solvent. Use care to avoid damaging magnet wire or winding insulation. After cleaning, dry all components thoroughly with moisture-free, low pressure compressed air.

⚠ DANGER! DO NOT WORK WITH SOLVENTS IN ANY ENCLOSED AREA. ALWAYS PROVIDE ADEQUATE VENTILATION. FIRE, EXPLOSION OR OTHER HEALTH HAZARDS MAY EXIST UNLESS ADEQUATE VENTILATION IS PROVIDED. WEAR EYE PROTECTION. WEAR RUBBER GLOVES TO PROTECT THE HANDS.

⚠ CAUTION! Some generators use epoxy or polyester base winding varnishes. Use solvents that do not attack such materials.

DRYING THE GENERATOR

GENERAL:

If testing indicates that the insulation resistance of a winding is below a safe value, the winding should be dried before operating the unit. Some recommended drying methods include (a) heating units and (b) forced air.

HEATING UNITS:

If drying is needed, the generator can be enclosed in a covering. Heating units can then be installed to raise the temperature about 15°-18° F. (8°-10° C.) above ambient.

FORCED AIR:

Portable forced air heaters can be used to dry the generator. Direct the heated air into the generator's air intake openings. Run the unit at no-load. Air temperature at the point of entry into the generator should not exceed 150° F. (66° C.).

Section 1.4
INSULATION RESISTANCE

INTRODUCTION

Problems that occur in the computer-controlled RV generator generally involve the following systems or components:

1. The engine.
2. The Speed Control System.
3. The AC Generator.
4. Battery Charge Circuit.
5. A6060 Circuit Board.
6. Wiring Harness and Front Panel.

This Section will discuss test procedures for the following components. Also see Part 8 of this Manual, "TROUBLESHOOTING".

1. The AC Generator (Stator).
2. Battery Charge Circuit.
3. A6060 Circuit Board.

STATOR ASSEMBLY

GENERAL:

For additional information on the Stator, refer to the following:

1. "Stator Assembly" on Page 1.2-2.
2. Section 1.4, "INSULATION RESISTANCE".

SYMPTOMS OF STATOR FAILURE:

If the engine starts but the Stepper Motor does not move, and shutdown occurs after several seconds, look for broken or shorted timing windings (Wires TIM1 and TIM2).

TESTING THE STATOR WITH A VOM:

A Volt-Ohm-Milliammeter (VOM) can be used to test the Stator windings for the following faults:

- An open circuit condition.
- A "short-to-ground" condition.
- A short circuit between windings.

NOTE: The resistance of Stator windings is very low. Some meters will not read such a low resistance and will simply indicate "continuity" Recommended is a high quality, digital type meter capable of reading very low resistances.

TESTING POWER PHASE WINDINGS:

A. Refer to Figures 1 and 2 on this page and the next. To test the Power Phase windings for an open circuit condition, proceed as follows:

1. Disconnect the following wires:
 - a. Lead "AC1" (Grey) at CB1A.
 - b. Lead "AC2" (Yellow) at BR1.
 - c. Lead "SL1" (Orange) at CB1B.
 - d. Lead "SL2" (Brown) at BR3.
2. Make sure all of the disconnected leads are isolated from each other and are not touching the frame during the test.
3. Set a VOM to its "Rx1" scale and zero the meter.
4. Connect one test lead to AC1 and one test lead to AC2. Note the resistance reading.
5. Connect one test lead to SL1 and one test lead to SL2. Note the resistance reading.

NOMINAL RESISTANCE- POWER PHASE WINDINGS
0.414 to 0.465 ohm

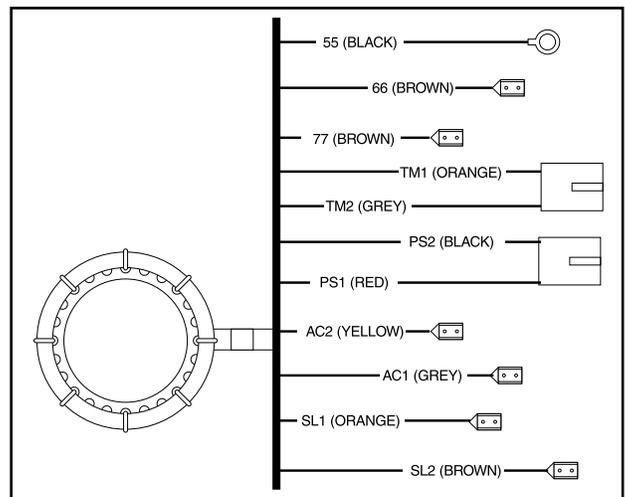


Figure 1. Stator Leads

B. To test the Power Phase windings for a "short-to-ground" condition, proceed as follows:

1. Make sure all leads are isolated from each other and are not touching the frame.
2. Set a VOM to its "Rx10,000" or "Rx1K" scale and zero the meter.
3. Connect one VOM test lead to the terminal end of Stator Lead "AC1", the other test lead to a clean frame ground on the Stator.
 - a. The meter should read "infinity".
 - b. Any reading other than "infinity" indicates a "short-to-ground" condition.
 - c. Repeat #3 again using Stator Lead "SL1."

Section 1.5 COMPONENTS TESTING

STATOR ASSEMBLY (CONTINUED)

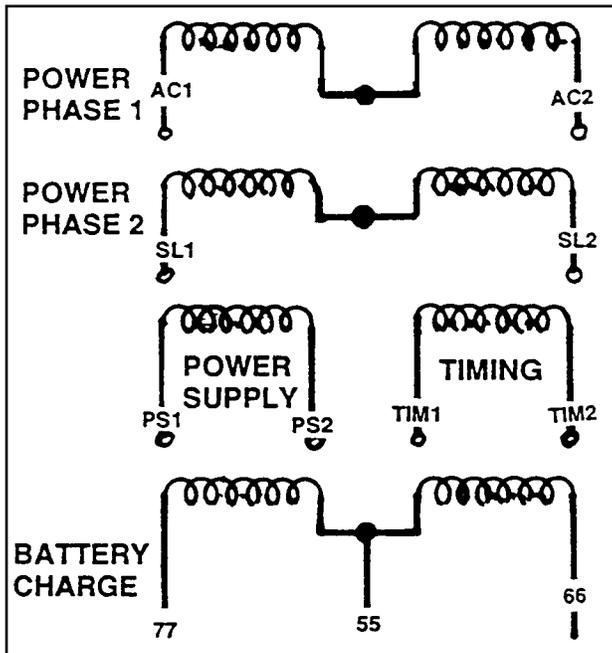


Figure 2. Schematic- Stator Windings

TESTING POWER SUPPLY WINDINGS:

A. To test the Power Supply winding for an open circuit condition, proceed as follows:

1. Disconnect the 2-wire power supply from the generator. See Figure 3.
2. Set a VOM to its "Rx1" scale and zero the meter.
3. Connect one VOM test lead to Lead PS1- Red, the other test lead to Lead PS2 - Black. The meter should indicate the resistance of the Power Supply winding.

**NOMINAL RESISTANCE
POWER SUPPLY WINDING
0.206-0.227 ohm**

B. To test the Power Supply winding for a "short-to-ground" condition, proceed as follows:

1. Set the VOM to its "Rx10,000" or "Rx1 K" scale and zero the meter.
2. Connect one VOM test lead to Lead PS1 - Red. Connect the other test lead to a clean frame ground on the Stator. The meter should read "infinity."

NOTE: Any reading other than "Infinity" Indicates the winding is shorted to ground. If winding is open or shorted, the Stator should be replaced.

TESTING THE TIMING WINDING:

A. To test the Stator Timing winding for an open circuit condition, proceed as follows:

1. Disconnect the 2-pin connector from "J5" of the A6060 circuit board. See Figure 3.
 - a. Stator lead TIM1 (Orange) connects to Pin 1 of the "J5" connector.
 - b. Stator lead TIM2 (Gray) connects to Pin 2 of the "J5" connector.
2. Set a VOM to its "Rx1" scale and zero the meter.
3. Connect one VOM test lead to Pin 1 (Lead TIM1 Orange); connect the other test lead to Pin 2 (Lead TIM2- Gray). The meter should indicate the Stator Timing winding resistance.

**NOMINAL RESISTANCE
STATOR TIMING WINDING
0.102-0.116 ohm**

B. To test the Timing winding for a "short-to-ground" condition, proceed as follows:

1. Set the VOM to its "Rx10,000" or "Rx1 K" scale and zero the meter.
2. Connect one VOM test lead to Pin 1 of the 2-pin connector (Lead TIM1-Orange).
3. Connect the other test lead to a clean frame ground on the Stator. The meter should read "infinity". Any reading other than "infinity" indicates the Timing winding is shorted to ground.

SHORT CIRCUIT BETWEEN WINDINGS:

To test for a short circuit between windings, proceed as follows:

1. Set a VOM to its "Rx10,000" or "Rx1K" scale and zero the meter.
2. Connect one meter test lead to Stator lead PSi (Red).
3. Connect the remaining test lead to Stator lead AC1 (Grey). The meter should read "infinity". Any reading other than "infinity" indicates a shorted condition and the Stator should be replaced.
4. Connect one VOM test lead to Stator lead AC1, the other test lead to Stator lead 77. The VOM should read "infinity".
5. Connect one VOM test lead to Stator lead AC1, the other test lead to Stator lead TIM1. The meter should read "infinity".
6. Connect one test lead to Stator lead PSI, the other to Stator lead TIM1. "Infinity" should be indicated.

7. Connect one test lead to Stator lead PS1, the other to Stator lead 77. The VOM should read "infinity".
8. Connect one VOM test lead to Stator lead TIM1, the other test lead to Stator lead 77. "Infinity" should be indicated.

TESTING THE BATTERY CHARGE CIRCUIT

GENERAL:

The Stator is equipped with dual battery charge windings. These windings deliver an AC output to a Battery Charge Rectifier (BCR) which rectifies it (changes it to direct current or DC). The direct current is delivered to the unit battery, to maintain the battery in a charged state while the unit is running.

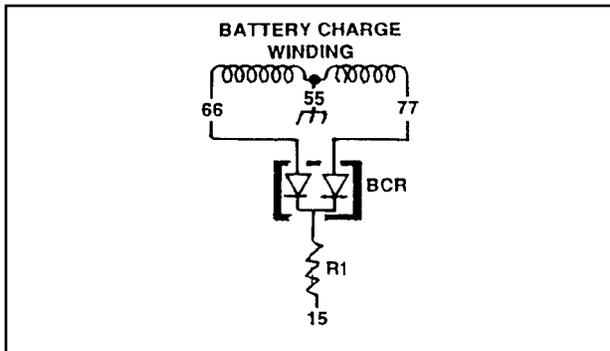


Figure 3. Battery Charge Windings and Rectifier

SYMPTOMS OF CIRCUIT FAILURE:

It is difficult to determine if the battery charge circuit is operating without testing for correct voltage. If you suspect the battery charge circuit is defective, the following symptoms will usually point to a cause of the problem. See Figure 4.

1. If no AC voltage can be measured across Stator connections at the Battery Charge Rectifier (BCR), an open circuit condition probably exists in Wire 66 (Brown), or Wire 77 (Brown).
2. If AC voltage (s) available to the Wire 66 and 77 terminals at the battery Charge Rectifier, but no voltage or a low voltage is measured between the BCR's Wire 55 terminal and ground, the Battery Charge Rectifier (BCR) is defective.

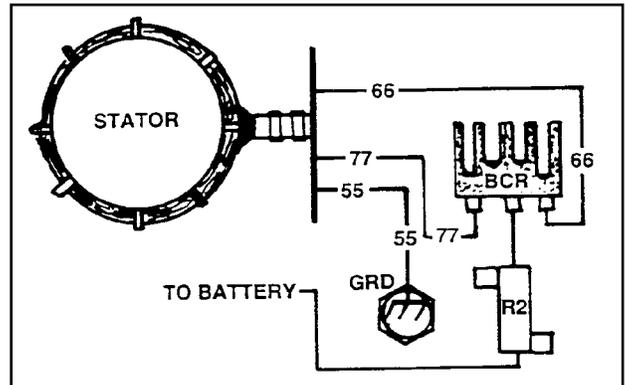


Figure 4. Battery Charge Circuit

TESTING THE BATTERY CHARGE CIRCUIT:

Test the Battery Charge winding as follows:

1. Disconnect Wire 77 at the Battery Charge Rectifier (BCR).
2. Disconnect Stator output Wire 66 at the Battery Charge Rectifier (BCR).
3. Disconnect Wire 55.
4. Set a VOM to its "Rx1" scale and zero the meter.
5. Connect the VOM test leads across Wires 77 and 55, then across Wires 66 and 55. Note the resistance reading in both cases. Replace Stator Assembly, if defective.

BATTERY CHARGE WINDING RESISTANCE
ACROSS WIRES 66 TO 55 = 0.095-0.108 Ohm
ACROSS WIRES 77 TO 55 = 0.095-0.108 Ohm

6. Use a VOM to measure AC voltage at the Wires 66 and 77 terminals of the Battery Charge Rectifier, with the unit running. If no AC voltage is measured, an open circuit exists in the wire 66 or 77 circuit.
7. With engine running, use a VOM to check for DC voltage between the Battery Charge Rectifiers Wire 55 and frame ground. If AC voltage was present in step 6, but DC voltage is NOT present in this step, the Battery Charge Rectifier (BCR) is defective.

Section 1.5
COMPONENTS TESTING

CONSTRUCTION

The panel is constructed of sheet metal and includes a panel box, a panel back cover and a front control panel. The panel box is retained to an engine-generator divider plate by five M5 screws. Removal of these screws will permit the panel to be removed from the divider plate and set out of the way with connecting wires still attached. This will allow access to components housed in the control panel.

COMPONENTS

A heat sink bracket is attached to the engine-generator divider plate, for attachment of a heat sink to which four diode assemblies are mounted. See Items 26 and 31 in the Exploded View of Control Panel. Other components are also shown in the Exploded View. Many of these components are part of the "ENGINE ELECTRICAL SYSTEM" (Part 6 of this manual).

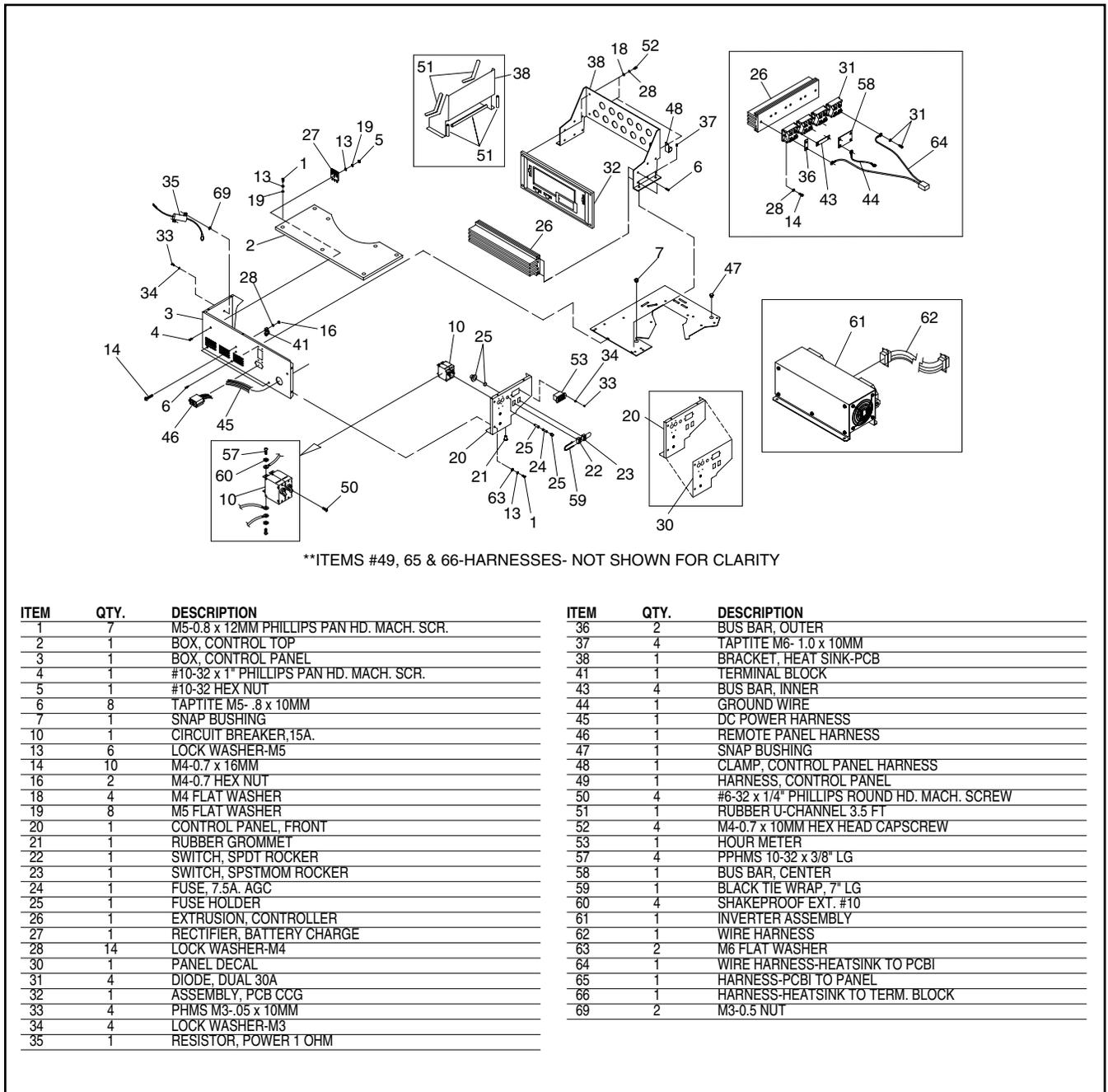


Figure 1. Exploded View of Control Panel

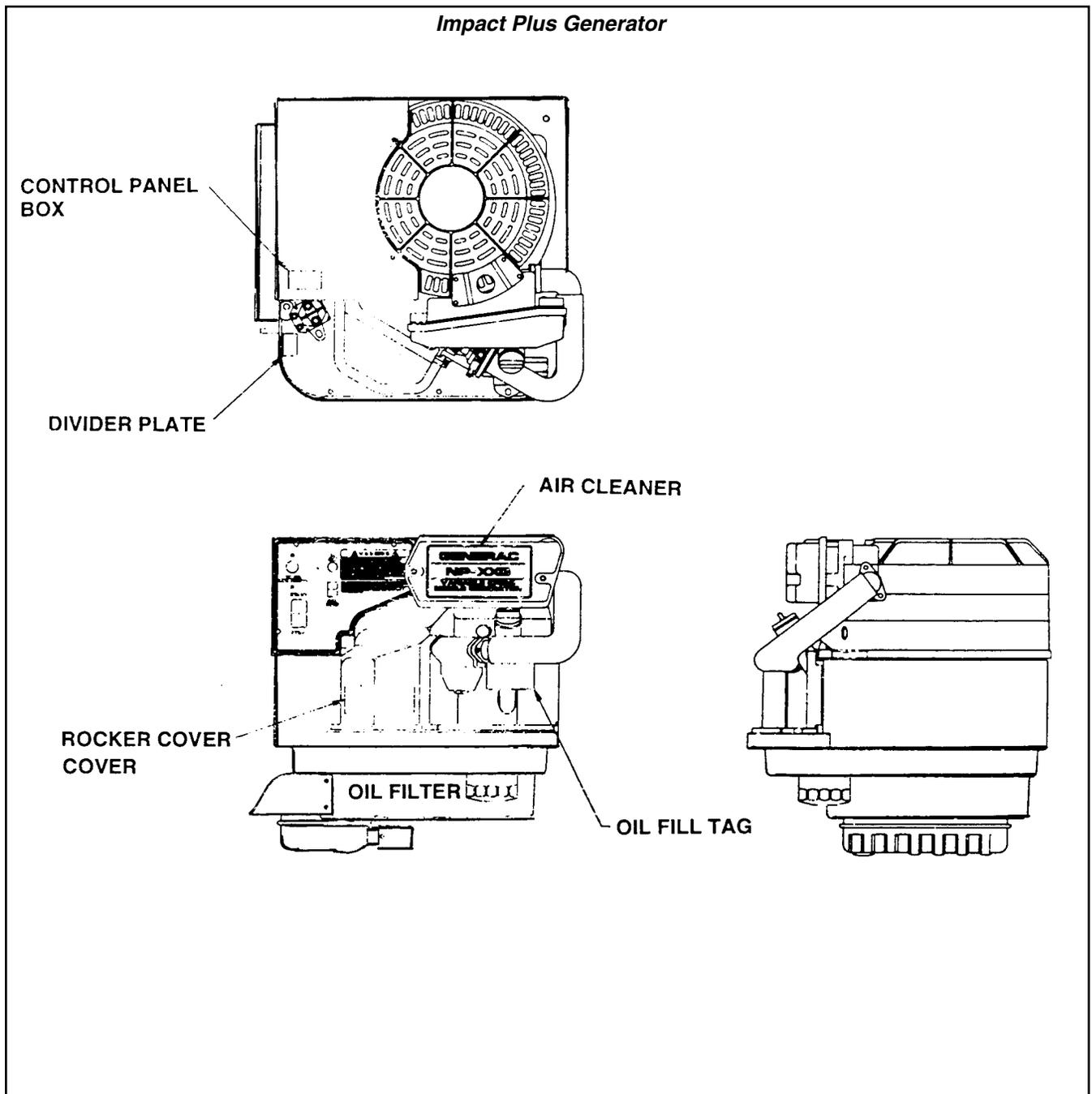
Section 1.6
CONTROL PANEL

GENERAL

See "Exploded View of Sheet Metal" on next page. A DIVIDER PLATE (Item 1) separates the AC generator components from the engine. The engine itself is enclosed by a BASE HOUSING WRAPPER (Item 4), a FRAME (Item 24), and a BELLY PAN (Item 23). These components are sealed by means of rubber SEALS (Items 3), to prevent

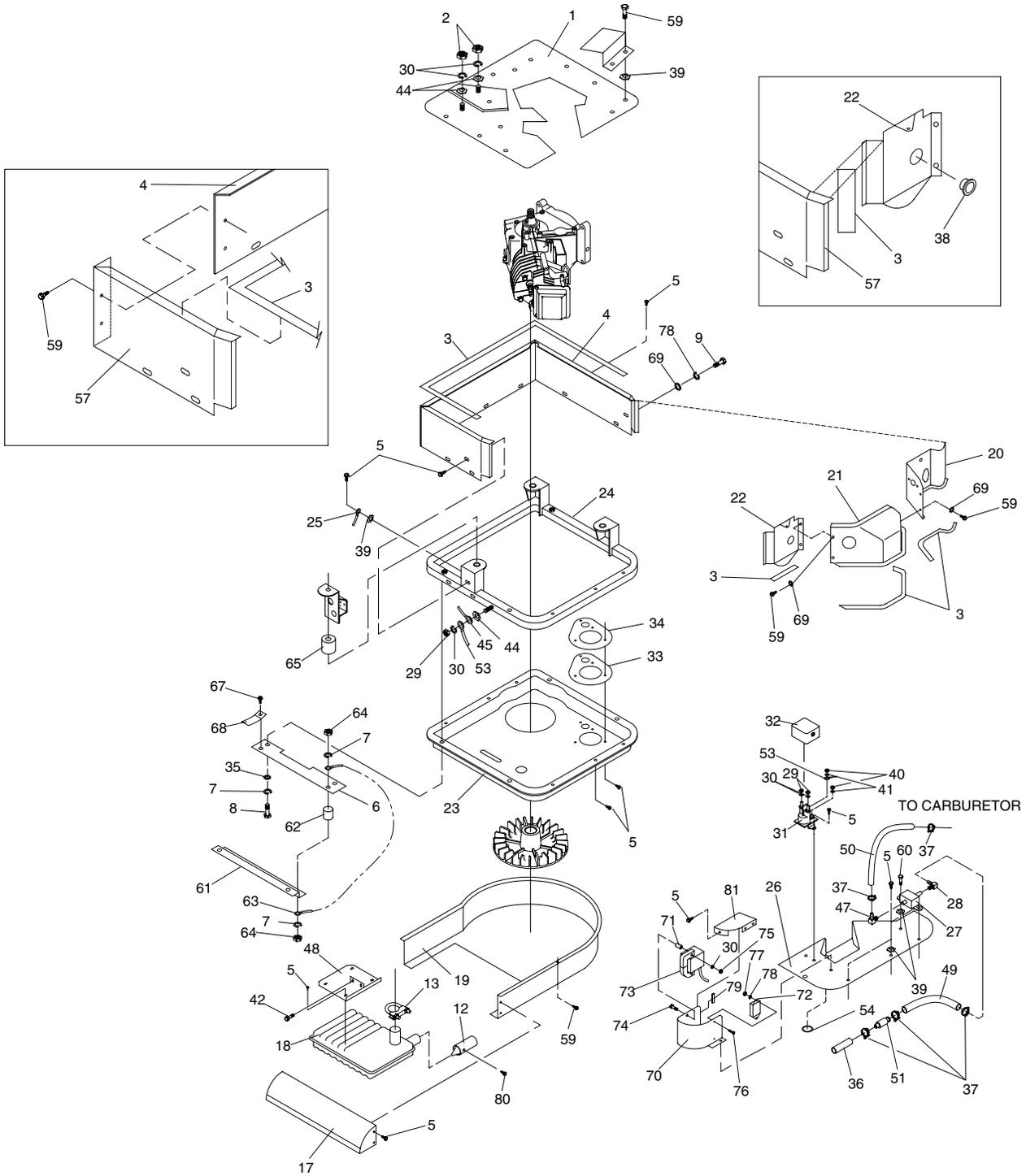
The LOWER FAN attaches to the engine shaft and is enclosed in a LOWER FAN HOUSING (Item 19). Air is drawn into the enclosed area around the engine and forced out of the LOWER FAN HOUSING.

Removal of sheet metal will be necessary for many repairs and for replacement of most parts.



Section 1.7
SHEET METAL

EXPLODED VIEW OF SHEET METAL (GASOLINE UNITS)



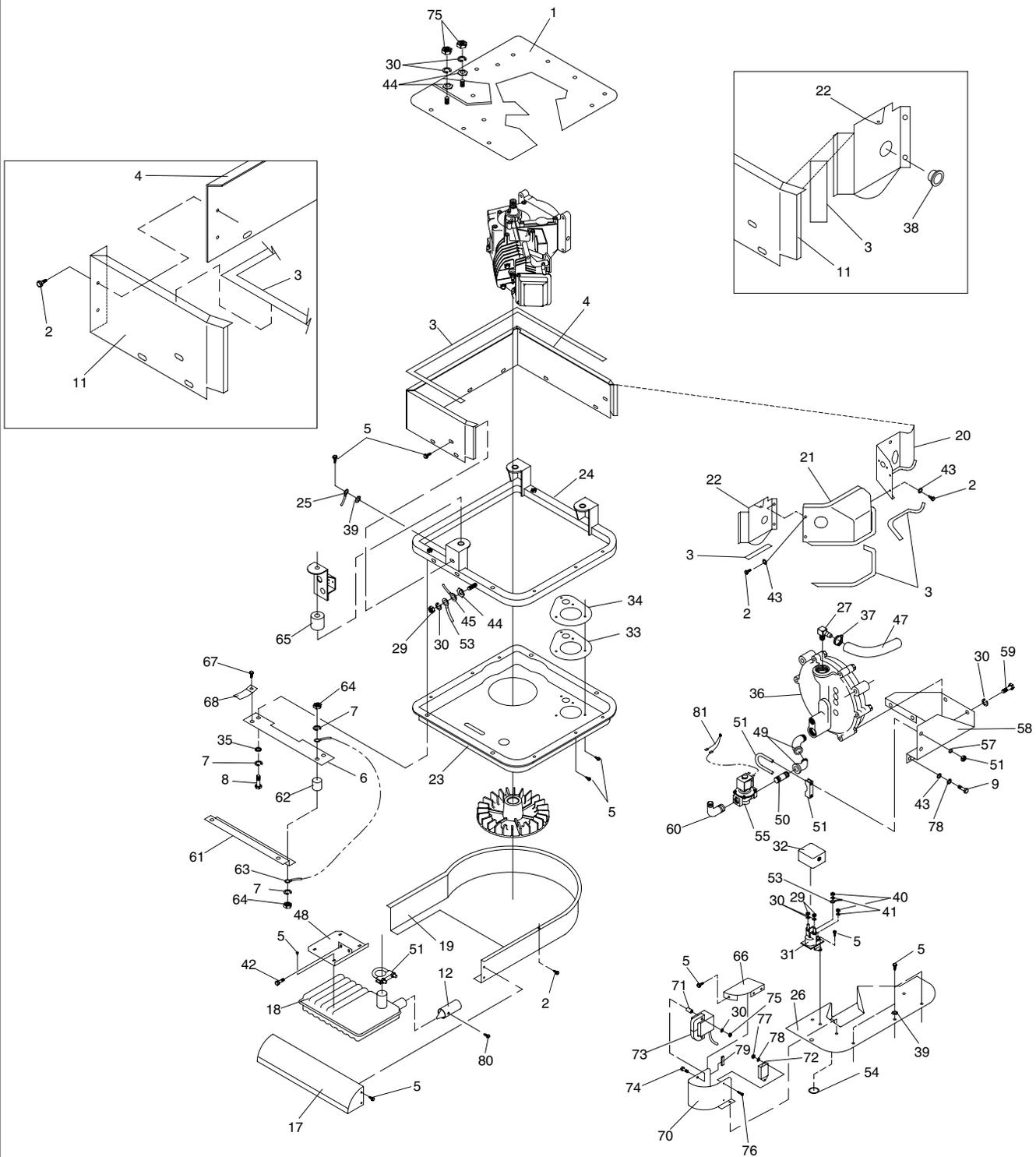
PARTS LIST FOR SHEET METAL (GASOLINE UNITS)

ITEM	QTY	DESCRIPTION
1	1	PLATE, DIVIDER
2	2	M6-1.0 HEX NUT
3	1	SEAL RUBBER EXTRUSION 3.5 FT
4	1	WRAPPER, BOX
5	31	TAPTITE, M5- .8 x 10MM LONG
6	2	MOUNTING RAILS
7	12	M8 LOCK WASHER
8	4	M8-1.25 x 35MM HEX HD. CAPSCR.
9	2	HHCS M5-0.8 x 40MM
12	1	SPARK ARRESTOR
13	1	U-BOLT, W/SADDLE & NUTS
17	1	DEFLECTOR, AIR OUT
18	1	ASSEMBLY, MUFFLER
19	1	HOUSING, LOWER FAN
20	1	SKIRT, CARB. BAFFLE
21	1	COVER, ROCKER COVER
22	1	SKIRT, SPARK PLUG SIDE
23	1	PAN, BELLY
24	1	FRAME
25	1	GROUND STRAP
26	1	PLATE, BASE COVER
27	1	PUMP, FUEL
28	1	BARBED 90 1/8" x 1/4"
29	3	HEX NUT 1/4"-20
30	7	LOCK WASHER-1/4"-M6
31	1	CONTACTOR, STARTER
32	1	BOOT, CONTACTOR
33	1	SEAL, OIL FILTER HOLE
34	1	RETAINER, SEAL
35	4	M8 FLAT WASHER
36	1	1/4" FUEL LINE-4" LONG
37	5	1/4" HOSE CLAMP
38	1	SNAP BUSHING
39	4	SPECIAL LOCK WASHER, M5
40	2	#8 HEX NUT
41	2	#8 LOCK WASHER

ITEM	QTY	DESCRIPTION
42	2	HEX HD. CAPSCR. M6-1.0 x 16MM- W/LOCKWASHER
44	3	SPECIAL LOCK WASHER, M6
45	1	GROUND STRAP, UNIT
47	1	1/8" x 3/16" NPT 90 DEG. BARBED FITTING
48	1	BRACKET, MUFFLER HANGER
49	1	1/4" FUEL LINE (8" LONG)
50	1	3/16" CARBURETOR LINE (4" LONG)
51	1	FUEL FILTER
53	1	STARTER CONTACTOR GROUND WIRE
54	1	SEAL, WASHER EXHAUST PIPE
57	1	PANEL, WRAPPER BOX
59	13	CRIMPTITE #10-24 x 1/2"
60	1	HEX HD. CAPSCR., M5-0.8 x 12 G8.8
61	2	CUSTOMER MOUNTING BRACKET
62	4	VIBRATION MOUNT
63	2	EARTHING STRAP
64	8	HEX NUT M8
65	3	VIBRATION MOUNT
67	2	TAPTITE 1/4"-20 x 1-1/4"
68	2	TAG, REMOVE BOLT
69	6	FLAT WASHER #10-M5
70	1	BRACKET, IGNITION SYSTEM
71	2	SPACER, IGNITION COIL
72	1	MODULE, IGNITION
73	1	ASSEMBLY, IGNITION COIL
74	2	M6-1.0 x 35MM HEX HD. CAPSCREW
75	4	M6-1.0 HEX NUT
76	2	M5-0.8 x 12MM-PPHMS
77	2	M5-0.8 HEX NUT
78	4	LOCK WASHER M5
79	1	RUBBER "U" CHANNEL 0.5 FT
80	1	CRIMPTITE #10-24 x 3/8"
81	1	COVER, IGNITION SYSTEM

Section 1.7
SHEET METAL

EXPLODED VIEW OF SHEET METAL (LP UNITS)



PARTS LIST FOR SHEET METAL (GASOLINE UNITS)

ITEM	QTY	DESCRIPTION
1	1	PLATE, DIVIDER
2	32	CRIMPTITE 10-24 x 1/2"
3	3.5'	SEAL, RUBBER EXTRUSION
4	1	BOX, WRAPPER
5	31	TAPTITE, M5-.8 x 10MM
6	2	MOUNTING RAILS
7	12	M8 LOCK WASHER
8	4	M8-1.25 x 35MM HEX HD. CAPSCR.
9	3	HHCS M5-0.8 x 40MM
11	1	WRAPPER, END PANEL
12	1	SPARK ARRESTER
17	1	DEFLECTOR, AIR OUT
18	1	ASSEMBLY, MUFFLER
19	1	HOUSING, LOWER FAN
20	1	SKIRT, CARB. BAFFLE
21	1	COVER, ROCKER COVER
22	1	SKIRT, SPARK PLUG SIDE
23	1	PAN, BELLY
24	1	FRAME
25	1	GROUND STRAP
26	1	PLATE, BASE COVER
27	1	BARBED EL 90 3/8NPT X 3/8 VS
29	5	HEX NUT, 1/4"-20
30	9	LOCK WASHER-1/4"-M6
31	1	CONTACTOR, STARTER
32	1	BOOT, CONTACTOR
33	1	SEAL, OIL FILTER HOLE
34	1	RETAINER, SEAL
35	4	FLAT WASHER-M8
36	1	REGULATOR
37	1	HOSE CLAMP #5.5
38	1	SNAP BUSHING
39	2	SPECIAL LOCK WASHER, M5
40	2	#8-32 HEX NUT
41	2	#8 LOCK WASHER
42	2	HEX HD. CAPS., M6-1.0 x 16MM-W/L-WASHER
43	7	FLAT WASHER #10/M5

ITEM	QTY	DESCRIPTION
44	3	SPECIAL LOCK WASHER, M6
45	1	GROUND STRAP, UNIT
47	1	HOSE-3/8" I.D. x 11-1/2" LONG
48	1	BRACKET, MUFFLER HANGER
49	2	STREET ELBOW 45 DEG. 3/4" NPT
50	1	PIPE NIPPLE 3/4" x 2"
51	2	U BOLT W / SADDLE & 2-NUTS
53	1	STARTER CONTACTOR GROUND WIRE
54	1	SEAL, WASHER EXHAUST PIPE
55	1	FUEL SOLENOID 12V DC
57	2	5/16" FLAT WASHER
58	1	BRACKET L/P
59	2	CAPSCR., HEX HD.-1/4"-20 x 1/2"
60	1	LP HOOK-UP FITTING
61	2	CUSTOMER MOUNTING BRACKET
62	4	VIBRATION MOUNT
63	2	EARTHING STRAP
64	8	HEX NUT-M8
65	3	VIBRATION MOUNT
66	1	COVER, IGNITION BRACKET
67	1	1/4"-20 TAPTITE 1-1/4"
68	1	TAG, BOLT REMOVAL
70	1	BRACKET, IGNITION SYSTEM
71	2	SPACER, IGNITION COIL
72	1	MODULE, IGNITION
73	1	ASSEMBLY, IGNITION COIL
74	2	M6-1.0 x 35MM HEX HD. CAPSCREW
75	4	M6-1.0 HEX NUT
76	2	M5-0.8 x 12MM PHILLIPS PAN HD. MACH. SCR.
77	2	M5-0.8 HEX NUT
78	5	LOCK WASHER, M5
79	.5	RUBBER "U" CHANNEL
80	1	CRIMPTITE #10-24 x 3/8"
81	1	WIRE ASSEMBLY, BLOCKING DIODE

Section 1.7
SHEET METAL

PART 2 ENGINE MECHANICAL

COMPUTER CONTROLLED VARIABLE SPEED RV GENERATORS

Series Impact 36 Plus

SECTION	TITLE
2.1	GENERAL INFORMATION
2.2	VALVE TRAIN
2.3	PISTON, RINGS, CONNECTING ROD
2.4	CRANKSHAFT & CAMSHAFT

NOTES

INTRODUCTION

The engine used on Impact 36 plus Series recreational vehicle AC generators is a Generac Series GV-220, vertical shaft, single cylinder, overhead valve type.

These engines are not equipped with a mechanical engine governor. Instead, variable engine speeds are controlled by a computer circuit board. The circuit board signals a stepper motor to move the carburetor throttle linkage.

4-CYCLE ENGINE THEORY

GENERAL:

Series GV-220 engines require four (4) strokes or cycles to complete one power cycle. This is often called the "4-stroke, 5-event" cycle. The 4 strokes and 5 events that occur are (1) Intake, (2) compression, (3) Ignition, (4) power and (5) exhaust

INTAKE STROKE (FIGURE 1):

The intake valve is open. The exhaust valve is closed. The piston travels downward, creating a suction which draws the air-fuel mixture from the carburetor into the cylinder and just above the piston.

COMPRESSION STROKE (FIGURE 2):

As the piston reaches bottom dead center (BDC), the intake valve closes. The exhaust valve remains closed, as well. The piston starts to move outward in the cylinder. Since both valves are closed, the air-fuel mixture in the cylinder is compressed.

POWER STROKE (FIGURE 3):

Both valves remain closed. At some point before the piston reached top dead center (TDC), the spark plug fires to Ignite the fuel-air mixture. The piston moves to its top dead center position and the burning, expanding gases of combustion force the piston downward.

EXHAUST STROKE (FIGURE 4):

The expanding gases of combustion force the piston downward to its bottom dead center (BDC) position. The exhaust valve then opens, as the piston starts its movement toward top dead center (TDC). Piston movement then forces the exhaust gases out through the open exhaust valve. The 4-stroke cycle of events then starts over again.

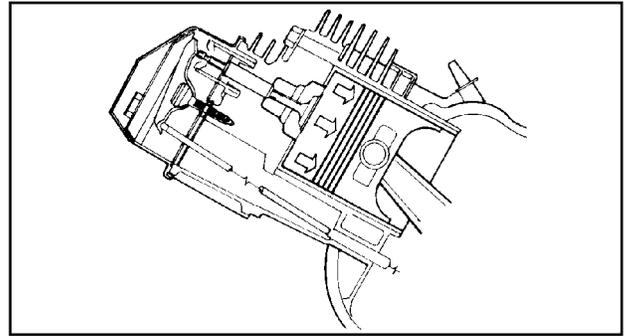


Figure 1. Intake Stroke

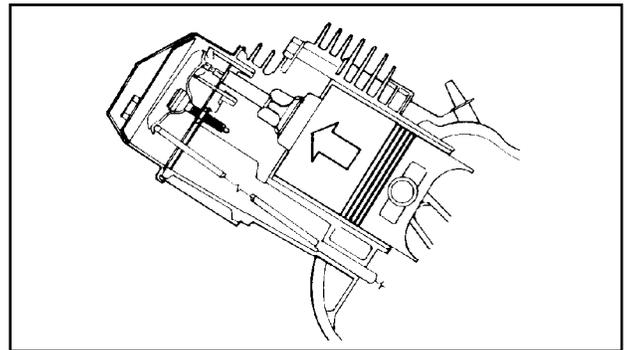


Figure 2. Compression Stroke

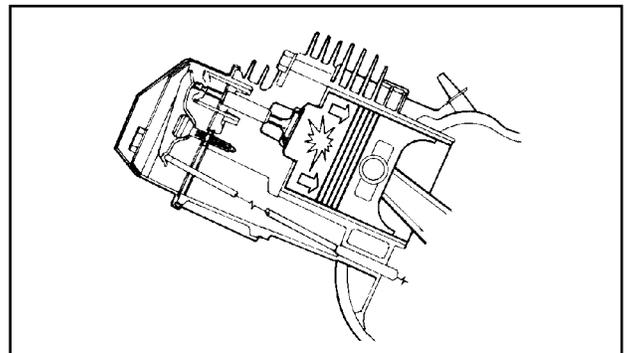


Figure 3. Power Stroke

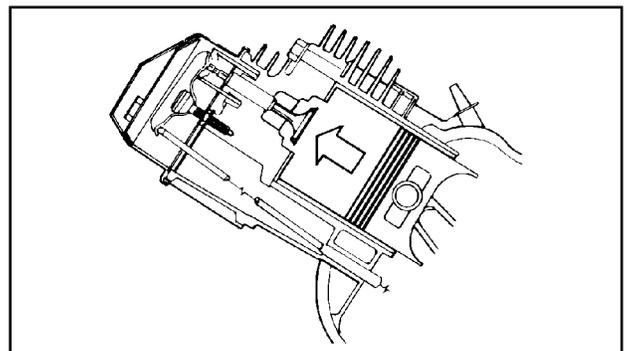


Figure 4. Exhaust Stroke

Section 2.1 GENERAL INFORMATION

TIMING:

Valve timing and ignition timing must be precisely controlled if the engine is to operate properly and efficiently. Intake and exhaust valves must open and close in a precise timed sequence if the four strokes are to occur. Ignition must occur at exactly the correct piston position, just prior to the start of the power stroke. Timing of valve opening and closing, as well as of spark occurrence, is given in relation to the piston position and the degrees of crankshaft rotation.

Ignition is timed to occur several degrees before top dead center (TDC) of the piston, to allow time for the air-fuel mixture to ignite and start to burn before the piston reaches top dead center

There must be no leakage past the valves in their closed position or compression will not develop. Likewise, there must be no leakage past the piston

RECOMMENDED FUELS

GASOLINE FUEL SYSTEMS:

For models equipped with a gasoline fuel system, the use of clean, fresh, UNLEADED, regular grade gasoline is recommended. Unleaded gasoline burns cleaner, extends engine life, and promotes better starting by reducing carbon deposits in the combustion chamber.

Leaded "Regular" grade gasoline may be used if unleaded gasoline is not available.

The use of gasohol is NOT recommended. If it must be used, it should not contain more than 10 percent ethanol. When gasoline containing ethanol is used, special care is required when preparing the unit for storage (see "Storage Instructions")

NOTE: DO NOT USE GASOLINE CONTAINING METHANOL.

NOTE: DO NOT MIX OIL WITH THE GASOLINE.



DANGER! GASOLINE IS EXTREMELY FLAMMABLE AND ITS VAPORS ARE EXPLOSIVE. DO NOT PERMIT SMOKING, OPEN FLAME, SPARKS OR ANY SOURCE OF HEAT IN THE VICINITY WHILE HANDLING GASOLINE. AVOID SPILLAGE OF GASOLINE ON A HOT ENGINE. THERE MUST BE NO LEAKAGE OF GASOLINE INTO THE RV GENERATOR COMPARTMENT.

GASEOUS FUEL SYSTEMS:

Some RV generator models may be equipped with an LP or natural gas fuel system. The use of such gaseous fuels may result in a slight power loss as compared to gasoline. However, that disadvantage is usually compensated for by the many advantages offered by such fuels. Some of these advantages are:

- A low residue content which results in minimum carbon formation in the engine.
- Reduced sludge buildup in the engine oil.
- Reduced burning of valves as compared to gasoline. No "washdown" of the engine cylinder wall during cranking and startup.
- Excellent anti-knock qualities.
- A nearly homogenous mixture in the engine cylinder.
- Fuel can be stored for long periods without breakdown.



DANGER! GASEOUS FUELS ARE HIGHLY VOLATILE AND THEIR VAPORS ARE EXPLOSIVE. LP GAS IS HEAVIER THAN AIR AND WILL SETTLE IN LOW AREAS. NATURAL GAS IS LIGHTER THAN AIR AND WILL ACCUMULATE IN HIGH AREAS. EVEN THE SLIGHTEST SPARK CAN IGNITE THESE FUELS AND CAUSE AN EXPLOSION. THE USE OF LEAK DETECTORS IS RECOMMENDED WHEN GASEOUS FUELS ARE USED. ALL CODES, STANDARDS AND REGULATIONS PERTAINING TO THE INSTALLATION AND USE OF GASEOUS FUELS MUST BE COMPLIED WITH.

RECOMMENDED ENGINE OIL

Use a clean, high quality, detergent oil that is classified "For Service SC, SD, SE, SF or SG". Use no special additives with the oil.

- During summer months (above 32° F. or 0° C.), use SAE 30 oil. SAE 10W-30 oil is an acceptable substitute.
- During winter months (below 32° F. or 0° C.), use SAE 5W-20 or 5W-30 oil.
- DO NOT USE SAE 10W-40 OIL.

Engine crankcase oil capacity without oil filter change is about 29 fluid ounces (850m).

Engine crankcase oil capacity (with oil filter change) is about 1 U.S. quart (946m1).

Change engine oil and the oil filter after the first eight (8) hours of operation. Thereafter, change engine oil and oil filter every 50 operating hours.

NOTE: Additional Information on the engine oil system can be found in Part 5 of this manual, "Engine Oil and Cooling System".

STORAGE INSTRUCTIONS

PREPARATION FOR STORAGE:

The engine should be started at least once every seven (7) days and allowed to run for at least thirty (30) minutes. If this cannot be done and the engine is to remain unused longer than thirty (30) days, it must be prepared for storage. To prepare the unit for storage, proceed as follows:

1. Start the engine and let it warm up.
2. After engine is thoroughly warmed up, shut it down.

NOTE: If the unit is equipped with a gasoline fuel system and GASOHOL was used as a fuel, turn off the supply of fuel to the engine and let it run out of gas.

3. While engine is still warm from running, completely drain the oil. Then, refill with the recommended oil. See "Recommended Engine Oil".
4. Attach a tag to the engine indicating the viscosity and classification of the oil in the crankcase.
5. Remove the spark plug and pour about one (1) ounce (15m1) of clean, fresh engine oil into the spark plug threaded opening. Crank the engine several times to distribute the oil, then install and tighten the spark plug.
6. Remove the battery and store it in a cool, dry room on a wooden board. Never store the battery on any concrete or wood floor.
7. Clean and wipe the generator exterior surfaces.

RETURN TO SERVICE AFTER STORAGE:

To return the unit to service after storage, proceed as follows:

1. Verify that the correct oil is in the engine crankcase by checking the tag on the engine (see "Recommended Engine Oil".) If necessary, drain oil and refill with the recommended oil.

2. Check the battery. Fill all battery cells to the proper level with distilled water. DO NOT USE TAP WATER IN THE BATTERY. If necessary, recharge the battery to a 100 percent state of charge or replace it, if defective.
3. Turn OFF all electrical loads. Start the engine at no load and let it warm up.
4. Apply electrical loads to at least 50% of the unit's rated capacity.
5. When engine is thoroughly warmed up, turn off or disconnect all electrical loads. Then, shut the engine down.

THE UNIT IS NOW READY FOR SERVICE.

ENGINE TUNE-UP

The following procedure may be used as a minor tune-up. On completion of the procedure, the engine should run properly. If it does not run properly, additional checks and repairs are required.

1. Service and repair engine air cleaners, as necessary.
2. Check engine oil level and condition of oil. Add or change oil as required.
3. Remove shrouding and clean away dirt from the engine cylinder head and cooling fins.
4. Check fuel filters and clean or replace as necessary.
5. Replace the spark plug with a Champion RC12YC (or equivalent) plug.
 - a. Set spark plug gap to 0.030 inch (0.76mm).
 - b. Install new plug and tighten to 13 foot-pounds (1.8 N-m).
 - c. If a torque wrench is not available, tighten spark plug as tight as possible with fingers and then
 - (1) If plug is RE-USED, tighten about 1/4 turn more with a wrench.
 - (2) If plug is NEW, tighten it about 1/2 turn more with a wrench.
6. Check that wiring is free of breaks, abrasions and are properly routed.
7. Check for spark as outlined in "Ignition" section of Part 6 of this manual.
8. Run engine, adjust carburetor if necessary and check operation.

Section 2.1 GENERAL INFORMATION

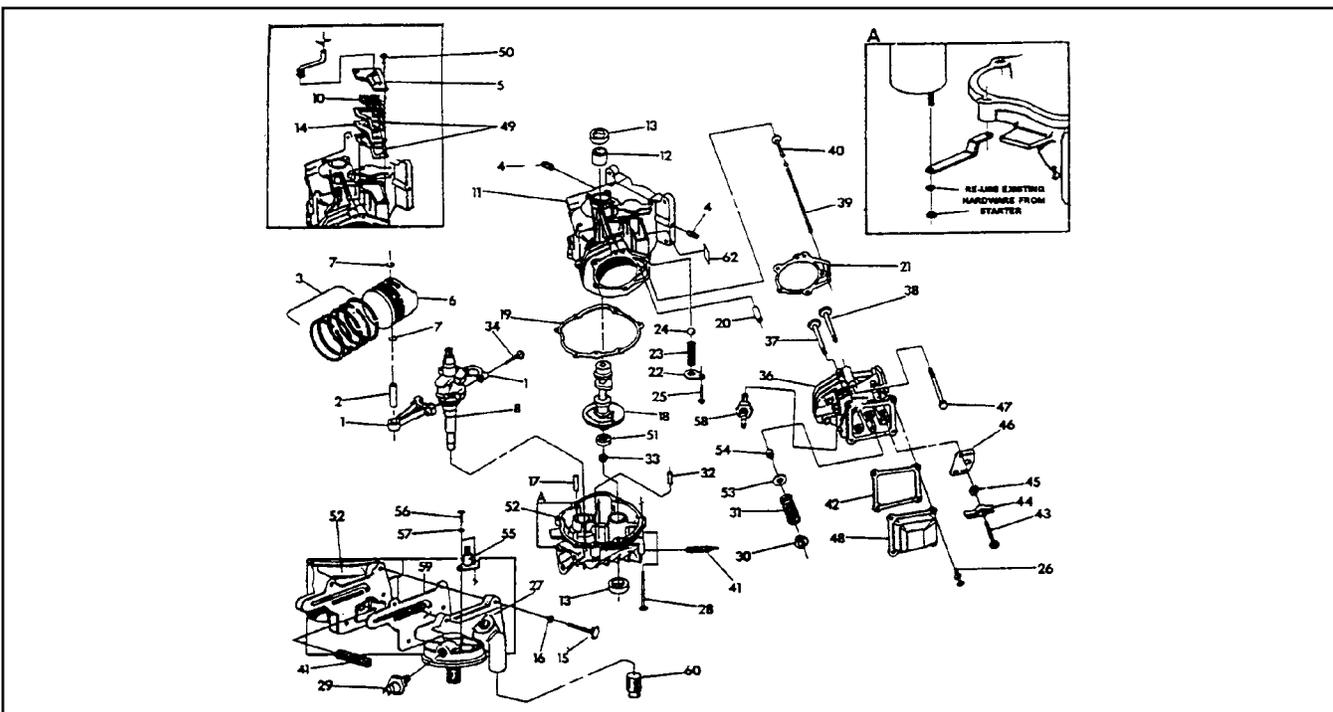
EXPLODED VIEW OF ENGINE LONG BLOCK

ITEM	QTY	DESCRIPTION
1	1	Connecting Rod
2	1	Piston Pin
3	1	Piston Ring Set (STD)
4	2	1/4" Pipe Plug
5	1	Breather Cover
6	1	Piston
7	2	Piston Pin Retainer
8	1	Crankshaft & Gear Assembly
10	1	Oil Breather Separator
11	1	Crankcase Assembly
12	1	Sleeve Bearing
13	2	Crankshaft Oil Seal
14	1	Breather Baffle Cup
15	4	M6 Screw
16	4	Lockwasher
17	3	Dowel Sleeve
18	1	Camshaft Assembly
19	1	Crank Case Flange Gasket
21	1	Cylinder Head Gasket
22	1	Oil Pressure Spring Retainer
23	1	Oil Pressure Spring
24	1	Oil Pressure Relief Valve Ball
25	1	Thread Forming Bolt
26	4	M6 Screw & Lockwasher
27	1	Oil Filter Adapter
28	6	M8-1.25 Capscrew
29	1	Oil Pressure Switch
30	2	Valve Spring Retainer

NOTE 2:- Use a Champion RC12YC (or equivalent) spark plug with gap set to 0.030 inch (0.76mm).

ITEM	QTY	DESCRIPTION
31	2	valve Spring
32	1	Dowel Pin
33	1	Inner Oil Pump Rotor
34	2	Connecting Rod Bolt
36	1	Cylinder Head (see NOTE 1)
37	1	Exhaust Valve
38	1	Intake Valve
39	2	Push Rod
40	2	Tappet
41	1	Oil Pickup Screen
42	1	Rocker Cover Gasket
43	2	Pivot Ball Stud
44	2	Rocker Arm
45	2	Rocker Arm Nut
46	1	Push Rod Guide Plate
47	5	Head Bolt
48	1	Rocker Cover
49	2	Breather Gasket
50	2	Bolt
51	1	Outer Oil Pump Rotor
52	1	Oil Sump Assembly
53	2	Valve Spring Wear Washer
54	1	Intake Valve Seal
55	1	Oil Temperature Switch
56	2	M3 Screw
57	2	M3 Lockwasher
58	1	Spark Plug (see NOTE 2)
59	1	Oil Filter Adapter Gasket
60	1	1/4" NPT Pipe Plug

NOTE 1:- Item 36 Includes valve seats and guides.



VALVE TRAIN COMPONENTS

Valve train components are listed below and shown in Figure 1, below.

ITEM	QTY	DESCRIPTION
1	2	Tappet
2	2	Push Rod
3	2	Rocker Arm
4	2	Pivot Ball Stud
5	2	Rocker Arm Jam Nut
6	1	Push Rod Guide Plate
7	2	Valve Spring
8	2	Valve Spring Retainer
9	2	Valve Spring Washer
10	1	Exhaust Valve
11	1	Intake Valve

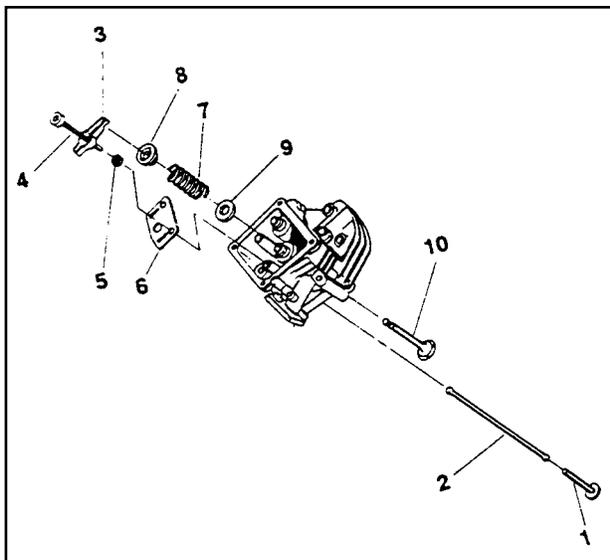


Figure 1. Valve Train Components

VALVE COMPONENTS REMOVAL

1. The ROCKER ARM COVER is retained by four M6-1.00 x 12mm screws and lockwashers. Remove the four screws and lockwashers, then remove the ROCKER ARM COVER and its gasket.

NOTE: Replace the ROCKER ARM COVER GASKET each time the COVER is removed, to ensure proper sealing.

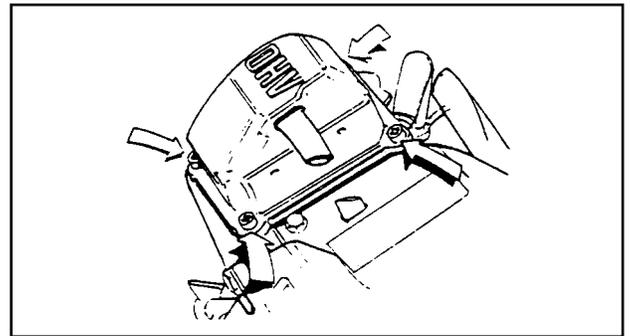


Figure 2. Removal of Rocker Arm over

2. Loosen the rocker arm jam nuts on the pivot ball studs. Then, loosen the pivot ball studs. Remove the two pivot ball studs, the rocker arms and the jam nuts. Also remove the push rod guide plate.

NOTE: Keep the Intake valve and exhaust valve parts separated. Intake and exhaust parts are identical. However, once a wear pattern has been established on these parts their fit will be different.

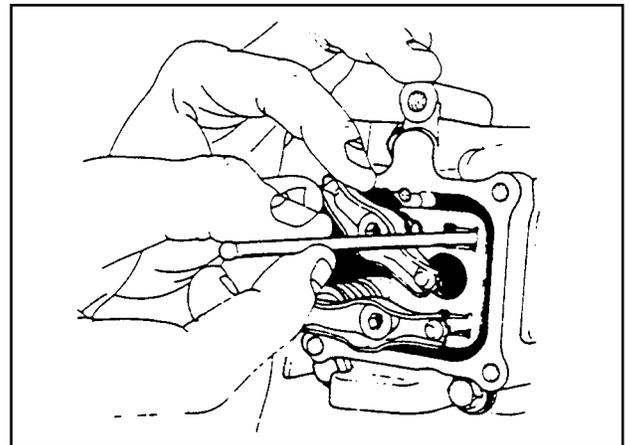


Figure 3. Rocker Arm, Push Rod & Guide Plate

3. Remove the push rods. 4. Remove the cylinder head bolts, then remove the cylinder head and head gasket.

NOTE: Replace the head gasket every time the head is removed. The new head gasket must be free of nicks and scratches as these could cause leakage.

Section 2.2 VALVE TRAIN

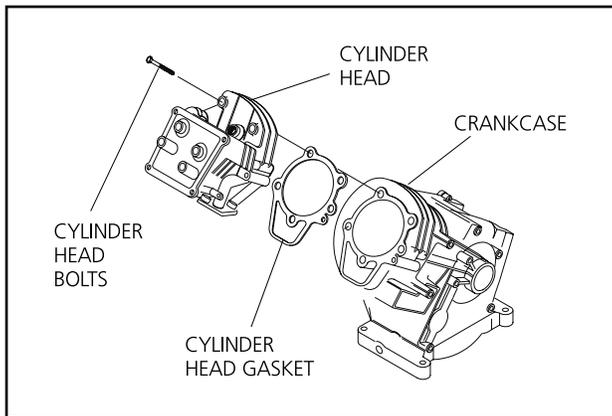


Figure 4. Cylinder Head Removal

! DANGER! ALWAYS WEAR SAFETY GLASSES WHEN REMOVING THE VALVE SPRINGS.

5. See Figure 5, next page. Hold the valve with your fingers while compressing the spring with your thumb, then proceed as follows:
 - a. While the spring is compressed, slide the larger hole of the valve spring retainer toward the valve stem.
 - b. With the larger spring retainer hole around the valve stem, release the spring.
 - c. Remove the valve spring retainer, the spring and the spring washer.

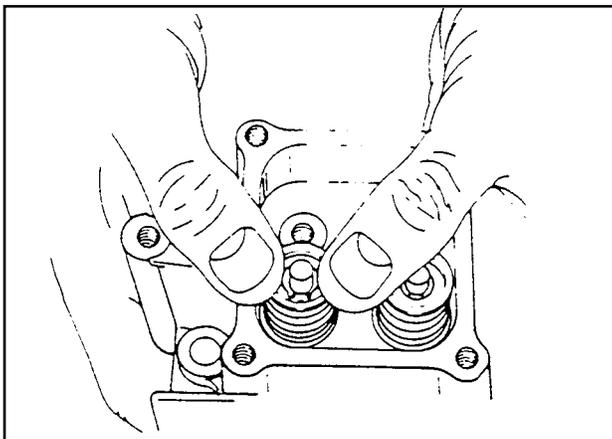


Figure 5. Removal of Valve Spring

6. Remove the intake and exhaust valves.
7. Clean all parts. Remove carbon from valve heads and stems.
8. Inspect the valves and valve seats. Service parts as outlined under "Valve Service".

VALVES:

Replace valves if they are damaged, distorted or if the margin is ground to less than 0.039 inch (1.0mm). If the valves are in useable condition, use a valve grinder to grind the faces to a 45° angle. Check valve stem diameter.

After the valves have been reconditioned, they should be lapped with a suitable lapping tool and valve lapping compound.

VALVE SERVICE

NOTE: Proper lapping of valves and valve seats will remove grinding marks and ensure a good seal between the valve and its seat. Be sure to clean lapping compound from the valve seats and faces.

VALVE MARGIN (GV-220)

DESIGN MARGIN: 0.034-0.04 inch (0.87-1.13mm)

WEAR LIMIT: 0.020 inch (0.50mm) Maximum

INTAKE VALVE STEM DIAMETER (GV-220)

DESIGN DIAMETER: 0.274-0.275 inch (6.965-0.980mm)

WEAR LIMIT: 0.273 Inch (6.934mm) Minimum

EXHAUST VALVE STEM DIAMETER (GV-220)

DESIGN DIAMETER: 0.273-0.274 inch (6.945-6.960mm)

WEAR LIMIT: 0.272 inch (6.909mm) Minimum

NOTE: Design sizes and wear limits of valve train components can also be found in Part 9 of this Manual ("SPECIFICATIONS & CHARTS").

VALVE SEATS:

Valve seats are NOT replaceable. If burned or pitted, seats can be reground. Grind seats at a 45° angle and to a width of 0.039 inch (1.0mm).

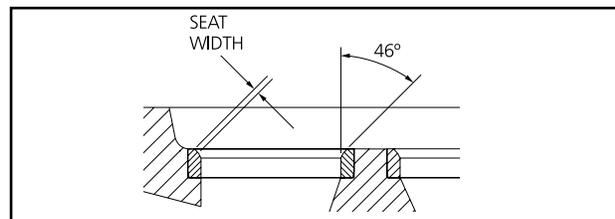


Figure 7. Valve Seat

VALVE SEAT WIDTH GV-220)

DESIGN WIDTH: 0.034-0.044 inch (0.87-1.13mm)

WEAR LIMIT: 0.064 inch (1.63mm) Maximum

VALVE GUIDES:

Valve guides are permanently installed in the cylinder head and cannot be replaced. If the guides become worn beyond the wear limit, they can be reamed to accommodate a 0.020 inch (0.50mm) oversize valve stem. Use a straight shank hand reamer or a low speed drill press to ream valve guides.

VALVE GUIDES (GV-220)

DESIGN DIAMETER: 0.237-0.2364 inch (6.02-6.005mm)

WEAR LIMIT: 0.238 inch (6.045mm) Maximum

NOTE: After the valve guides have been oversized, be sure to recut the valve seats so they will align with the guides.

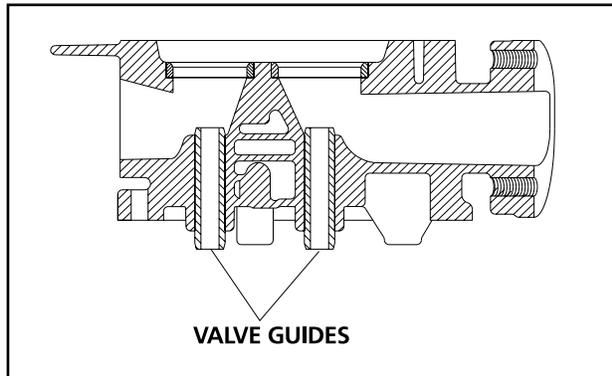


Figure 8. Valve Guides

VALVE TAPPETS:

Valve tappets can be removed during removal of the engine camshaft. Intake and exhaust valve tappets are identical. However, once a wear pattern has been established the two tappets should not be Interchanged.

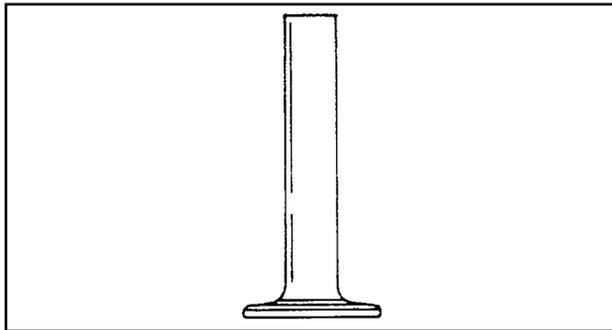


Figure 10. Valve Tappet

VALVE SPRINGS:

Inspect the valve springs. Measure the spring free length. Also, check the amount of force required to compress the spring to a length of 1.39 inch (35.2 mm). Replace any damaged or defective spring.

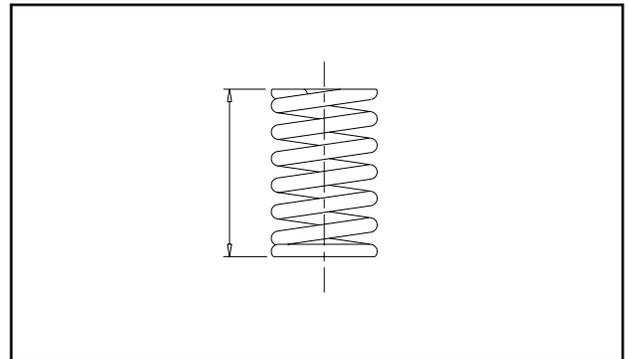


Figure 10. Valve Spring

VALVE SPRING FREE LENGTH
GV-220: 2.0741inch (52.69mm)

FORCE REQUIRED TO COMPRESS SPRING TO 1.39 INCH (35.2MM)
GV-220:19.8-21.81lbs (9.0-9.9kg)

VALVE COMPONENTS INSTALLATION

After the valve train parts have been inspected and (if necessary) serviced, install them as follows:

1. Lubricate the valve stems and the valve guides with engine oil.
2. Install the intake and exhaust valves through their respective valve guides in the cylinder head.
 - a. The exhaust valve has the smaller head with a diameter of 1.053 inches (26.75mm).
 - b. The intake valve has the larger head, having a diameter of 1.171 inches (29.75mm).
 - c. Valve seat sizes in the cylinder head will match their respective head sizes.

NOTE: The exhaust valve stem is also smaller than that of the intake valve.

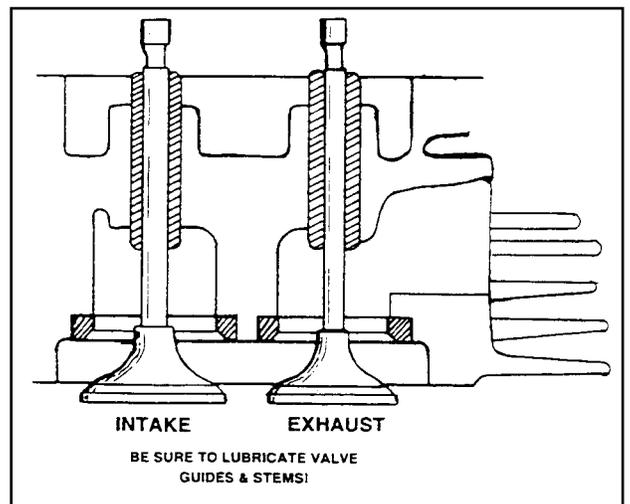


Figure 11. Installation of Intake and Exhaust Valves

Section 2.2 VALVE TRAIN

VALVE COMPONENTS INSTALLATION (CONTINUED)

3. Install the valve spring washers, valve springs and valve spring retainers over the valve guides.
 - a. Hold the valve with your fingers and use your thumbs to compress the spring.
 - b. When the spring is compressed sufficiently, slide the spring retainer small opening over the valve stem.
 - c. With the smaller retainer opening around the valve stem, release the spring.

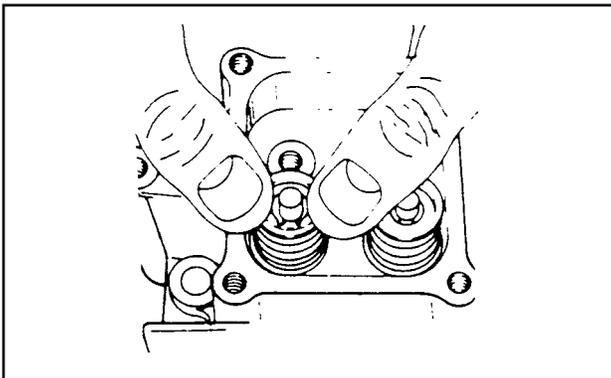


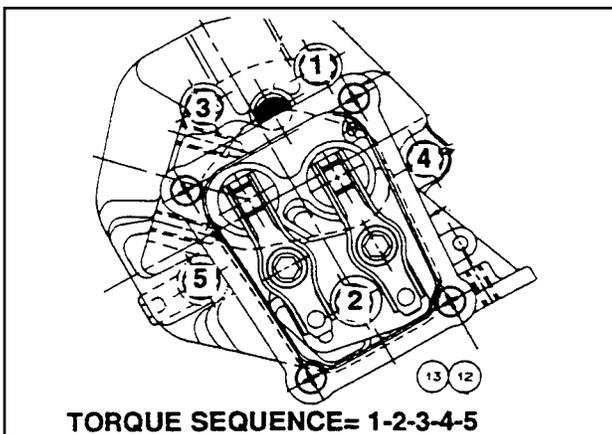
Figure 12. Installing Valve Spring Washers

4. After both valves have been retained in the cylinder head, position a new head gasket and install the cylinder head.

NOTE: The head gasket is coated with a special substance for beer sealing. The gasket must be free of nicks, scratches and other defects for better sealing.

5. Install cylinder head bolts. Tighten the head bolts in the sequence shown to the recommended tightness.

**TIGHTENING TORQUE
CYLINDER HEAD
GV-220: 29 foot-pounds**



TORQUE SEQUENCE= 1-2-3-4-5

Figure 13. Head Bolts Tightening Sequence

6. Place the push rod guide plate into position on the head. Then, install the rocker arm and the pivot ball stud. The rocker arm jam nut must be on far enough to hold the guide plate in position.

NOTE: Do NOT adjust valve clearance at this time. This will be done later.

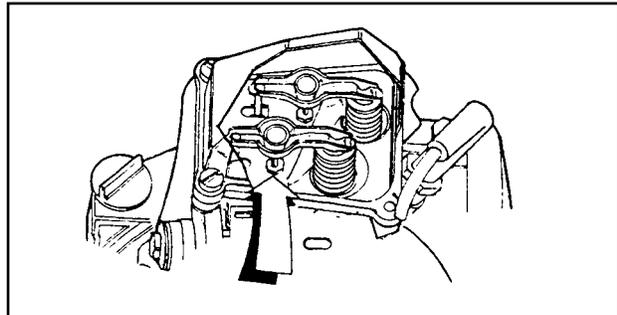


Figure 14. Install Rocker Arm & Pivot Ball stud

7. install the push rod with either end against the tappet.
 - a. Place the push rod between the guide plate tabs.
 - b. Place the rocker arm socket onto end of push rod.
 - c. Alignment is correct when push rod ball rests in the rocker arm socket.

NOTE: The pivot ball stud will be tightened when the valve clearance is adjusted. After valve clearance has been adjusted, the rocker arm cover will be installed.

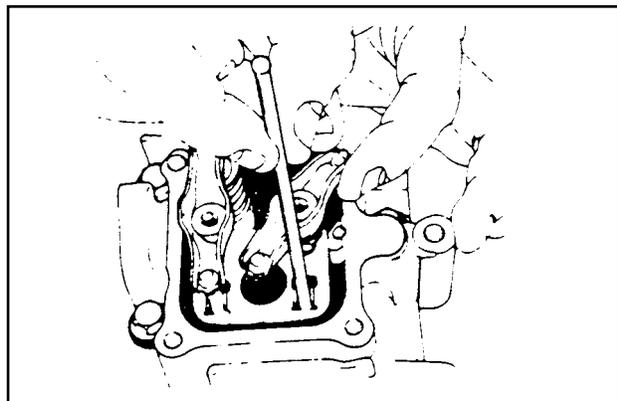


Figure 15. Push Rod Installation

ADJUSTING VALVE CLEARANCE

When adjusting valve clearance, the engine should be at room temperature and the piston should be at top dead center (TDC) of its compression stroke (both valves closed).

VALVE CLEARANCE GV-220 ENGINE
INTAKE VALVE: 0.001-0.0022 inch (0.03-0.056mm)
EXHAUST VALVE: 0.0018-0.003 inch (0.046-0.07mm)

Adjust the valve clearance as follows:

1. Rotate the crankshaft until the piston is at top dead center (TDC) of its compression stroke. Both valves should be closed.
2. Loosen the rocker arm jam nut.
3. Use an alien wrench to turn the pivot ball stud while checking the clearance between the rocker arm and the valve stem with a feeler gauge.

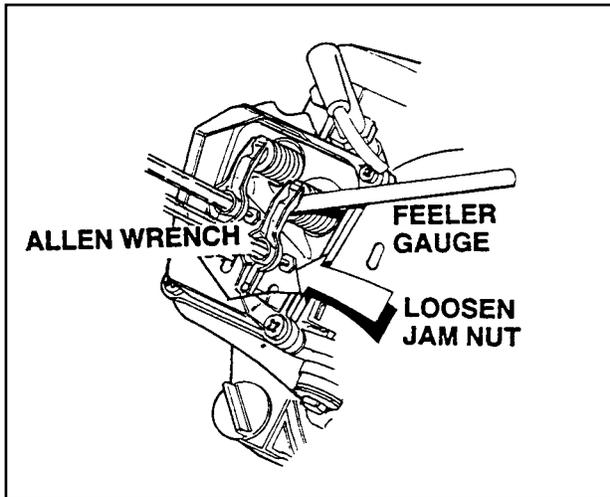


Figure 16. Adjusting Valve Clearance

4. When valve clearance is correct, hold the pivot ball stud with the alien wrench while tightening the rocker arm jam nut with a crow's foot. Tighten the jam nut to the specified torque. After tightening the jam nut, recheck the valve clearance to make sure it did not change.

JAM NUT TIGHTENING TORQUE
GV-220: 6.3 foot-pounds

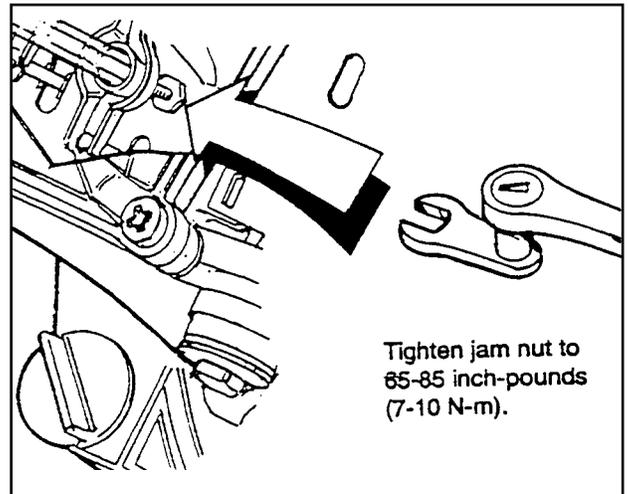


Figure 17. Tightening Pivot Ball Jam Nut

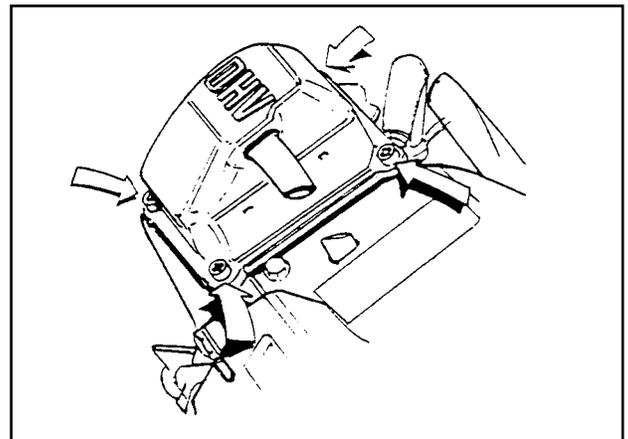


Figure 18. Rocker Arm Cover Installation

ROCKER ARM COVER INSTALLATION

Place a new rocker arm cover gasket into place. Then, install the rocker arm cover. Finally, retain the cover with M6-1.00 x 12mm screws.

Section 2.2
VALVE TRAIN

OVERSIZE PISTON & RINGS

Worn or scored cylinders may be rebored to 0.010 (0.25mm) or 0.020 (0.50mm) oversize. Pistons and piston rings of matching oversize are available to fit the rebored cylinder.

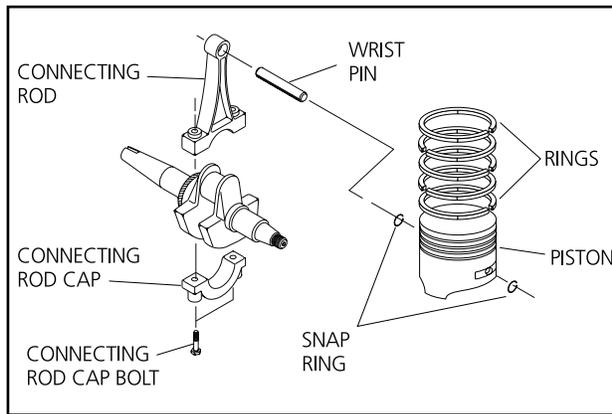


Figure 1. Piston, Rings and Connecting Rod

PRIOR TO REMOVAL

Before removing pistons, rings and connecting rod, clean all carbon from the cylinder bore. Carbon buildup in the cylinder bore can cause ring breakage during piston removal.

REMOVAL

Remove the connecting rod CAP BOLTS and the connecting rod CAP. Then, push the piston and connecting rod out through top of cylinder.

PISTON

REMOVE FROM CONNECTING ROD:

NOTE: An oil hole in the wrist pin area of the piston helps distribute oil to assist in cooling. The oil hole also provides an assist in removing the wrist pin snap ring.

To remove the piston from the connecting rod, proceed as follows:

1. Move the snap ring around until its protruding end is aligned with the notched out oil hole. Use needle nose pliers to turn the snap ring and pull it toward you.
2. With one snap ring removed, slide the wrist pin out of the piston boss. This will separate the piston from the connecting rod.

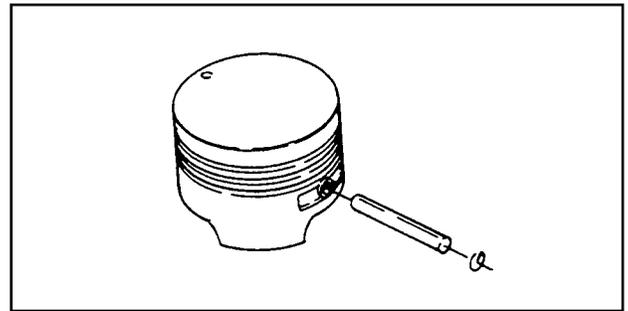


Figure 2. Piston Pin Removal

CHECK FOR PISTON WEAR:

The piston is slightly elliptical. Its smaller diameter is in line with the wrist pin boss. Its larger diameter is 90° from the wrist pin boss.

NOTE: An assembly mark is provided on the piston. This mark should face the flywheel end of the crankshaft (3:00 position) during reassembly.

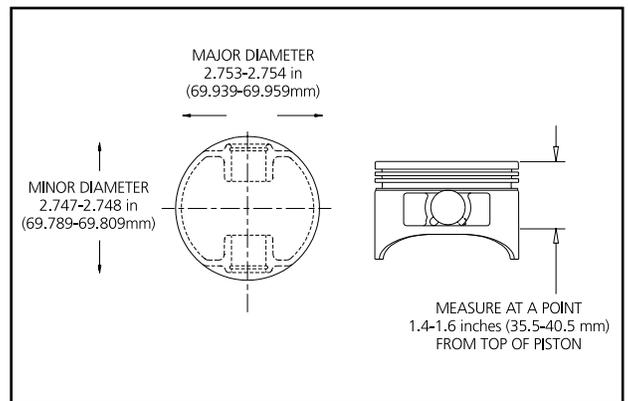


Figure 3. Elliptical Shape of Piston

To check the piston for wear, proceed as follows:

1. Minor Diameter: At a position directly in line with the wrist pin hole, measure from top of piston down to a distance of 1.4-1.6 inches (35.5-40.5mm). This is the "minor" diameter. Measure at this point to check for wear.
2. Major Diameter: At a point 90° from the wrist pin bore, measure down 1.4-1.6 inches (35.5-40.5mm). This is the "major" diameter. Measure at this point to check for piston wear. Replace the piston if wear limits are exceeded.
3. Check wrist Pin for Looseness: A rough check for wear in the wrist pin, wrist pin bore in the piston, or wrist pin bore in the connecting rod is to check for looseness or play with the piston assembled to the rod. Looseness or play indicates a worn wrist pin, or a worn bore in the piston or connecting rod.

Section 2.3 PISTON, RINGS, CONNECTING ROD

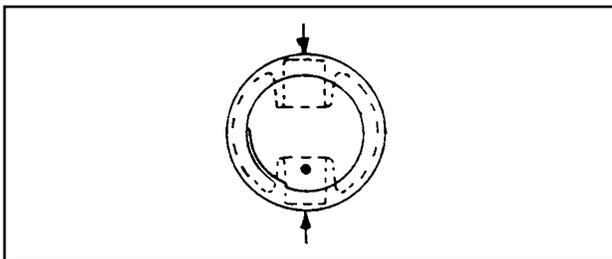


Figure 4. Piston Minor Diameter

PISTON MINOR DIAMETER GV-220
Design DIAMETER: 2.747-2.748 inch (69.789-69.809mm)

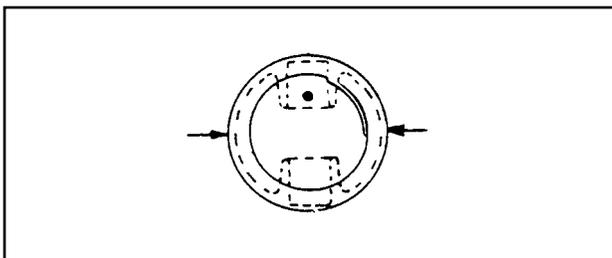


Figure 5. Piston Major Diameter

PISTON MAJOR DIAMETER GV-220
Design DIAMETER: 2.753-2.754 inch (69.939-69.959mm)

NOTE: Always apply engine oil to wrist pin and its bores during Installation. Wrist pin fit is very close.

4. Check Wrist Pin for Wear: Measure the outside diameter of the wrist pin. Also measure the inside diameter of the wrist pin bore in the piston and in the connecting rod. Also check wrist pin length. Replace any component that is worn excessively.

WRIST PIN OUTSIDE DIAMETER (GV-220)
Design DIAMETER: 0.708-0.709 inch (17.989-18.000mm)
WEAR LIMIT: 0.707 inch (17.969mm) Minimum

WRIST PIN LENGTH (GV-220)
Design LENGTH: 2.196-2.213 inch (55.8-56.2mm)
WEAR LIMIT: 2.193 inch (55.7mm) Minimum

WRIST PIN BORE IN PISTON (GV-220)
Design DIAMETER: 0.708-0.709 inch (18.000-18.011mm)
WEAR LIMIT: 0.710 inch (18.026mm) Maximum

CONNECTING ROD SMALL END I.D. (GV-220)
Design DIAMETER: 0.709-0.710 inch (18.02-18.03mm)
WEAR LIMIT: 0.711 inch (18.05mm) Maximum

5. Ring to Groove Side Clearance:- Clean carbon from piston ring grooves as. Install new rings. Use a feeler gauge to measure the side clearance between the rings and ring grooves. If ring-to-groove side clearance exceeds the stated limits, replace the piston.

RING TO GROOVE SIDE CLEARANCE (GV-220)
0.0004-0.0014 inch (0.012-0.034mm)

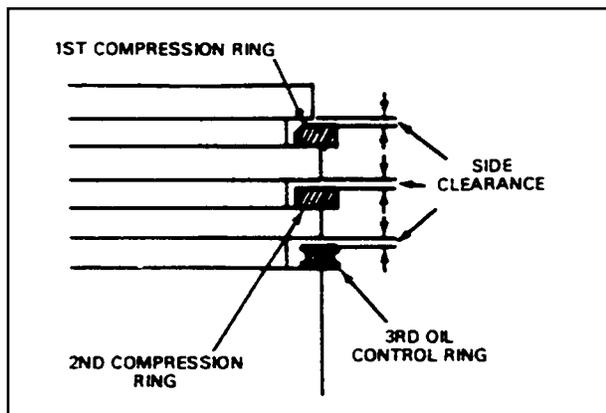


Figure 6. Ring to Groove Side Clearance

PISTON RINGS

GENERAL:

The following rules pertaining to piston rings must always be complied with:

- Always replace piston rings in sets.
- When removing rings, use a ring expander to prevent breakage. Do not spread the rings too far or they will break.
- When installing the piston into the cylinder, use a ring compressor. This will prevent ring breakage and/or cylinder damage.
- When installing new rings, deglaze the cylinder wall with a commercially available deglazing tool.

RING DESCRIPTION:

A piston ring SET consists of (a) a top compression ring, (b) a second compression ring, and (c) an oil ring assembly. When installing rings, pay close attention to the following:

- The OIL RING is a 3-piece assembly which consists of two oil rails and an oil spacer ring. Oil rails have a rounded face and can be installed with either side up.
- The second compression ring has an inside chamfer which must face UP when installing the ring.
- The top compression ring has a barrel-shaped face and can be installed with either side up.

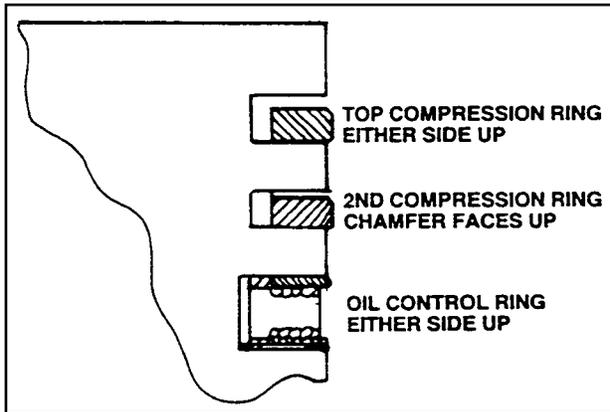


Figure 7. Ring Locations in Piston Grooves

CHECKING PISTON RING END GAP:

To check piston rings end gap, proceed as follows (see Figure 8):

1. Locate a point inside the cylinder that is 2.75 inches (70mm) down from top of cylinder. This is approximately half-way down.
2. Place the ring into the cylinder. Use the piston to push the ring squarely into the cylinder to the proper depth.
3. Use a feeler gauge to measure the ring end gap. If end gap is excessive, rebore the cylinder to take oversize parts.

TOP RING END GAP (GV-220)
DESIGN GAP: 0.005-0.016 inch (0.15-0.40mm)
WEAR LIMIT: 0.024 inch (0.60mm) Maximum

SECOND RING END GAP (GV-220)
DESIGN GAP: 0.006-0.016 inch (0.15-0.40mm)
WEAR LIMIT: 0.024 inch (0.60mm) Maximum

OIL RING END GAP (GV-220)
DESIGN GAP: 0.015-0.055 inch (0.38-1.40mm)
WEAR LIMIT: 0.062 inch (1.60mm) Maximum

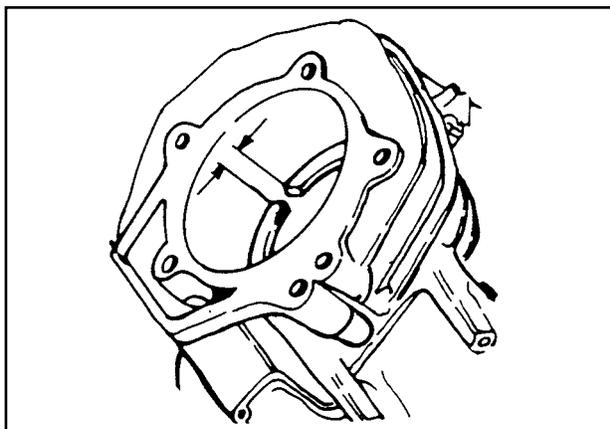


Figure 8. Ring End Gap

CONNECTING ROD

The connecting rod is manufactured of die cast aluminum. Alignment marks are provided on the rod and on the connecting rod cap. Be sure to align these marks when assembling the rod to the crankshaft. Connecting rod bolts are of the "washerless" type.

The connecting rod and the connecting rod cap are a matched set and must be replaced as a matched set.

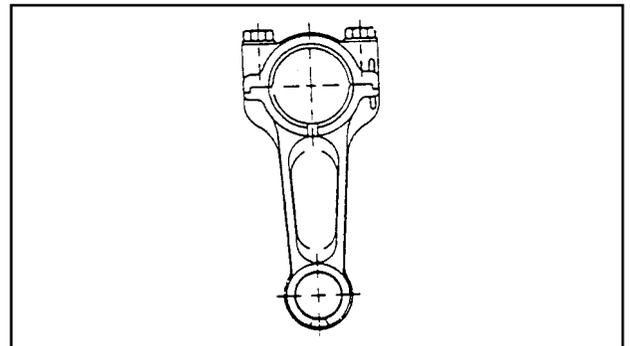


Figure 9. Connecting Rod

ASSEMBLY AND INSTALLATION

ASSEMBLY:

Use a ring expander when installing rings into the piston ring grooves. Install the OIL RING ASSEMBLY first. Then, install the second compression ring with its inside chamfer facing up. Finally, install the top compression ring.

When assembling the piston, connecting rod and wrist pin, the assembly marks on the piston must be toward the flywheel side of the engine.

Coat the wrist pin, wrist pin bore in piston, and wrist pin bore in the rod with engine oil. Install one snap ring into the piston's wrist pin bore. Then, assemble the piston to the rod. Slide the wrist pin through one piston bore, through the rod bore, and through the second piston bore until it contacts the snap ring. Then, install the second snap ring into the piston bore.

INSTALLATION:

Coat the cylinder walls with engine oil, as well as the crank throw, connecting rod bearing and connecting rod cap bearing. Then, install the rod and piston assembly as follows:

1. Use a ring compressor to compress the rings into the piston ring grooves. **MAKE SURE ALL RINGS ARE FULLY COMPRESSED INTO THEIR GROOVES.**
2. Guide the connecting rod into the cylinder, with assembly mark on piston toward the flywheel side of engine.
3. When the ring compressor contacts top of cylinder, use a wood

Section 2.3

PISTON, RINGS, CONNECTING ROD

hammer handle to gently tap the piston down into the cylinder.

4. Check that the connecting rod's large diameter bearing is coated with oil, as well as the crank throw and the connecting rod cap.
5. Guide the large end of the connecting rod onto the crankshaft. Install the connecting rod cap. The match mark on the cap must be aligned with an identical mark on the rod (Figure 10).
6. Install the connecting rod cap bolts and tighten to the proper torque.

TIGHTENING TORQUE
CONNECTING ROD CAP BOLTS (GV-220)
10 foot-pounds (1.36 N-m)

NOTE: The connecting rod can be installed in either direction. That is, the cap marks on the rod and cap may face toward the installer or away from the installer. The only requirement is that the assembly mark on top of piston be toward the fly-wheel side of engine.

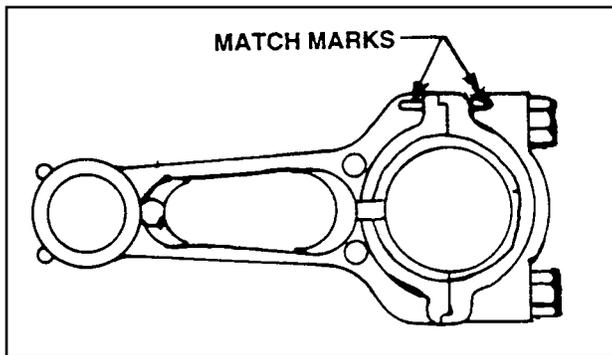


Figure 10. Match Marks on Rod and Cap

CYLINDER SERVICE

INSPECTION:

Check the cylinder for dirty, broken or cracked fins. Also look for worn or scored bearings, or a scored cylinder wall. Check the cylinder head mounting surface for warpage. If the head is warped, it must be replaced. If the cylinder bore is worn (as evidenced by excessive ring end gap), the cylinder should be replaced or rebored to 0.010 or 0.020 (0.25 or 0.50mm) oversize.

After reboring the cylinder to a specific oversize, install an identically oversize piston along with identically oversized rings.

Always resize the cylinder bore to EXACTLY 0.010 inch or 0.020 inch (0.25 or 0.50mm) over the standard cylinder dimensions. If this is done accurately, the service oversize ring and piston will fit and correct clearances will be maintained.

STANDARD CYLINDER BORE DIAMETER
MINIMUM: 2.7560 inches (70.000mm)
MAXIMUM: 2.7570 Inches (70.025mm)

To rebore the cylinder, use a commercial hone of suitable size chucked in a drill press having a spindle speed of about 600 rpm. Use the stones and lubrication recommended by the hone manufacturer to produce the proper cylinder bore finish. Proceed as follows:

1. Start with coarse stones. Center the cylinder under the drill press spindle. Lower the hone so that the lowest end of the stone contacts the lowest point in the cylinder bore.
2. Begin honing at bottom of cylinder. Move the hone up or down at about 50 strokes per minute, to avoid cutting ridges in the cylinder wall. Every fourth or fifth stroke, move the hone far enough to extend it one (1) inch beyond the top and bottom of the cylinder bore.
3. Every 30 or 40 strokes, check the bore for size and straightness. If stones collect metal, clean them with a wire brush.
4. Hone with coarse stones until the cylinder bore is within 0.002 inch (0.05mm) of the desired finish size. Then, replace the coarse stones with burnishing stones and continue until bore is within 0.0005 inch (0.01 mm) of the desired size.
5. Install finishing stones and polish the cylinder to its final size.
6. Clean the cylinder with soap and water. Dry thoroughly.
7. Replace the piston and rings with parts of correct oversize.

GENERAL

Prior to removal of the crankcase cover, gain access to the engine and generator by removing surrounding sheet metal as required. See Section 1.6.

CRANKCASE COVER REMOVAL

Before attempting to remove the crankcase cover, remove rust, paint and burrs from the power takeoff (PTO) end of the crankshaft. This will reduce the possibility of damaging the oil seal in the crankcase cover or the bearing during cover removal.

To remove the crankcase cover, proceed as follows:

1. Drain oil from the crankcase.
2. Remove the engine cylinder head, push rods and push rod guide plate. See Section 2.2.
3. Remove all bolts that retain the crankcase cover to the crankcase.
4. Remove the crankcase cover. If necessary, tap lightly with a soft hammer on alternate sides of the cover.

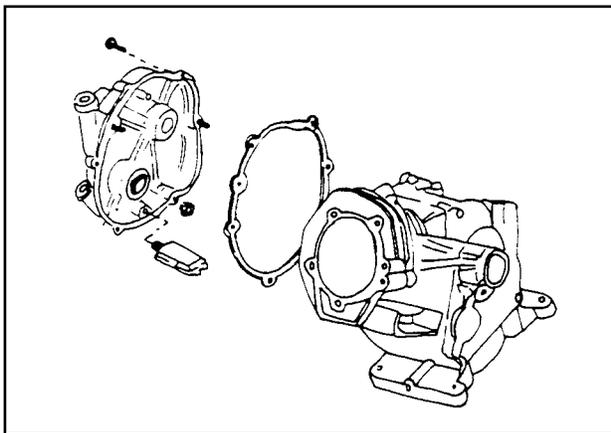


Figure 1. Crankcase Cover Removal

CAMSHAFT REMOVAL

See Figure 2. Remove the camshaft as follows:

1. Tip the engine over onto the flywheel end of the crankshaft. Support the engine to prevent end of crankshaft from resting on the workbench.
2. Reach in with two fingers and hold the tappets up so they are clear of the camshaft lobes. Then, remove the camshaft.
3. Remove the two tappets.
4. Remove the outer and inner oil pump rotors.

CRANKSHAFT REMOVAL

See Figure 3. To remove the crankshaft, proceed as follows:

1. The engine flywheel must be removed before the crankshaft can be removed.
2. The piston and connecting rod must be removed.
3. Remove the crankshaft by pulling it straight out of the crankcase.

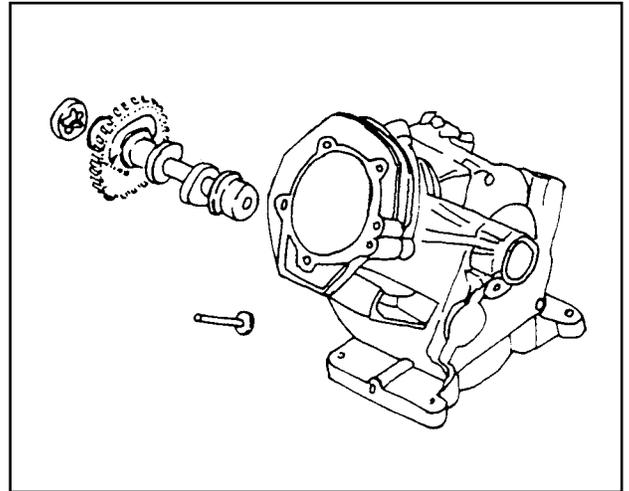


Figure 2. Camshaft Removal

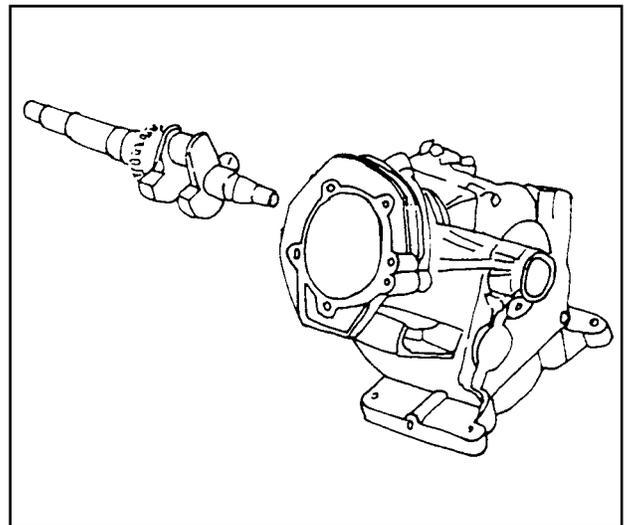


Figure 3. Crankshaft Removal

(Continued)

Section 2.4 CRANKSHAFT AND CAMSHAFT

CAMSHAFT INSPECTION

Carefully inspect the entire camshaft for wear, nicks, damage. All areas indicated in Figure 4 should be checked for wear.

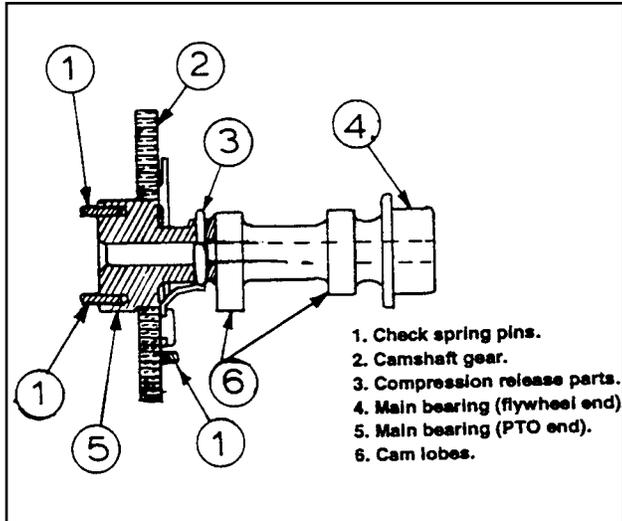


Figure 4. Points to Check on Camshaft

The following should be measured carefully to check for wear:

MAIN CAMSHAFT BEARING DIAMETER (FLYWHEEL END)

DESIGN DIAMETER: 1.022-1.023 inch (25.96-25.98mm)
WEAR LIMIT: 1.020 inch (25.91mm) Minimum

MAIN CAMSHAFT BEARING DIAMETER (PTO END)
DESIGN DIAMETER: 1.297-1.298 inch (32.96-32.98mm)
WEAR LIMIT: 1.295 inch (32.89mm) Minimum

CAMSHAFT BEARING BORE IN CRANKCASE
DESIGN DIAMETER: 1.024-1.025 Inch (26.00-26.03mm)
WEAR LIMIT 1.026 inch (26.06mm) Maximum

CAMSHAFT BEARING BORE IN CRANKCASE COVER
DESIGN DIAMETER: 1.299-1.300 inch (33.00-33.03mm)
WEAR LIMIT: 1.302 inch (33.06mm) Maximum

CAM LIFT

DESIGN LIFT: 0.210-0.212 inch (5.34-5.38mm)
WEAR LIMIT: 0.206 inch (5.24mm) Minimum

CRANKSHAFT INSPECTION

CRANKSHAFT PROPER:

Use a commercial solvent to clean the crankshaft. After cleaning, inspect the crankshaft as follows:

- Inspect keyways in crankshaft, make sure they are not worn or spread. Remove burrs from edges of keyway, to prevent scratching the bearing.
- Inspect timing gear teeth for chipping or cracking. If the timing gear is damaged, the crankshaft assembly must be replaced.

- Inspect the crankpin for damage, nicks, scratches, etc. Small nicks and scratches may be polished out using fine emery cloth. ALL EMERY RESIDUE MUST BE REMOVED. Use a solvent (such as kerosene) to remove emery residue.
- Carefully measure the outside diameter (O.D.) of the crankpin, crankshaft journal at flywheel end, and crankshaft journal at PTO end. Replace the crankshaft if it is worn smaller than the stated limits.

NOTE: DO NOT regrind the crankpin to any smaller diameter. Undersize connecting rods are NOT available for the GV-220 engines.

- Inspect oil passage. Use a length of wire to make sure it is open. Inspect threaded ends of crankshaft.

CRANKPIN OUTSIDE DIAMETER

DESIGN DIAMETER: 1.180-1.181 inch (29.99-30.01mm)
WEAR LIMIT: 1.179 inch (29.96mm) Minimum

CRANKSHAFT BEARING JOURNAL (FLYWHEEL END)
DESIGN DIAMETER: 1.102-1.103 inch (28.000-28.012mm)
WEAR LIMIT: 1.100 inch (27.95mm) Minimum

CRANKSHAFT BEARING JOURNAL (PTO END)
DESIGN DIAMETER: 1.102-1.103 inch (28.000-28.012mm)
WEAR LIMIT: 1.186 inch (27.95mm) Minimum

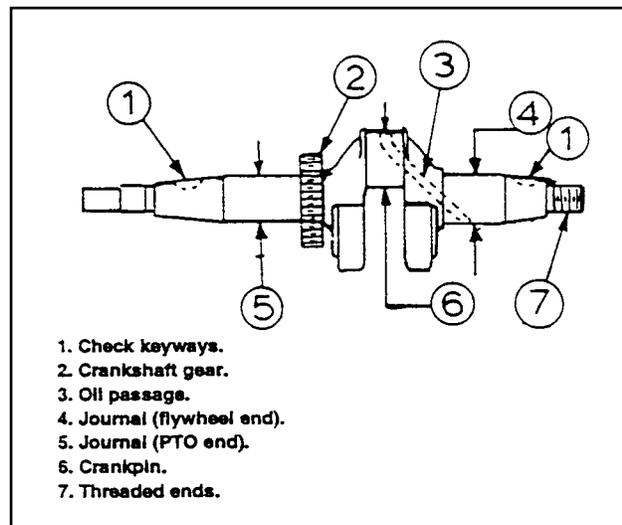


Figure 5. Points to Check on Crankshaft

Check the crankshaft bearing bore in the crankcase cover. If limits are exceeded, replace the crankcase cover.

CRANKSHAFT BEARING BORE IN CRANKCASE COVER

DESIGN DIAMETER: 1.104-1.105 inch (28.040-28.065mm)
WEAR LIMIT: 1.106 inch (28.092mm) Maximum

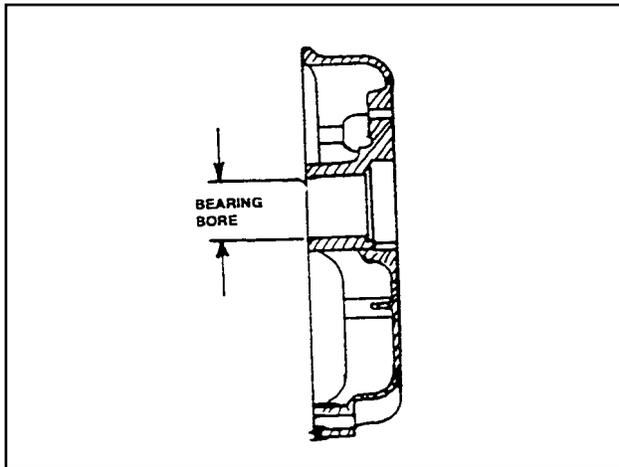


Figure 6. Bearing Bore in Crankcase Cover

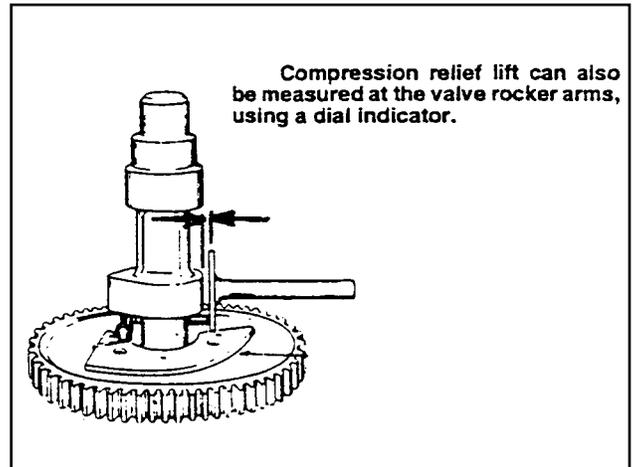


Figure 8. Measuring Compression Release Lift

COMPRESSION RELEASE MECHANISM

A mechanical compression release is provided on the camshaft. See Figure 7. A PIN extends over the cam lobe. This PIN pushes on the tappet, to lift the valve and relieve compression for easier cranking. When the engine starts, centrifugal force moves the FLYWEIGHT outward against SPRING force. The PIN will then drop back and allow the engine to run at full compression.

Measure the amount of compression release lift at the tappet (Figure 8).

COMPRESSION RELEASE LIFT FOR GV-220 ENGINE (MEASURED AT TAPPET)

DESIGN LIFT: 0.020-0.047 inch (0.50-1.20mm)
WEAR LIMIT: 0.016 inch (0.406mm) Minimum

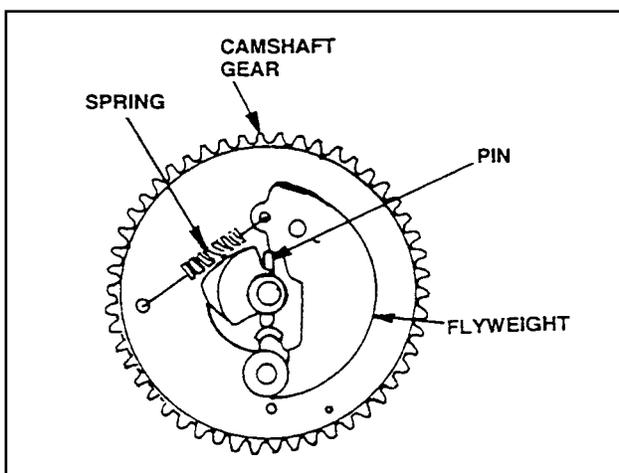


Figure 7. Compression Release Mechanism on Camshaft

INSTALLING THE CRANKSHAFT

Before installing the crankshaft, lubricate all bearing surfaces with engine oil. Use oil seal protectors, to prevent damage to seals during installation. Install the crankshaft as follows:

1. Lubricate all bearing surfaces with engine oil.
2. Install the valve tappets.
3. Support both ends of the crankshaft and carefully install into the crankcase.
4. Rotate the crankshaft until the timing mark (Figure 9) is toward the cam gear side of the crankcase.

INSTALLING THE CAMSHAFT

Apply engine oil to the camshaft main bearing and to bearing bore in crankcase. Carefully install the camshaft into the crankcase camshaft bore.

Hold the tappets out of the way during installation. Align timing mark on camshaft gear with timing mark on crankshaft gear (piston will be at top dead center). See Figure 10.

NOTE: For Installation of the oil pump assembly, oil pickup assembly and crankcase cover, see Part 5 "ENGINE OIL & COOLING SYSTEM".

Section 2.4
CRANKSHAFT AND CAMSHAFT

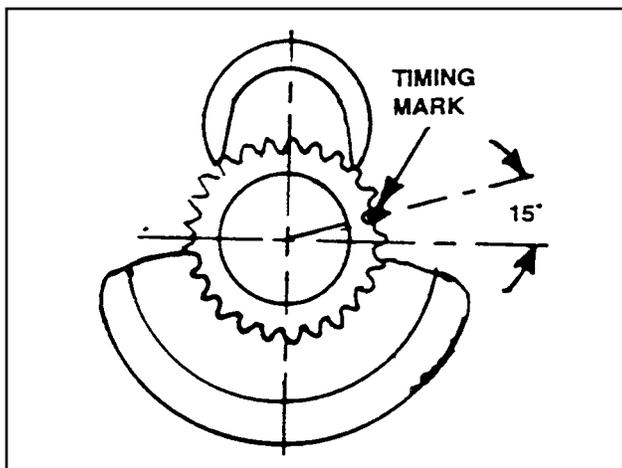


Figure 9. Timing Mark on Crankshaft Gear

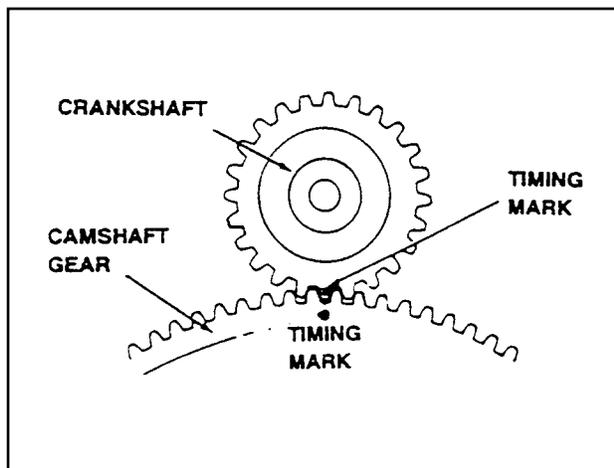


Figure 10. Alignment of Timing Marks

PART 3 GASOLINE FUEL SYSTEM

COMPUTER CONTROLLED VARIABLE SPEED RV GENERATORS

Series Impact 36 Plus

SECTION	TITLE
3.1	INTRODUCTION TO FUEL SYSTEM
3.2	AIR CLEANER & AIR INTAKE
3.3	FILTER & FUEL PUMP
3.4	CARBURETOR
3.5	AUTOMATIC CHOKE
3.6	SPEED CONTROL SYSTEM

NOTES

GENERAL

Recreational vehicle generators equipped with a gasoline fuel system are usually installed so that they share the fuel supply tank with the vehicle engine. When this is done, the generator installer must never tee off the vehicle fuel supply line to deliver fuel to the generator.

When the generator fuel supply line is teed off the vehicle's fuel supply line, the more powerful vehicle engine's fuel pump will starve the generator when both are running. In addition, when the vehicle engine is not running the generator fuel pump will draw all of the gasoline from the vehicle engine line or even from the vehicle engine carburetor. This will result in hard starting of the vehicle engine.

One method of sharing the same fuel supply tank is to install a special fitting at the tank outlet so that two fuel dip tubes can be fitted in the tank (Figure 1). Another method is to install a new outlet in the tank. If the tank has an unused outlet, it can be used.

A second fuel dip tube can be installed in the original tank outlet if the tank outlet is large enough to accommodate two dip tubes. The required fittings can be made at a machine shop. To install a second fuel outlet on the tank means removing the tank to braze or weld a new fitting into place.

! DANGER! ATTEMPTING TO WELD OR BRAZE ON A FUEL TANK, EMPTY OR NOT, IS EXTREMELY DANGEROUS. FUEL VAPORS IN THE TANK WILL RESULT IN AN EXPLOSION.

The generator's fuel dip tube in the tank should be shorter than the vehicle engine's dip tube. This will prevent the generator from consuming the entire fuel supply.

! DANGER! THE FUEL SYSTEM DESIGNED AND INSTALLED BY THE GENERATOR MANUFACTURER IS IN STRICT COMPLIANCE WITH STANDARDS ESTABLISHED BY THE RECREATIONAL VEHICLE INDUSTRY ASSOCIATION (RVIA). NOTHING MUST BE DONE DURING MAINTENANCE THAT WILL RENDER THE SYSTEM IN NON-COMPLIANCE WITH THOSE STANDARDS.



DANGER! THERE MUST BE NO LEAKAGE OF GASOLINE OR GASOLINE VAPORS INTO THE VEHICLE. THE GENERATOR COMPARTMENT MUST BE VAPOR-TIGHT TO PREVENT ENTRY OF FUEL VAPORS OR FUMES INTO THE VEHICLE. THE GENERATOR'S VENTILATION SYSTEM MUST PROVIDE A FLOW OF AIR THAT WILL EXPEL ANY FUEL VAPOR ACCUMULATIONS.

RECOMMENDED FUEL

Use a high quality UNLEADED gasoline. Leaded REGULAR grade gasoline is an acceptable substitute.

Do NOT use any fuel containing alcohol, such as "gasohol". If gasoline containing alcohol is used, it must not contain more than 10% ethanol and it must be removed from the generator fuel system during storage. Do NOT use fuel containing methanol. If any fuel containing alcohol is used, the system must be inspected more frequently for leakage and other abnormalities.

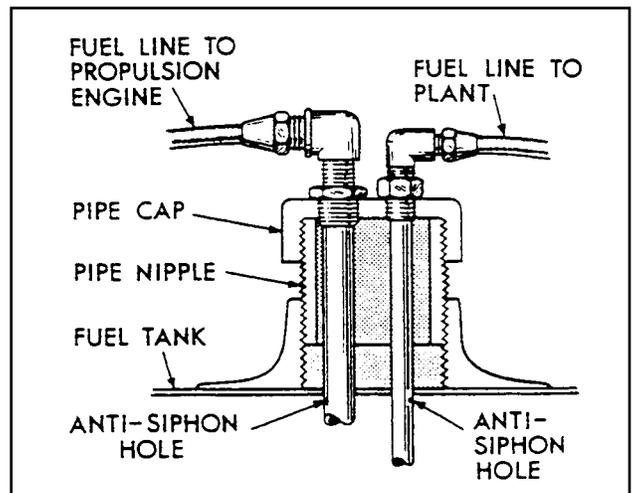


Figure 1. Sharing a Fuel Supply Tank

EVAPORATION CONTROL SYSTEMS

Federal and state laws have imposed strict evaporative controls on gasoline fuel systems. The recreational vehicle industry has complied with such strict regulations by using specially designed fuel tanks, tank filler tubes and gas caps. Special canisters are often used to collect the gasoline vapors rather than let them escape into the atmosphere.

Such systems are designed to operate within very critical pressure ranges. For that reason, the vehicle manufacturer's fuel supply system design must not be

Section 3.1 INTRODUCTION TO FUEL SYSTEM

altered. Service technicians working on the RV generator systems must not do anything that might change the vehicle fuel system design.

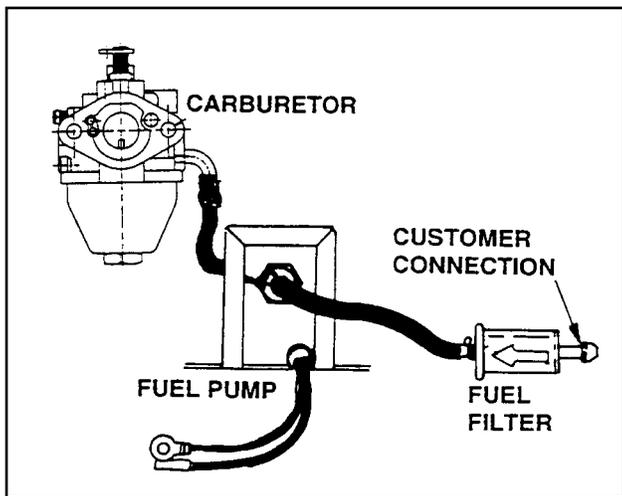


Figure 2. Typical Gasoline Fuel System

AIR CLEANER

DESCRIPTION:

The air cleaner assembly consists of (a) an air cleaner BASE, (b) a PAPER FILTER, and (c) a COVER. See Figure 1.

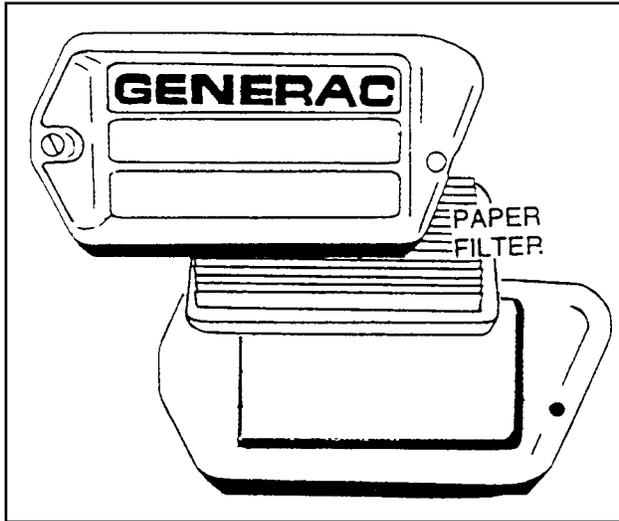


Figure 1. Engine Air Cleaner

SERVICING THE AIR CLEANER:

Clean or replace the PAPER FILTER every 25 hours of operation or once each year, whichever comes first.

1. Loosen the two screws that retain the air cleaner COVER and remove the COVER.
2. Remove the PAPER FILTER.
3. Clean the PAPER FILTER by tapping gently on a flat surface. If PAPER FILTER is extremely dirty, replace it.

4. Clean the air cleaner BASE and COVER, then install the new PAPER FILTER into COVER.
5. Install COVER with PAPER FILTER. Retain to BASE with two screws.

AIR INTAKE

See Figure 2. Air is drawn into the air cleaner, passes through the air cleaner filter, and is then ported to the carburetor air inlet through an air intake hose.

Periodically inspect the air intake hose for condition, damage, holes, perforations, etc. Replace hose, if necessary. Inspect air intake hose clamps for tightness, condition. Tighten or replace as necessary.

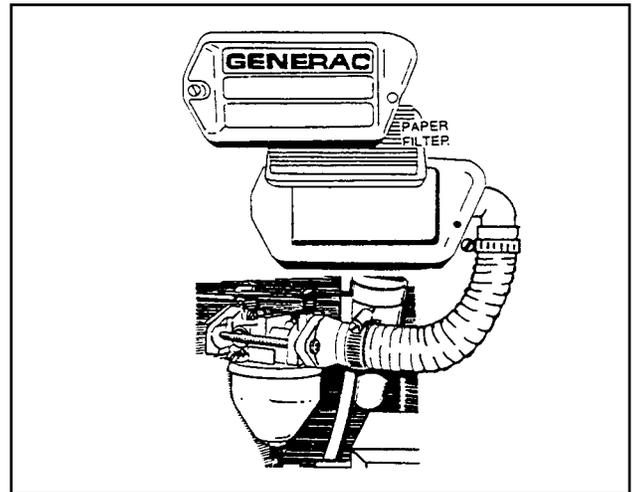


Figure 2. Air Intake Components

Section 3.2
AIR CLEANER AND INTAKE

FUEL FILTER

The fuel filter should be removed and replaced every 100 hours of operation or once each year, whichever occurs first.

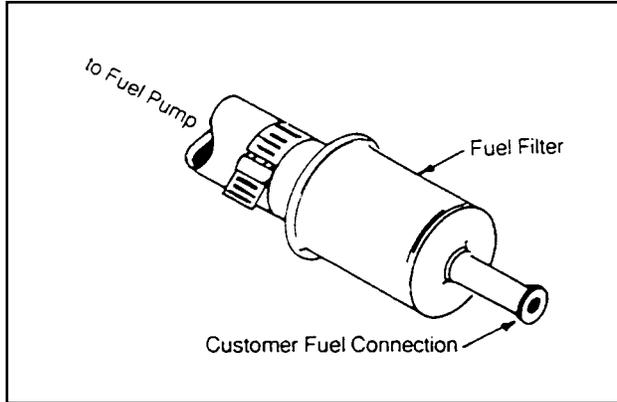


Figure 1. Fuel Filter (Typical)

FUEL PUMP

DESCRIPTION:

The 12 volts DC electric fuel pump has a zinc plate finish. Flow through the pump is positively shut off when it is not operating. The pump is actually rated at a voltage of 8 to 16 VDC, but has a nominal voltage rating of 12 VDC.

Current draw of the pump at nominal voltage is approximately 1.4 amperes maximum.

Pressure rating of the pump at zero delivery is 2.0 to 3.5 psi.

Two wires are brought out from the pump. The black wire is grounded by connecting it to a pump mounting bolt. The red wire is identified as Wire No. 14A. The pump will operate whenever:

- The FUEL PRIME switch on the generator panel is actuated to its "ON" position.
- During engine startup and running conditions when the A6060 circuit board energizes the Wire No. 14 circuit.

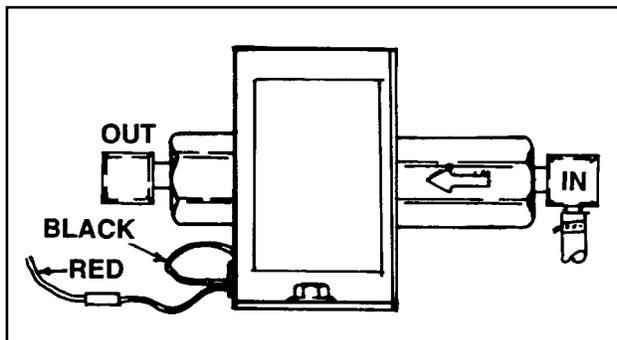


Figure 2. Electric Fuel Pump

TESTING THE PUMP:

1. The pump coil can be tested for an open or shorted condition as follows:

a. Test for "Open":

- (1) Disconnect the RED pump wire at its "bullet" lug.
- (2) Set a VOM to its "Rx1" scale and zero the meter.
- (3) Connect one meter test probe to the RED pump wire, the other test probe to terminal end of the pump's BLACK lead. The VOM should indicate pump coil resistance.

FUEL PUMP NOMINAL COIL RESISTANCE
ABOUT 29.5 kΩ

b. Test for "Shorted" condition:

- (1) Disconnect the RED and the BLACK fuel pump leads.
- (2) Set a VOM to its "Rx10,000" or "Rx1 K" scale and zero the meter.
- (3) Connect one VOM test lead to the pump RED lead, the other test probe to the pump body. The meter should read "infinity".

2. Pump operation can be tested as follows:

- a. Disconnect the fuel line from the outlet side of the fuel pump.
- b. Make sure a supply of fuel is available to the Inlet side of the pump.
- c. The RED lead from the pump must be connected properly into the circuit. The pump's BLACK lead must be connected at the pump mounting bolt.
- d. Actuate the Fuel Prime switch on the generator panel. The pump should operate and should pump fuel from the outlet side.

NOTE: If desired, a pressure gauge can be attached to the pump's outlet side. Pump outlet pressure should be 2.0 to 3.5 psi.

Section 3.3
FUEL FILTER AND FUEL PUMP

GENERAL INFORMATION

Proper engine performance depends on the carburetion system. The use of clean, fresh gasoline and a well-maintained air cleaner are extremely important to proper operation, as well as engine reliability and power.

Most causes of carburetion problems are related to the use of stale, gummy fuel and the ingestion of dirt. Before servicing the carburetor, be sure to check for evidence of these conditions. Gasoline that is left in the fuel lines for long periods can form gum or varnish deposits that will adversely affect carburetor operation.

NOTE: A commercial fuel stabilizer (such as **STABIL®**) will minimize the formation of um deposits during storage. Add the stabilizer- to the gasoline In the fuel tank or In the storage container. Follow the ratio recommended on the stabilizer container. Run the engine for about 10 minutes after adding stabilizer, to allow It to enter the carburetor. "STABIL®" is a brand name fuel stabilizer that can be purchased In most automotive repair facilities or in lawn and garden centers.

DESCRIPTION

The carburetor used on GV-220 engines is a float type with fixed main jet. Carburetor throttle position and engine speed are controlled by an electric stepper motor. The stepper motor moves the throttle in response to signals received from the A6060 circuit board. The circuit board senses load voltage, establishes the correct engine speed to obtain correct voltage and delivers an output signal to the stepper motor. The stepper motor adjusts the engine throttle to change engine speed and establish correct output voltage.

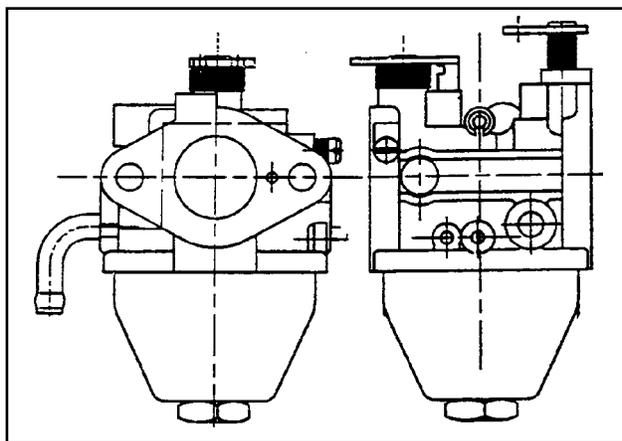


Figure 1. Carburetor

CARBURETOR OPERATION

FLOAT OPERATION:

A hollow plastic float maintains fuel level in the float bowl. As fuel is used, the float moves downward to move an inlet needle valve off its seat.

When the needle valve moves off its seat, fuel can flow into the bowl. As the fuel level rises, the float moves upward to force the needle valve against its seat and stop the flow into the bowl.

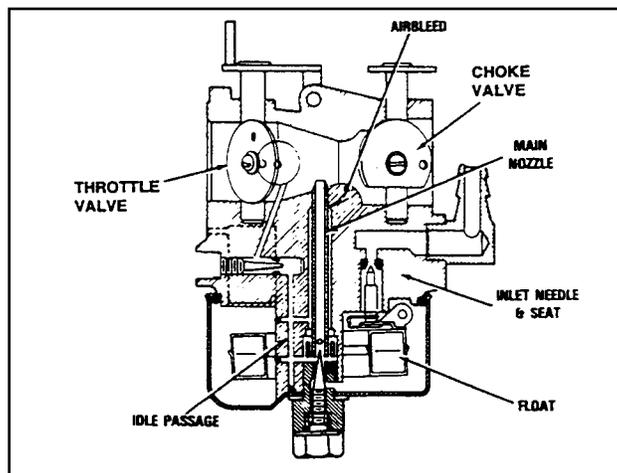


Figure 2. Carburetor Sectional View

CHOKE POSITION:

The choke valve is closed to restrict the flow of air into the engine. As the engine cranks, air pressure in the cylinder is reduced. Since the air intake passage is partially blocked by the choke valve, fuel is drawn from the main nozzle and from the idle discharge port. This creates the very rich fuel mixture required for starting a cold engine.

IDLE OPERATION:

The throttle valve is nearly closed to shut off the fuel supply from all ports except the primary idle fuel discharge port. Engine suction then draws fuel only from that port.

HIGH SPEED OPERATION:

The throttle valve is wide open. This allows a large volume of air to pass through the carburetor at a high velocity. The high velocity air flow past the carburetor venturi results in a drop in air pressure at the venturi throat. This reduced air pressure draws fuel through the main nozzle that opens into the venturi which then mixes with the air in the air passage.

Section 3.4 CARBURETOR

CARBURETOR DISASSEMBLY

See Figure 3. The carburetor can be disassembled as follows:

1. Remove the BOWL NUT (Item 3) and the FIBER WASHER (Item 4). Then, remove the FLOAT BOWL (Item 5).
2. Remove the FLOAT PIN (Item 6). Then, remove the FLOAT (Item 7) and the INLET VALVE (Item 8).
3. Remove the IDLE SPEED SCREW (Item 20) with SPRING (Item 19).
4. Rotate the THROTTLE VALVE (Item 10) to its closed position and remove the SCREW (Item 9). Remove the THROTTLE VALVE.
5. Remove the THROTTLE SHAFT (Item 14), along with the THROTTLE SHAFT SPRING (Item 13) and the THROTTLE SHAFT SEAL (Item 12).
6. Remove the CHOKE VALVE SPRING RETAINER (Item 18). Remove the CHOKE VALVE (Item 17). Remove the CHOKE SHAFT (Item 15) and the SHAFT SEAL (Item 16).

CLEANING AND INSPECTION

1. Separate all non-metallic parts.
2. Clean metallic parts in a solvent or a commercial cleaner. Soak the parts no longer than about 30 minutes.
3. Inspect throttle lever and plate. Replace if worn or damaged.
4. The float bowl must be free of dirt and corrosion. Use a new float bowl gasket when assembling the bowl.
5. Check the float for damage. Replace, If damaged. The float setting is fixed and non-adjustable.
6. The carburetor body contains a main jet tube that is pressed in to a fixed depth. Do NOT attempt to remove this tube. Tube movement will adversely affect carburetor metering characteristics.
7. After soaking in solvent, blow out all passages with compressed air.

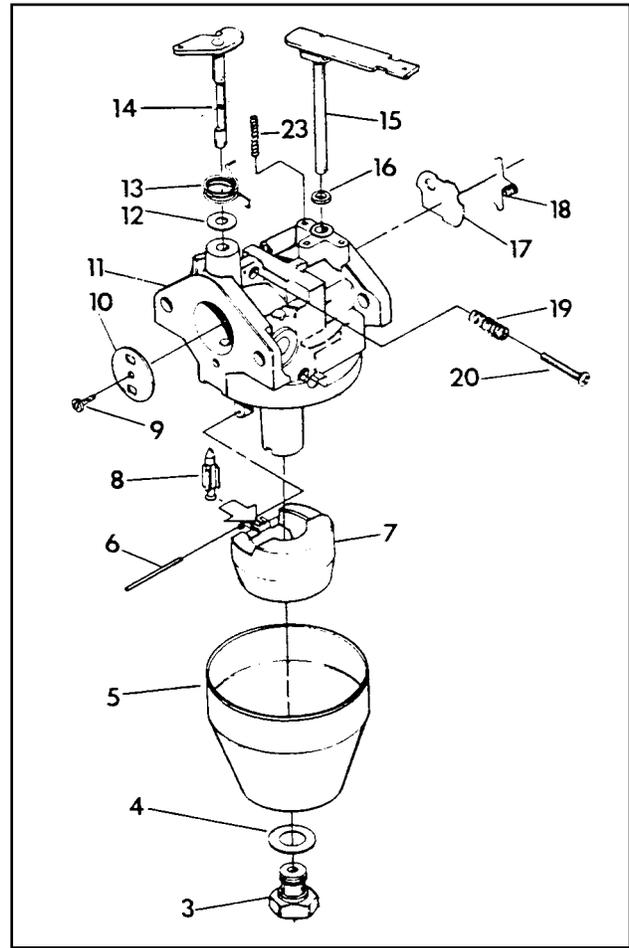


Figure 3. Carburetor Exploded View

3. Bowl Nut	_____
4. Fiber Washer	_____
5. Float Bowl	_____
6. Float Pin	_____
7. Float	_____
8. Inlet Valve	_____
9. Screw	_____
10. Throttle Valve	_____
11. Body	_____
12. Throttle Shaft Seal	_____
13. Throttle Shaft Spring	_____
14. Throttle Shaft	_____
15. Choke Shaft	_____
16. Choke Shaft Seal	_____
17. Choke Valve	_____
18. Choke Valve Spring Retainer	_____
19. Idle Speed Screw Spring	_____
20. Idle Speed Screw	_____

ADJUSTMENT

The carburetor used on the GV-220 engine has a FIXED, NON-ADJUSTABLE Low Speed Jet.

ENGINE SPEED

Engine speed is controlled by the A6060 circuit board. That circuit board signals a stepper motor which moves the throttle linkage. Engine speed will vary in response to changes in generator AC output voltage.

The circuit board monitors the demand for power and adjusts the engine speed accordingly. This permits the engine to deliver only the power needed.

NOTE: Do NOT attempt to accelerate the engine manually by, grasping the throttle or throttle linkage. This will cause the system to enter a fault condition and terminate generator AC output.

THROTTLE LINKAGE ADJUSTMENT

If necessary, the length of the linkage between the stepper motor and the carburetor throttle lever arm can be adjusted. This adjustment helps to establish the proper travel relationship of the linkage. If the adjustment is not correct, the A6060 board will not be able to control the full range of engine speed. The following conditions might occur:

- If the throttle linkage is set too short, the system will not be able to provide wide open throttle or full power conditions.
- If the linkage is set too long, the system will not be able to provide closed throttle or no power conditions.

Use the following procedure to ensure the linkage rod is properly adjusted:

1. Start the engine and immediately shut it down. As the engine coasts to a stop, observe from above the engine as the carburetor throttle lever rotates counterclockwise.
2. There should be a gap of about 0.003 inch (0.08-0.5mm) between the stop tab on the throttle lever arm and the stop block on the carburetor casting. See Figure 4.

CAUTION! The next step involves bending a spring clip. Do NOT overbend the clip or it may lose its clamping force.

3. Use pliers to lightly compress the spring clip on the carburetor lever arm (Figure 5). This permits the linkage rod to slide freely through the clip. With the clip compressed, rotate the throttle lever in the appropriate direction until there is a 0.003 inch (0.08-0.5mm) gap.
4. Release the spring clip to lock in the adjustment.

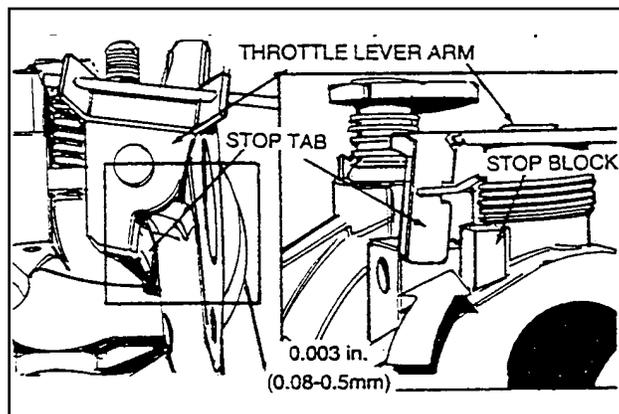


Figure 4. Set Gap Between Stop Tab and Stop Block

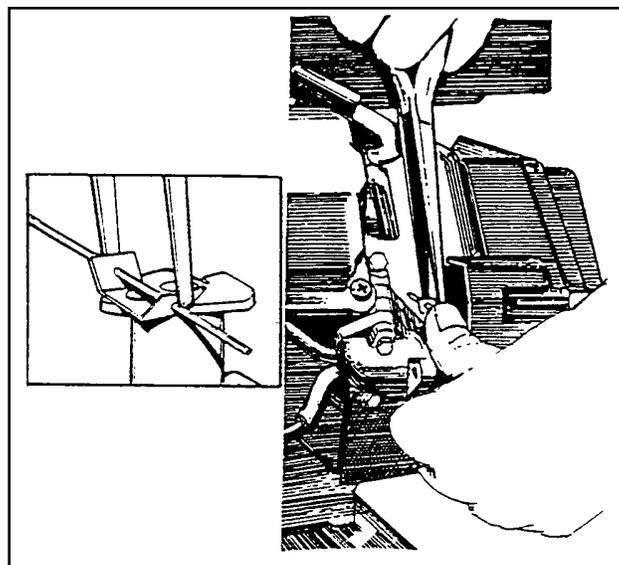


Figure 5. Adjusting Throttle Linkage

CARBURETOR REMOVAL

To remove the carburetor from the engine, proceed as follows (see Figure 6, next page):

1. Disconnect the carburetor fuel inlet line.
2. Loosen the clamp and disconnect the carburetor air inlet hose.
3. Remove the two M6-1.00 x 90mm screws that retain the carburetor.
4. Remove the carburetor air inlet adapter, the air inlet adapter gasket, carburetor and carburetor to skirt gasket.
5. Remove the sheet metal carburetor skirt.
6. Remove two gaskets and the carburetor spacer.

Section 3.4 CARBURETOR

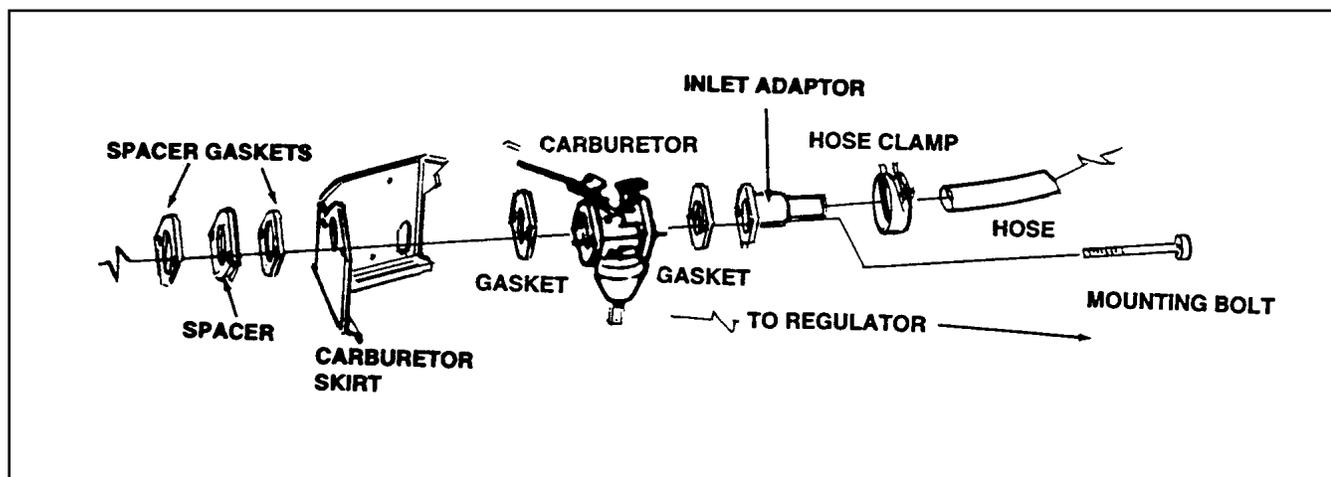


Figure 6. Carburetor Removal

GENERAL

The GV-220 vertical shaft engines are equipped with an automatic choke. A choke solenoid is attached to the carburetor choke shaft by means of a choke control link. Solenoid operation is controlled by the A6060 circuit board. The circuit board energizes and de-energizes the solenoid cyclically at a rate dependent on ambient temperature during engine cranking only.

DESCRIPTION

See Figure 1. The CHOKE SOLENOID is retained to a CHOKE COVER by two No. 4-40 SCREWS, LOCKWASHERS and FLATWASHERS. The two screw holes in the COVER are slotted to provide for axial adjustment of the CHOKE SOLENOID. A COTTER PIN retains a CHOKE LINK to the SOLENOID. A CHOKE BI-METAL & HEATER is retained to the SOLENOID by two No. 4-40 SCREWS, LOCKWASHERS and FLATWASHERS.

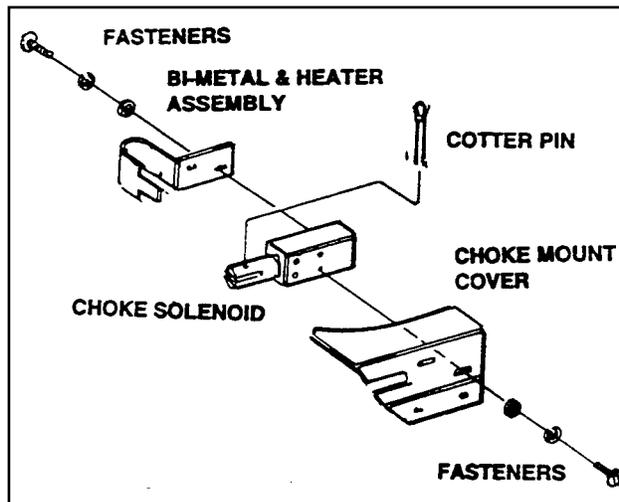


Figure 1. Choke Solenoid Parts

OPERATION

NOTE: Also see Part 6, "ENGINE ELECTRICAL SYSTEM". The section on DC control system includes additional information on choke operation and the A6060 circuit board.

When the engine is being cranked, A6060 circuit board action energizes the choke solenoid in regular timed cycles. Each time the choke solenoid is energized, it closes the carburetor choke valve. The circuit board's choke timer circuit energizes the choke solenoid (pulls it in) about every 2 to 5 seconds.

When the engine starts, cranking is terminated. The choke action is then terminated and the choke setting is determined by a choke heater (CH).

OPERATIONAL CHECK AND ADJUSTMENT

OPERATIONAL CHECK:

Crank the engine. During cranking, the choke solenoid should pull in about every 2 to 5 seconds. If it does NOT pull in, try adjusting the choke.

PRE-CHOKE ADJUSTMENT:

With the solenoid NOT pulled in, the carburetor choke valve (choke plate) should be about 1/8 inch from its full open position. If necessary, use needle nose pliers to bend the tip of the BI-METAL until a 1/8 inch setting is obtained.

CHOKE SOLENOID ADJUSTMENT:

Loosen the two screws that retain the choke solenoid to its cover. Adjust axial movement of the solenoid plunger by sliding the solenoid in the slotted screw holes of the cover.

Adjust plunger axial movement until (with the carburetor choke valve closed) the plunger is bottomed in the solenoid coil. That is, until the plunger is at its full actuated position.

With the choke valve (choke plate) closed and the plunger bottomed in its coil, tighten the two screws.

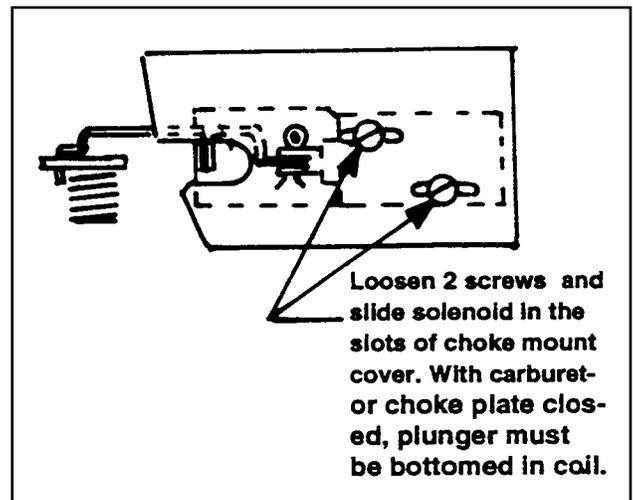


Figure 2. Choke Adjustment

Section 3.5
AUTOMATIC CHOKE

GENERAL

The AC generator's output voltage is controlled by a "computerized" speed control system. This system changes engine speed in response to changes in the AC output voltage at varying engine loads. The speed control system consists of (a) the A6060 circuit board and (b) a stepper motor.

A6060 CIRCUIT BOARD

This circuit board utilizes a closed-loop, proportional-derivative controller circuit which regulates the generator's RMS voltage by changing engine speed. The system attempts to maintain an output voltage of about 115 volts at the lowest rpm and 120 volts up to the maximum rpm.

The A6060 circuit board controls a stepper motor by calculating the number of steps the motor needs to take and then supplying the necessary signals to the motor to take those steps.

STEPPER MOTOR PROBLEMS

INTRODUCTION:

Some stepper motor problems that might occur include the following:

- Throttle linkage or carburetor throttle shaft sticking, or linkage disconnected.
- Stepper motor failed or seized.

- Electrical connections to stepper motor broken or disconnected.
- Electrical leads to stepper motor are connected wrong.

THROTTLE LINKAGE:

Check throttle linkage and carburetor throttle shaft for binding, disconnected linkage. This type of problem will usually result in the carburetor throttle lever not moving. If the throttle lever does not move, the throttle may be stuck at a permanently open throttle or a permanently closed throttle as follows:

1. If the throttle is open, engine will start but will accelerate quickly and uncontrollably. It will shut down when speed exceeds about 4200 rpm.
2. If the throttle is closed, engine will not accelerate under load.

STEPPER MOTOR FAILED OR SEIZED:

The engine will start but stepper motor will not turn. If an open throttle condition exists, either of the following might occur:

1. Engine may accelerate and shut down at 4200 rpm.
2. Engine may shut down after 15 seconds due to an overvoltage condition.

If throttle is closed, engine will be unable to accelerate under load and AC output will be low.

A failed stepper motor may also turn erratically. If this is the case, engine speed and AC output voltage will be erratic under constant load.

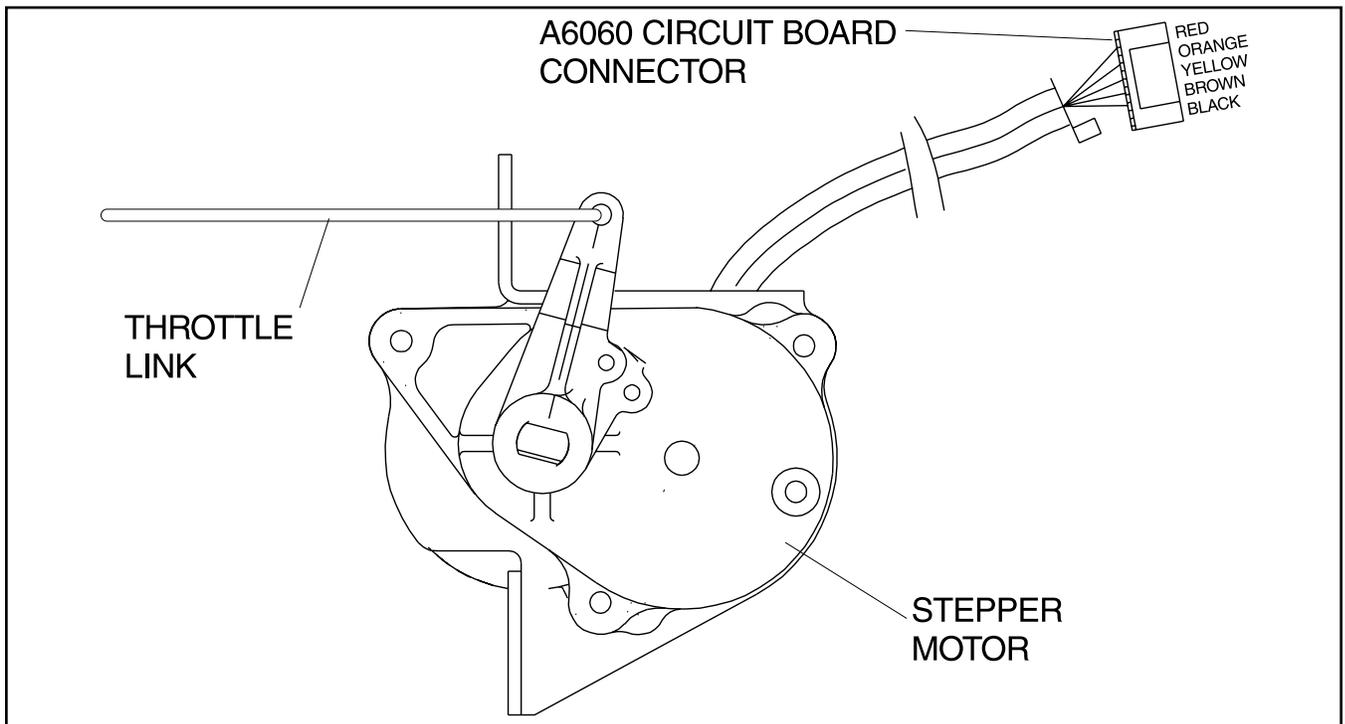


Figure 1. Speed Control System

Section 3.6 SPEED CONTROL SYSTEM

ELECTRICAL CONNECTIONS BROKEN:

If one or more of the electrical connections to the stepper motor are broken or disconnected, either of the following might occur:

1. The stepper motor may not turn at all.
2. The stepper motor may turn erratically.

If the stepper motor does not turn, symptoms will be the same as for a failed or seized stepper motor.

LEADS CONNECTED WRONG:

Incorrectly connected electrical leads to the stepper motor can result in any one of the following:

1. Stepper motor may not turn at all.
2. Stepper motor may turn erratically.
3. Stepper motor may turn backwards.

If the stepper motor does not turn, engine will start and the following may occur:

1. If throttle is open, engine will accelerate and shut down when speed reaches 4200 rpm or after 15 seconds due to overvoltage condition.
2. If throttle is closed, engine will be unable to accelerate under load.

If the stepper motor turns erratically, engine speed and AC output voltage will be erratic under a constant load. The AC output will not terminate.

If the stepper motor is turning backwards, engine will accelerate and shut down at 4200 rpm.

TESTING THE STEPPER MOTOR

GENERAL:

The Stepper Motor consists of an electric motor plus a small gearbox. It is shown pictorially and schematically in Figure 3. The four (4) motor windings can be tested for (a) continuity and (b) shorts to the case.

It is difficult to perform an operational test of the motor since the amount of motor arm movement is so small.

TESTING FOR OPEN CONDITION:

To test the motor windings for an open circuit condition, proceed as follows:

1. Unplug the Stepper Motor connector from its receptacle on the A6060 circuit board.
2. Set a volt-ohm-milliammeter (VOM) to its "Rx1" scale and zero the meter.
3. Connect one VOM test probe to the connector pin to which the RED wire attaches. This is the +DC side of all windings. Then, connect the other VOM test probe as follows:
 - a. To the ORANGE wire connector pin.

Approximately 19-21 ohms should be indicated.

- b. To the YELLOW wire connector pin. About 19-21 ohms should be read.
- c. To the BROWN wire pin for a reading of 19-21 ohms.
- d. To the BLACK wire connector pin for a reading of about 19-21 ohms.

TESTING FOR SHORTED CONDITION:

1. Set the VOM to its "Rx10,000" or "Rx1 K" scale and zero the meter.
2. Connect one VOM test probe to the RED wire connector pin, the other test probe to the Stepper Motor case. The meter should read infinity". Any reading other than "infinity" indicates a shorted winding.

Replace the Stepper Motor if it fails any part of the test.

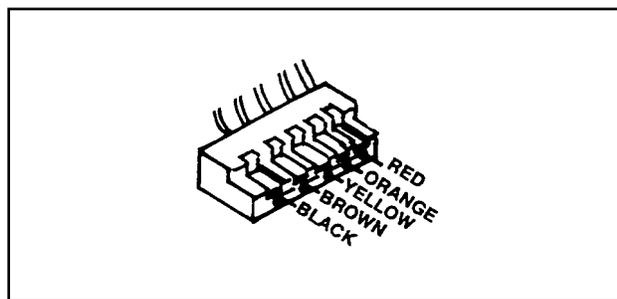


Figure 2. The Stepper Motor Connector

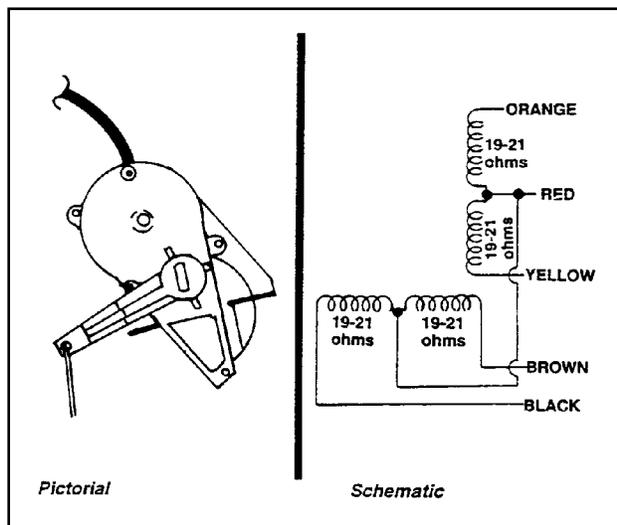


Figure 3. The Stepper Motor

PART 4 GASEOUS FUEL SYSTEM

COMPUTER CONTROLLED VARIABLE SPEED RV GENERATORS

Series Impact 36 Plus

SECTION	TITLE
4.1	INTRODUCTION TO FUEL SYSTEM
4.2	SHUTOFF VALVE & REGULATOR
4.3	CARBURETOR

NOTE: Information on the following is the same as for the "GASOLINE FUEL SYSTEM" (Part 3):
Air Cleaner & Air Intake (Section 3.2)
Speed Control System (Section 3.6)

NOTES

GENERAL INFORMATION

Some RV generator models are equipped with fuel systems that utilize LP gas as a fuel. The initials "LP" stand for "liquefied petroleum". This gas is highly volatile and can be dangerous if handled or stored carelessly.

All applicable laws, codes and regulations pertaining to the storage and handling of LP gas must be complied with. The installation of such fuel systems must also be in compliance with such laws, codes and regulations. Service technicians who work on these systems must do nothing that might cause the system to be in non-compliance with regulations.

Regulations established by the Recreational Vehicle Industry Association (RVIA) must be followed in the installation, use and servicing of such systems.



DANGER! LP GAS IS HIGHLY EXPLOSIVE. THE GAS IS HEAVIER THAN AIR AND TENDS TO SETTLE IN LOW AREAS. EVEN THE LIGHTEST SPARK CAN IGNITE THE GAS AND CAUSE AN EXPLOSION. ONLY COMPETENT, QUALIFIED GAS SERVICE TECHNICIANS SHOULD BE ALLOWED TO INSTALL, TEST, ADJUST OR SERVICE THE GASEOUS FUEL SYSTEM. INSTALLATION OF A GASEOUS FUEL SYSTEM MUST BE IN STRICT COMPLIANCE WITH APPLICABLE CODES. FOLLOWING INSTALLATION NOTHING MUST BE DONE THAT MIGHT RENDER THE SYSTEM IN NONCOMPLIANCE WITH SUCH CODES.



DANGER! USE ONLY APPROVED COMPONENTS IN THE GASEOUS FUEL SYSTEM. IMPROPER INSTALLATION OR USE OF UNAUTHORIZED COMPONENTS CAN RESULT IN FIRE OR AN EXPLOSION. USE APPROVED METHODS TO TEST THE SYSTEM FOR LEAKS. NO LEAKAGE IS PERMITTED. DO NOT PERMIT FUEL VAPORS TO ENTER THE VEHICLE INTERIOR.

ADVANTAGES OF GASEOUS FUELS

The use of gaseous fuels may result in a slight power loss, as compared to gasoline. However, that disadvantage is usually compensated for by the many advantages of gaseous fuels. Some of these advantages are:

- A low residue content results in minimum carbon formation in the engine.
- Reduced sludge buildup in the engine oil.
- Reduced burning of valves as compared to gasoline.
- No wash-down of engine cylinder walls during cranking and startup.
- Excellent anti-knock qualities.

- A nearly homogeneous mixture in the engine cylinders.
- Fuel can be stored for long periods without break-down.

FUEL SYSTEM COMPONENTS

When the generator set is shipped from the factory, the following fuel system components are included with the unit:

1. A Fuel Lockoff Solenoid
2. The LP Gas Regulator
3. The carburetor.
4. Interconnecting lines and fittings.

Components that must be added by the generator installer include the following:

1. A VAPOR WITHDRAWAL type fuel tank.
2. A PRIMARY REGULATOR that will deliver a fuel pressure to the Fuel Lockoff Solenoid of about 11" water column.
3. Interconnecting lines and fittings.

VAPOR WITHDRAWAL

LP gas is stored in pressure tanks as a liquid. Gaseous fuel system components installed on the generator are designed for "vapor withdrawal" type systems. Such systems use the gas vapors that form above the liquid fuel in the tank. Do not attempt to use any "liquid withdrawal" type tank with the RV generator.

NOTE: "Liquid withdrawal" type systems use the liquid fuel from the tank. The liquid fuel must be vaporized before it reaches the carburetor. Fuel vaporization is usually accomplished by porting the liquid fuel through some kind of heating device.

IMPORTANT CONSIDERATIONS

When servicing the gaseous fuel system the following rules apply:

- All lines, fittings, hoses and clamps must be free of leaks. Apply pipe sealant to threads when assembling threaded connectors to reduce the possibility of leakage.
- Following any service, the system must be tested for leaks using APPROVED test methods.
- Optimum gas pressure at the inlet to the fuel lock-off solenoid and secondary regulator is 11 inches of water column. Do NOT exceed 14 inches water column.

Section 4.1 INTRODUCTION TO FUEL SYSTEM

IMPORTANT CONSIDERATIONS (CONTINUED)

NOTE: A PRIMARY REGULATOR, between the tank and the fuel lockoff solenoid, is required to ensure that correct gas pressure is delivered to the lockoff solenoid.

- The generator installer's connection point is at the fuel lockoff solenoid which has a 3/4 inch (female) connection.
- A length of flexible hose is required between the fuel lockoff solenoid and rigid fuel piping, to allow for vibration and/or shifting of the unit. This line must be at least six (6) inches longer than necessary.

FUEL SUPPLY LINES

When servicing or repairing the gaseous fuel system, the following rules apply to gaseous fuel supply lines:

- The LP gas lines must be accessible but must also be protected against possible damage.
- Do NOT connect electrical wiring to any gaseous fuel line. Do NOT route electrical wiring alongside the gaseous fuel lines.
- Route the gaseous fuel lines AWAY from hot engine exhaust mufflers and piping.
- Gas lines should be retained with metal clamps that do not have any sharp edges.

- Gaseous fuel lines and primary regulators must be properly sized to deliver adequate fuel flow to the generator engine. The generator requires at least 67 cubic feet of gas per hour for its operation.

NOTE: An existing primary regulator may be used to deliver gas to the fuel lockoff solenoid provided it has sufficient flow capacity for the generator and other gas appliances in the circuit. If the existing primary regulator does not have a sufficient capacity (a) replace it with one that has adequate flow capacity, or (b) install a separate primary regulator having at least a 67 cubic feet per hour capacity.

EXCESS FLOW VALVE

Rules established by the National Fire Protection Association (NFPA) and the Recreation Vehicle Industry Association (RVIA) require that the LP gas tank be equipped with an excess flow valve. This valve and the gaseous fuel lines must be carefully sized so the excess flow valve will close in the event of line breakage.

Shutoff valves on the fuel supply tank and elsewhere in the system must be fully open when operating the generator. The excess flow valve will function properly only if all valves are fully open and fuel lines are properly sized.

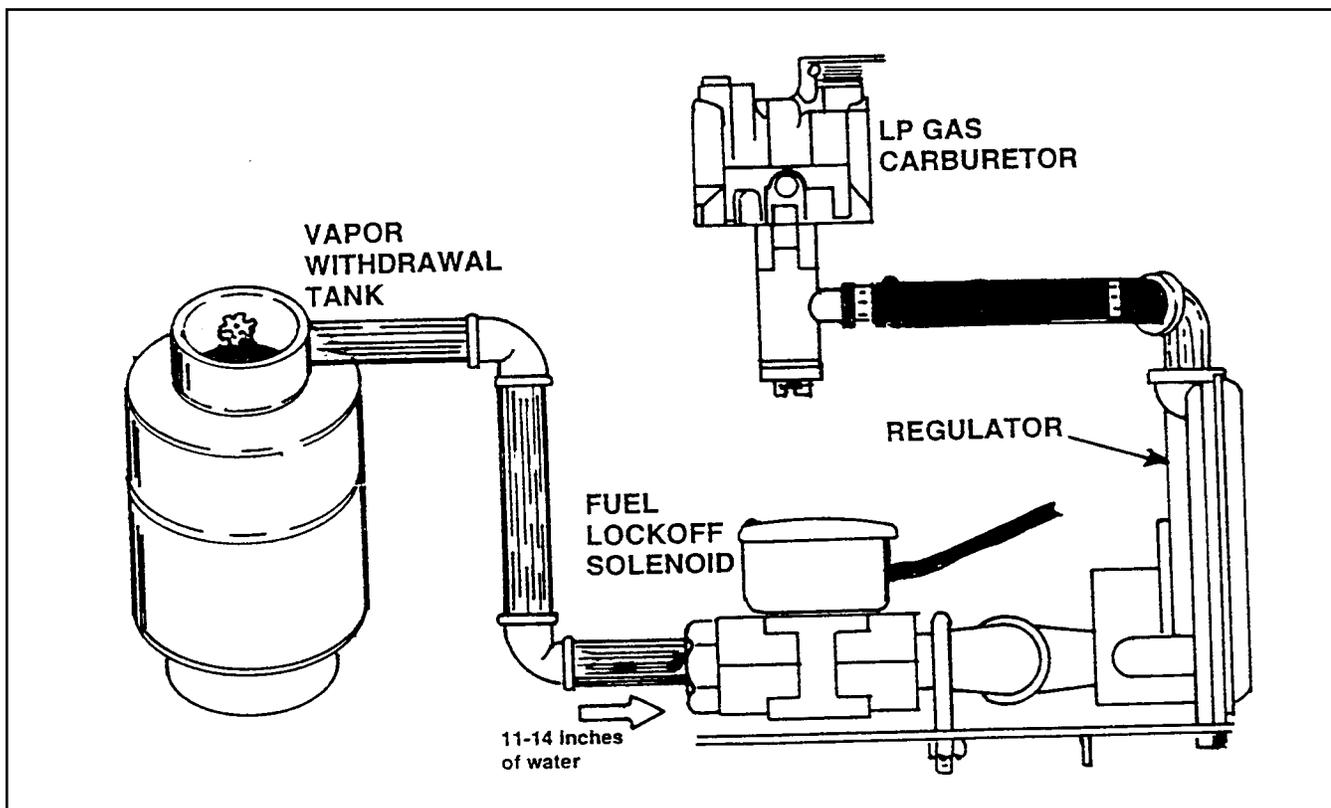


Figure 1. A Typical LP Gas Fuel System

GASEOUS CARBURETION

Gas at positive pressure is delivered from the fuel lockoff solenoid to the inlet of the regulator (about 11-14 inches of water).

As the engine piston moves downward on its intake stroke, air is drawn into the area above the piston through the carburetor venturi. A negative pressure is created at the venturi which is proportional to the amount of air that is flowing.

The negative pressure at the carburetor venturi acts on the regulator diaphragm to pull the diaphragm toward the source of low pressure. A lever, attached to the diaphragm, opens a metering valve which allows gas to enter and flow through the carburetor.

The greater the air flow through the carburetor venturi, the lower the pressure at the venturi throat. The lower the pressure at the venturi throat, the greater the movement of the diaphragm and the more the metering valve opens.

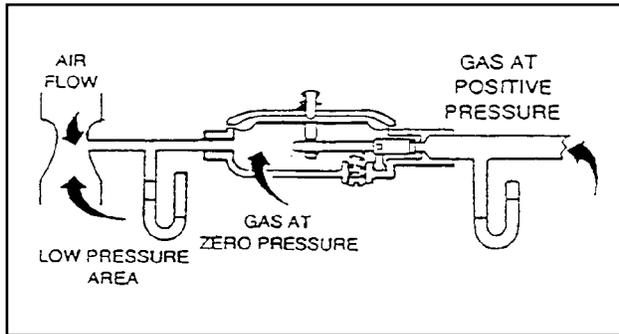


Figure 2. Gas Carburetion Diagram

The following requirements of the secondary regulator must be emphasized:

- It must be sensitive to pressure changes in the carburetor venturi throughout the entire operating range.
- It must positively stop the flow of gas when the engine is not running.
- The slightest air flow through the carburetor venturi must move the regulator valve off its seat and permit gas flow.

LEAKAGE TESTING

Whenever any lines, fittings or other components of the fuel system have been removed and replaced, the system should be carefully checked for leaks before it is placed into service.

To check for leakage, start the engine and let it run. Then use a soap and water solution or an approved commercial leak detector solution to determine if any leakage exists. No leakage is permitted.



DANGER! DO NOT USE FLAME TO CHECK FOR LEAKAGE. GASEOUS FUEL LINES BETWEEN THE TANK AND SECONDARY REGULATOR ARE UNDER A POSITIVE PRESSURE (ABOUT 11 INCHES OF WATER COLUMN). HOWEVER, GAS PRESSURE AT THE OUTLET SIDE OF THE SECONDARY REGULATOR IS A NEGATIVE PRESSURE (ABOUT 1 INCH WATER COLUMN). THIS NEGATIVE PRESSURE CAN DRAW FLAME INSIDE A LINE OR FITTING AND CAUSE AN EXPLOSION.



IMPORTANT! APPLY PIPE SEALANT TO THREADS OF ALL FITTINGS TO REDUCE THE POSSIBILITY OF LEAKAGE.

Section 4.1
INTRODUCTION TO FUEL SYSTEM

GENERAL

See Figure 1. The fuel shutoff valve (lockoff solenoid) and the secondary regulator are retained to a flat mounting bracket which, in turn, mounts to the generator base cover. The fuel lockoff solenoid is retained to the mounting bracket by means of a u-bolt. The secondary regulator is retained to the mounting bracket with two 1/4"-20 x 3/4" long capscrews.

ITEM	QTY	DESCRIPTION
1	1	LP Gas Regulator
2	1	Fuel Lockoff Solenoid
3	1	U-Bolt-1.25" wide (5/16"-i 8)
4	2	3/4" NPT Street Elbow
5	1	3/4" NPT Close Nipple
6	1	3/8" NPT Street Elbow
7	1	1/2" x 3/8" NPT Fitting
8	1	Hose Clamp
9	1	1/2" ID Hose (11.5" long)
10	2	1/4"-20 x 3/4" Capscrew
11	2	1/4" Lockwasher
12	2	5/16" Lockwasher
13	2	5/16"-18 Hex Nut
14	1	Regulator Mounting Bracket
15	1	Sleeving (9" long)

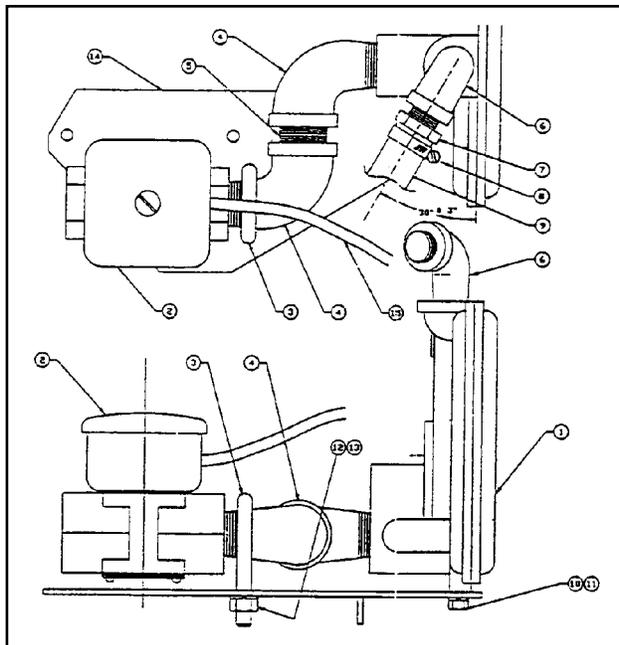


Figure 1. Shutoff Valve & Regulator

ADJUSTMENTS

There are no adjustments on the fuel lockoff solenoid or the secondary regulator. This system is NOT equipped with a load block.

THE LP GAS REGULATOR

The secondary regulator is a GARRETSON® Model KN. It is designed for simplicity and simple operation. The regulator is suitable for use with low pressure vaporized gaseous fuels where dependable starting is a requirement. Recommended inlet pressure to the regulator is 11 inches water column.

The regulator comes with a 3/4 inch NPT fuel inlet and a 3/8 inch NPT fuel outlet.

The LOCKOFF ADJUSTMENT SCREW shown in Figure 2 has been preset at the factory. No additional adjustment is authorized.

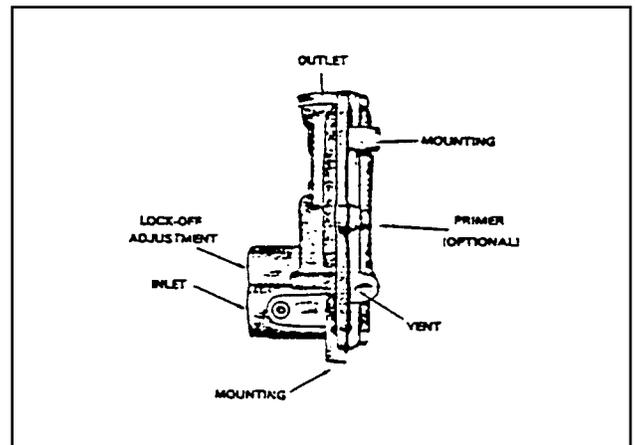


Figure 2. LP Gas Regulator

⚠ DANGER! DO NOT ATTEMPT TO ADJUST THE GAS REGULATOR. REGULATOR ADJUSTMENTS SHOULD BE ATTEMPTED ONLY BY QUALIFIED GAS SERVICE TECHNICIANS WHO HAVE THE KNOWLEDGE AND SPECIALIZED EQUIPMENT FOR SUCH ADJUSTMENTS.

TESTING THE FUEL LOCKOFF SOLENOID

GENERAL:

The fuel lockoff solenoid is energized open by 12 volts DC power from the A6060 circuit board during engine cranking. The solenoid can also be energized open without cranking by actuating the fuel primer switch on the generator panel.

(Continued)

Section 4.2 SHUTOFF VALVE AND REGULATOR

TEST PROCEDURE:

1. Set a volt-ohm-milliammeter (VOM) to read battery voltage (12 VDC).
2. Connect the VOM test leads across Wire 14 (Red) at the solenoid and a clean frame ground.
3. Set the fuel primer switch on the generator panel to its ON position.
 - a. The meter should indicate battery voltage.
 - b. The solenoid should energize open.

RESULTS OF TEST:

1. If battery voltage is Indicated but the solenoid does NOT energize, replace the lockoff solenoid.
2. If battery voltage is NOT Indicated, a problem exists In the DC control system. See Parts 6, "ENGINE ELECTRICAL SYSTEM".

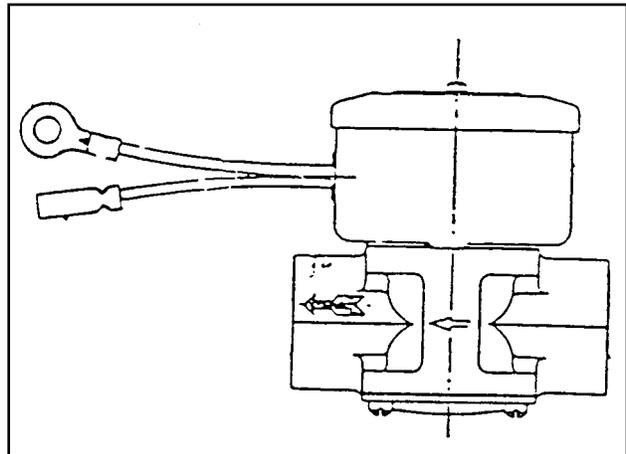


Figure 3. Fuel Lockoff Solenoid

GENERAL

The carburetor is designed for use with LP gas in its vapor form. The following specifications apply:

- Carburetor Inlet Diameter.....1.02inch (26mm)
- Carburetor Outlet Diameter0.78 inch (20mm)
- Venturi Diameter0.63 inch (16mm)
- Main Jet Diameter
Number370
- Measured Size0.145 inch (3.7mm)

CARBURETION

Refer to "Gaseous Carburetion" in Section 4.1 (Page 4.1-3).

CARBURETOR ADJUSTMENT

The LP gas carburetor used on Impact Plus generator sets is equipped with a fixed jet and is non-adjustable.

CARBURETOR REMOVAL

Refer to Part 3, Section 3.4, Page 3.4-3 for carburetor removal procedures.

DISASSEMBLY AND REASSEMBLY

The carburetor is replaced as an entire assembly. Disassembly and reassembly is not required.

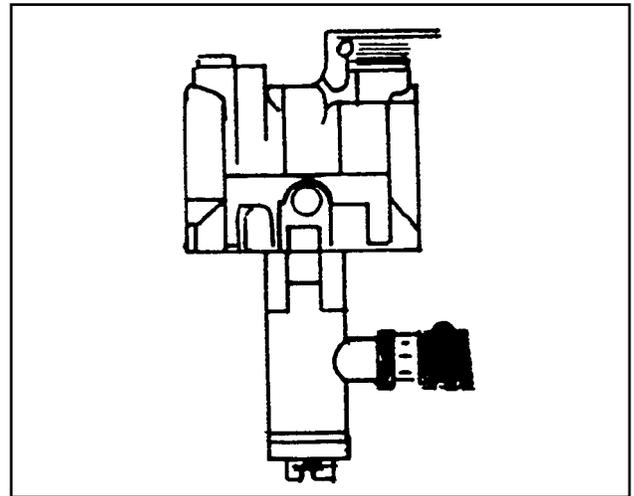


Figure 1. LP Gas Carburetor

Section 4.3
CARBURETOR

PART 5 ENGINE OIL & COOLING SYSTEM

COMPUTER CONTROLLED VARIABLE SPEED RV GENERATORS

Series Impact 36 Plus

SECTION	TITLE
5.1	ENGINE OIL SYSTEM
5.2	ENGINE COOLING SYSTEM

NOTES

INTRODUCTION TO OIL SYSTEM

The engine oil system serves to (a) reduce friction between parts, (b) cool the engine, and (c) establish a slightly negative pressure in the crankcase to prevent oil leakage. Major components that will be discussed in this section include the following:

- Oil Pickup Screen.
- Oil Pump.
- Crankshaft Oil Seals.
- Pressure Relief Valve.
- Breather Assembly.
- Oil Sump.
- Oil Filter Support Assembly.

OIL FLOW

See Figure 1. The oil pump draws oil from the oil sump through an oil pickup screen and delivers it to the areas requiring lubrication as follows:

1. Through a cored channel in the oil sump to the crankcase journal at one end of the crankshaft.
2. Through the hollow camshaft to the camshaft bearing.
3. Through a cored passage in the crankcase to the crankshaft journal.
4. Through the crankshaft to the crankpin and connecting rod bearing.

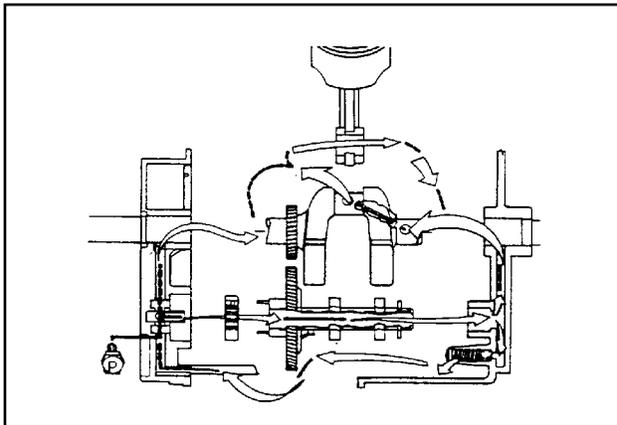


Figure 1. Oil System Diagram

OIL PICKUP SCREEN

DESCRIPTION:

The oil pickup screen consists of a cylindrical screen which is open at one end only. The screen's open end fits over a tubular protrusion in the oil sump, just behind the oil filter support. Also see "Oil Filter Support Assembly".

INSPECTION:

To gain access to the screen, remove the oil filter support and its gasket. Pull the screen off its tubular protrusion. Clean the screen in solvent, then inspect for damage. Replace the screen if necessary.

OIL PUMP

DESCRIPTION:

The oil pump is of the trochoid type. Its inner rotor rotates on a shaft provided in the camshaft bore of the oil sump. The outer rotor is installed over two drive pins on the end of the camshaft and is driven by camshaft rotation.

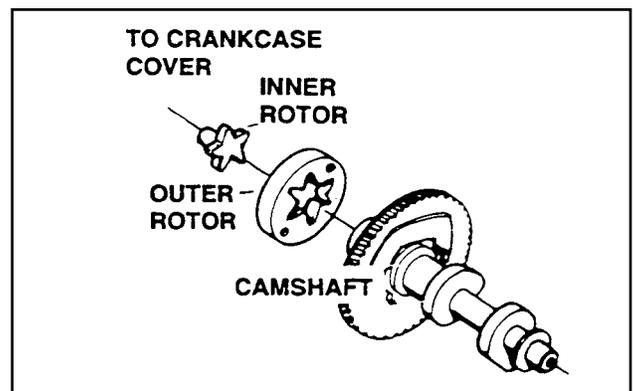


Figure 2. Oil Pump

INSPECTION:

See Figure 3. Inspect the inner and outer rotors of the pump for damage and wear. Use a feeler gauge to check tip clearance of the rotor (measured on the shaft in the oil sump). Check the bore inner diameter and the thickness of the inner rotor. If wear limits are exceeded, replace the appropriate part(s).

PUMP TIP CLEARANCE (MEASURED ON SHAFT IN OIL SUMP) DESIGN CLEARANCE: 0.0000-0.0010 inch (0.000-0.025mm) WEAR LIMIT: 0.004 inch (0.105mm) Maximum
INNER PUMP ROTOR BORE DESIGN BORE: 0.354-0.355 inch (9.000-9.019mm) WEAR LIMIT: 0.357 inch (9.034mm) Maximum
INNER ROTOR THICKNESS DESIGN THICKNESS: 0.312-0.315 inch (7.95-8.00mm) WEAR LIMIT: 0.311 inch (7.90mm) Minimum

Replace any part that is damaged or worn excessively. The shaft on which the inner rotor rotates is NOT replaceable (oil sump must be replaced).

Section 5.1 ENGINE OIL SYSTEM

OIL PUMP (CONTINUED)

INSPECTION (CONT'D):

Inspect the outer drive pins on the camshaft. Look for breakage, bending, other damage. These are roll pins which can be removed and replaced.

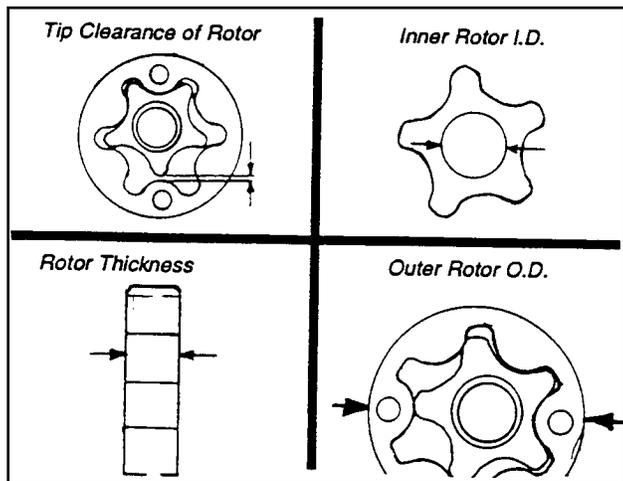


Figure 3. Oil Pump Check Points

CRANKSHAFT OIL SEALS

An oil seal is provided in the crankcase and in the oil sump, to prevent leakage past the crankshaft journals. See Figure 4.

A defective or leaking seal can be replaced. If the crankshaft has been removed from the engine, old seals can be removed by tapping out with a screwdriver or punching them out from inside. Oil seal pullers are available commercially, for seal removal with the crankshaft installed.

Always use a seal protector when installing the crankshaft into its crankcase bore and when installing the oil sump over the crankshaft.

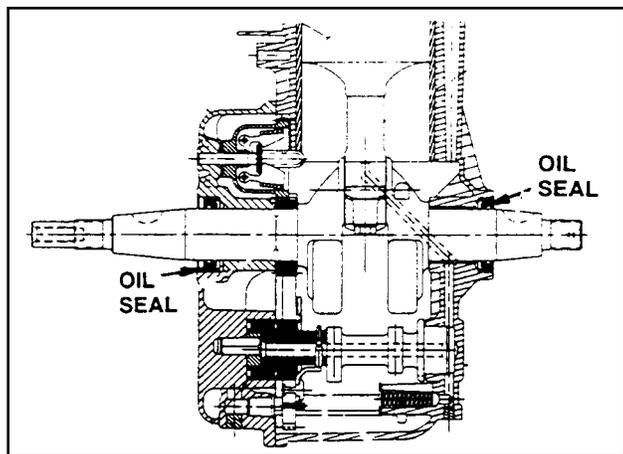


Figure 4. Crankshaft Oil Seals

PRESSURE RELIEF VALVE

DESCRIPTION:

A ball type pressure relief valve is located in a bore of the crankcase. The ball and spring are retained in the crankcase bore by a spring retainer.

The Relief Valve serves to limit oil pressure to a maximum value. The ball will remain against its seat as long as oil pressure in the crankcase oil passage is below approximately 30 psi (29 kg/cm²). Should oil pressure increase above that value, the ball will be forced off its seat to relieve excess pressure into the crankcase.

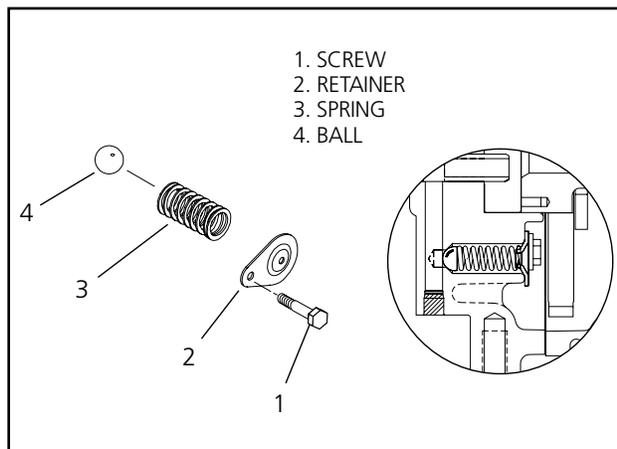


Figure 5. Oil Pressure Relief Valve

INSPECTION:

Remove the 8mm screw that retains the spring RETAINER to the crankcase interior. Remove the RETAINER, SPRING and BALL. Clean all parts in solvent.

Inspect the BALL and RETAINER for damage, excessive wear. Replace any damaged or worn components. Inspect the SPRING and replace if damaged or worn.

Apply a known test load to the SPRING, sufficient to compress the spring to a length of 1.03 inch (26.3mm). The amount of the test load at the stated spring length should be as follows:

**FORCE REQUIRED TO COMPRESS
RELIEF VALVE SPRING TO 1.03 INCH (26.3mm)
0.86-0.95 pounds (0.43-0.39 kg)**

If the test load at the stated length is not within limits, replace the SPRING.

BREATHER ASSEMBLY

DESCRIPTION:

A crankcase breather is located in the crankcase assembly.

The breather serves to maintain a partial vacuum in the engine crankcase, to prevent oil from being forced past oil seals, gaskets or rings.

See Figure 6. A reed type breather valve permits excess pressure to be vented out of the crankcase and to atmosphere through a breather tube. A breather retainer limits the movement of the breather valve. Two small oil return holes in the breather cup allow condensed oil vapors to drain back to the crankcase. A "steel wool" type breather separator separates the breather cup from the breather cover and breather tube opening.

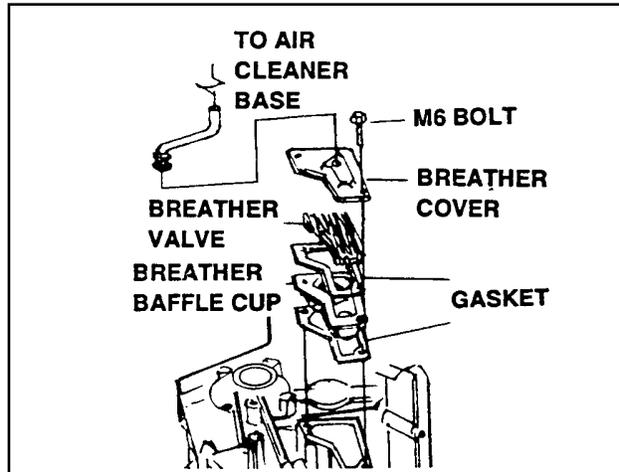


Figure 6. Breather Assembly

INSPECTION:

Remove the breather hose. Inspect it for cracks, damage, hardening. Replace, if necessary.

Clean the breather cover and breather cup in commercial solvent. Check that the two small drain holes in the breather cup are open; open with a length of wire, if necessary.

Inspect the rivets that retain the reed type breather valve, make sure they are tight. Also check that the valve seats flat on the breather cup around the entire surface of the valve.

OIL SUMP

DESCRIPTION:

The die cast aluminum oil sump is retained to the crankcase with six (6) flanged head bolts. Install a new gasket between the oil sump and crankcase each time the oil sump is removed.

Bores are provided in the oil sump for (a) oil pump rotors and camshaft, (b) crankshaft, (c) governor gear assembly, (d) oil pickup. Cored oil passages are provided from the pickup to the pump and from the pump to the crankshaft bore.

INSPECTION:

Clean the oil sump and blow dry with compressed air. Use compressed air to blow out all oil passages. Inspect the sump for cracks, damage, etc. Check the following bores in the oil sump for wear:

CRANKSHAFT BEARING BORE DIAMETER GV-220 ENGINE DESIGN DIAMETER: 1.104-1.105 inch (28.040-28.065mm) WEAR LIMIT: 1.106 inch (28.092mm) Maximum
CAMSHAFT BEARING BORE DIAMETER GV-220 ENGINE DESIGN DIAMETER: 1.299-1.300 inch (33.00-33.03mm) WEAR LIMIT: 1.302 inch (33.06mm) Maximum
OIL PUMP INNER ROTOR SHAFT DIAMETER GV-220 ENGINE DESIGN DIAMETER: 0.353-0.354 inch (8.969-8.987mm) WEAR LIMIT: 0.352 inch (8.949mm) Minimum

OIL FILTER SUPPORT

An oil filter support and its gasket are retained to the oil sump by four (4) M6-1.00 bolt.

A threaded bore is provided in the support for a low oil pressure switch. This switch will protect the engine against damaging low oil pressure by shutting the engine down automatically if oil pressure should drop below a pre-set low limit.

A high oil temperature switch is retained to the support by two (2) M5 screws and lockwashers. This thermal sensor will protect the engine against damaging high temperature conditions through automatic shutdown.

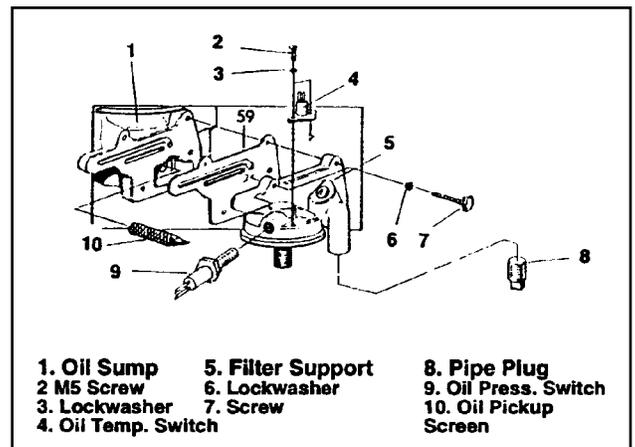


Figure 7. Oil Filter Support

Section 5.1
ENGINE OIL SYSTEM

It is absolutely essential that an adequate flow of air for cooling, ventilating and engine combustion be supplied to the generator set. Without sufficient air flow, the engine-generator quickly overheats. Such overheating can cause serious operating difficulties and may also cause fire and personal injury. The installer must make sure that sufficient air is available to the generator for cooling, ventilating and combustion. The installer must also provide for a path for exhausting the cooling air to the exterior of a compartment, if so equipped.



DANGER: Never use discharged cooling air for heating or permit such air to enter the vehicle interior. This air contains deadly carbon monoxide gas and other poisonous, flammable or explosive gases.

GENERATOR AIR FLOW

Engine operation drives cooling fans for the 2-stage cooling air system. A pressure fan draws cooling air into the top of generator and into the side of the control panel (Figure 1). This air flow cools the engine-generator and electronic components. The second part of cooling system, a suction fan, draws air that is heated from a hot engine into a collector pan at the base of the unit. This heated air (although cooler than exhaust muffler) is directed across the muffler to cool it. The heated air flow is then deflected out the bottom toward the ground.

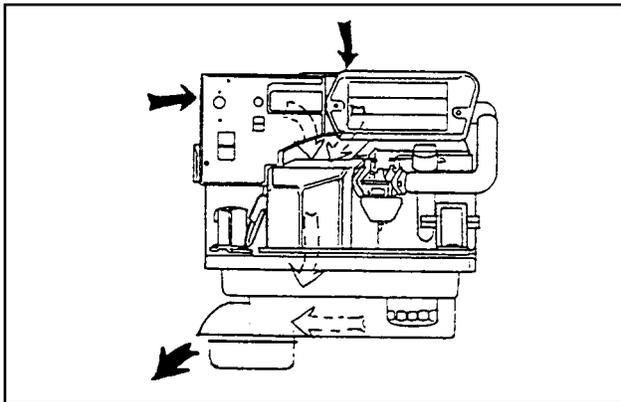


Figure 1 — Air Flow Through Engine-Generator

COOLING AIR INLET OPENINGS

Ideally, you should provide three air inlet openings, whether the generator is housed in a conventional compartment or not. Two of the openings should be 10 square inches and located as shown in Figure 2. The third opening should provide for a minimum of 40 square inches unrestricted and be located lower on the compartment door.

NOTE: Screening, louvers, or expanded metal that cover air openings restrict air flow that you must compensate for by making the actual air opening proportionately larger. See “Compensating for Restrictions.”

For conventional compartment mounted units, the air inlet is generally provided in the compartment door.

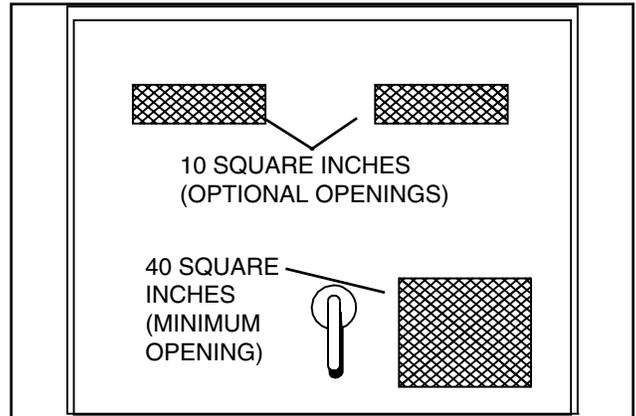


Figure 2 — Air Inlet in Compartment Door

IMPORTANT: IF YOU PLAN TO INSTALL THE GENERATOR IN A COMPARTMENT, BE SURE TO LEAVE AT LEAST ONE INCH (2" recommended) OF CLEARANCE BETWEEN THE GENERATOR AND COMPARTMENT WALLS AND CEILING. INCLUDE 26 GAUGE GALVANIZED STEEL LINING AND SOUND INSULATION WHEN YOU MEASURE FOR THIS 1 INCH (2" recommended) CLEARANCE.

When the unit is installed on a suspended mounting system, one of several different methods of supplying air flow may be used as follows:

- Provide a door in the vehicle skirt having an air inlet opening (Figure 3, next page).
- Using ductwork (Figure 4 on next page). The installer must be sure air is available to the top of the generator since air inlets are located at the top.
- By providing an opening in the vehicle skirt and space above the generator for cooling air flow (Figure 5 on next page). Recommended clearance above the top of the generator is at least 2 inches.

Section 5.2 ENGINE COOLING SYSTEM

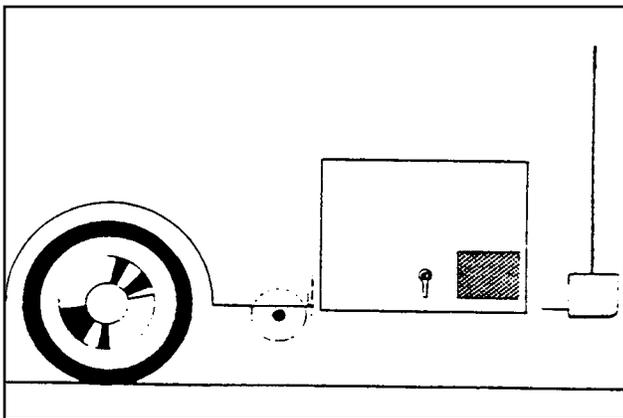


Figure 3 — Suspended Mount Inlet Door

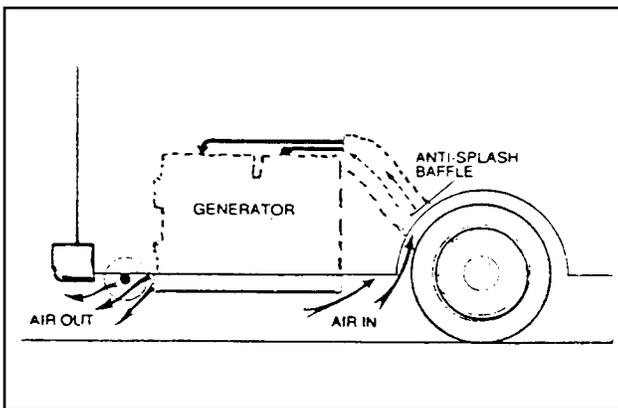


Figure 4. Ductwork

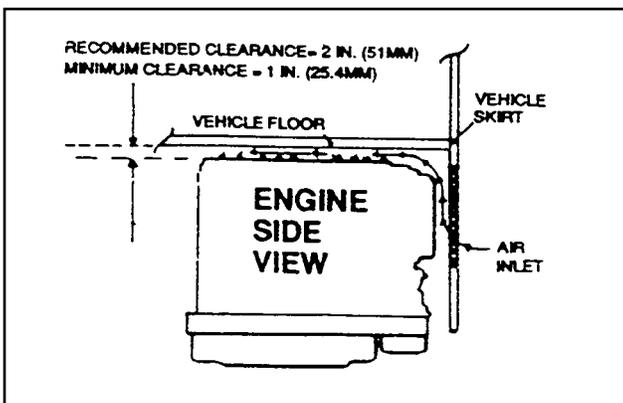


Figure 5 — Air Inlet in Vehicle Skirt

COMPENSATING FOR RESTRICTIONS

Such materials as screening, louvers, or expanded metal can restrict the free flow of air. Compensate for this restriction by making the actual air opening proportionately larger.

Some materials may offer only a 60 percent “free air inlet area.” Other more efficient materials may provide up to a 90 percent free air inlet area. The percentage of free air inlet opening is usually available from the material supplier or manufacturer.

TO DETERMINE THE ACTUAL AIR INLET OPENING SIZE REQUIRED, DIVIDE 40 SQUARE INCHES BY THE PERCENTAGE OF FREE AIR INLET AREA FOR THE MATERIAL YOU WILL USE.

For example: If you plan to use screening with an 80% free air inlet area, divide 40 by 0.8, which results in 50 square inches. Minimum actual size of air inlet opening in this case is 50 square inches. An opening that measures 4 inches wide by 12-1/2 inches long provides the required air flow (4 x 12.5 = 50 square inches).

INVERTER LOCATION

In order for the inverter to work effectively, it should be located in a dry, well ventilated area. Approximately eight inches of space should be allowed at each end of the inverter for adequate ventilation.

The sensing harnesses supplied with the inverter have a maximum length of 12 feet. If the cables are longer than needed, coil the excess near the inverter unit. If a greater length is needed, contact Generac. **DO NOT ATTEMPT TO SHORTEN OR LENGTHEN THE SUPPLIED sensing harnesses.** The DC power wires may be cut to the required length. Allow enough length to make connection. Coil excess inside J-Box.



CAUTION: Do not install the inverter in the engine compartment. Overheating may result.

TESTING THE INSTALLATION

Generac recommends testing the installation to be sure adequate cooling air flow is available to the unit before placing the unit into service. If the unit shows signs of overheating, you will need to enlarge the air openings. Never place a unit into service until absolutely certain that cooling and ventilation is adequate.

IMPORTANT: YOU MUST TEST THE INSTALLATION ESPECIALLY IF YOU BRING IN AIR FROM BELOW THE GENERATOR SET.

**PART 6
ENGINE
ELECTRICAL
SYSTEM**

**COMPUTER
CONTROLLED
VARIABLE
SPEED RV
GENERATORS**

Series Impact 36 Plus

SECTION	TITLE
6.1	ENGINE DC CONTROL SYSTEM
6.2	A6060 CIRCUIT BOARD
6.3	ENGINE CRANKING SYSTEM
6.4	ENGINE IGNITION SYSTEM
6.5	ENGINE SHUTDOWN FEATURES
6.6	OPTIONAL REMOTE PANEL

NOTES

Section 6.1

ENGINE DC CONTROL SYSTEM

HOW IT WORKS

ENGINE NOT RUNNING:

1. Battery output (12VDC) is available to the contacts of a starter contactor (SC). However, the contacts are open.
2. Battery output is delivered to Terminals J2 - 5 of the A6060 circuit board, via Wire 13, a 15 amp fuse, and Wire 15. Circuit board action holds this circuit open.
3. Battery output is available to a Battery Charge Rectifier (BCR) via Wire 13, 15 amp Fuse (F1), Wire 15, a Resistor (R1) and Wire 15A.

PRIMING:

When the Primer Switch (SW2) is closed, battery voltage is delivered to the engine Fuel Pump via Wire 13, 7.5 Amp Fuse (F1), the Switch contacts (SW2) and Wire 14A. The Fuel Pump will operate to draw fuel from the tank and "prime" the fuel lines.

NOTE: On units with LP gas fuel system, the Fuel Lockoff Solenoid (FS) will be turned on by closing the Primer Switch.

CRANKING:

When the Start-Run-Stop Switch is held at "START", the Wire 17 circuit from the A6060 circuit board is connected to frame ground. Circuit board action then initiates the following events:

1. Battery voltage is delivered to the Starter Contactor (SC) coil via Wire 56.
 - a. The SC coil energizes and its contacts (SC) close after a few seconds.
 - b. Closure of SC contacts deliver battery voltage to the Starter Motor (SM1) via Wire 16. The engine cranks.
2. Battery voltage is delivered to the Wire 14 circuit.
 - a. The Fuel Pump (FP) turns on.
 - b. Power is available to the Ignition Module (IM) and ignition occurs.
 - c. Power is available to the Inverter Fan for operation.
3. A6060 circuit board action operates the automatic choke through Wire 90.

NOTE: Also see Section 3.5, "AUTOMATIC CHOKE" and Section 6.2, "A6060 CIRCUIT BOARD".

RUNNING:

With fuel flow and ignition available, the engine starts and runs. The operator releases the Start-Run-Stop switch to its "RUN" position.

1. The Wire 18 circuit is now open to ground. Circuit board action terminates the 12 VDC to the Starter Contactor (SC). The SC contacts open and cranking ends.
2. Choking action ends and the carburetor choke plate is positioned by the Choke Heater (CH).
3. Circuit board action continues to power the Wire 14 circuit- fuel flow and ignition continue.

NORMAL SHUTDOWN:

When the Start-Run-Stop switch is held at "STOP", the Wire 18 circuit is connected to frame ground. A6060 circuit board action then terminates the DC flow to the Wire 14 circuit.

1. Fuel Pump (FP) shuts down.
2. Ignition terminates.
3. Engine shuts down.

ENGINE PROTECTIVE DEVICE SHUTDOWN:

Refer to "Oil Filter Support" on Page 5.1-3 and Section 6.5. The engine mounts a Low Oil Pressure Switch (LOP) and a High Oil Temperature Switch.

Section 6.5 also lists several other shutdown capabilities of the Impact Plus generator system.

GENERAL

The A6060 circuit board controls all phases of engine operation including cranking, starting, running and shutdown.

The circuit board interconnects with other components of the engine electrical system.

The board is powered by fused 12 VDC battery output, available to the board via Wire 15.

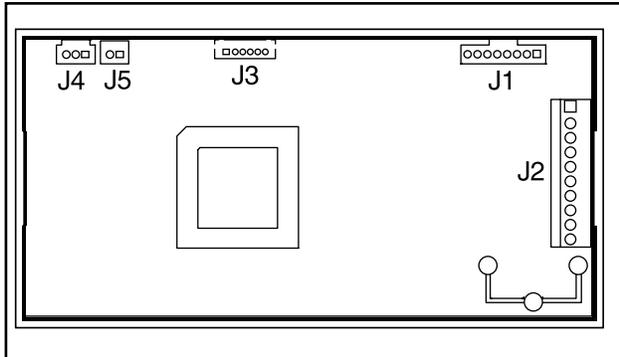


Figure 1. A6060 Circuit Board

CIRCUIT BOARD CONNECTIONS

RECEPTACLE J1:

The A6060 circuit board mounts an 8-pin receptacle J1. An 8-pin connector plug connects to the A6060. This harness then connects to a 9-pin connector plug on the outside panel of the control box. This becomes the 9-wire harness that connects to the inverter. Signals from the A6060 circuit board control the functions of the inverter.

RECEPTACLE J2:

The A6060 circuit board mounts a 10-pin receptacle J2. A 10-pin connector plug connects to this receptacle to interconnect the board with other components and circuits.

This 10-pin receptacle is shown in Figure 2, along with a chart that identifies each pin, wire and function.

Wire 14 connects to Terminal J2-9. This terminal and wire are electrically hot (12 volts DC) only when the engine is cranking or running. Battery voltage is delivered to Terminal J2-9 when circuit board action energizes a board-mounted run relay while cranking or running.

Wire 14 DC output is delivered to (a) the engine fuel pump and (b) the engine ignition system. If an optional remote panel is used, Wire 14 DC output will turn on a "RUN" lamp on that panel.

Wire 15 connects to Terminal J2-5. This is fused battery voltage. The Wire 15 circuit is electrically hot at all times (provided the unit battery is connected).

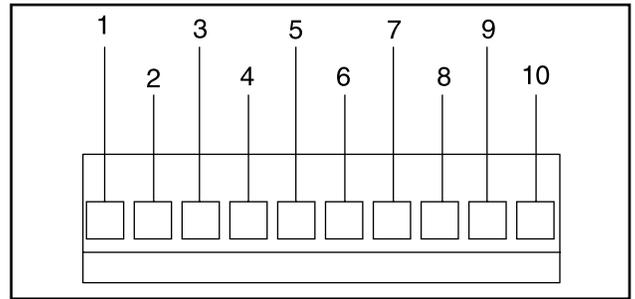


Figure 2. Receptacle J2

PIN	WIRE	FUNCTION
1	—	Not Used
2	18	
3	85	When grounded by Low Oil Pressure or High Oil Temperature Switch, the circuit board will shut down the engine
4	17	When Wire 17 is connected to ground by holding Start-Run Stop Switch at START, cranking will occur.
5	15	Fused battery voltage. The Wire 15 circuit is electrically hot at all times (provided the unit battery is connected).
6	0	Common frame ground.
7	90	Delivers 12 VDC to automatic choke solenoid coil while cranking only.
8	56	Delivers 12 VDC to starter contactor while cranking only.
9	14	Delivers 12 VDC (during cranking and running) to (a) Engine Fuel System, (b) Engine Ignition System and (c) Remote Panel Lamp if so equipped.
10	—	Not Used

NOTE 1: - See "SHUTDOWN FEATURES" In Section 6.5 (Page 6.5-1).

RECEPTACLE J3:

The A6060 circuit board mounts a 6-pin receptacle J3. A 6-pin connector plug connects to the A6060. This harness then connects to Stepper Motor. Signals from the A6060 circuit board control the Stepper Motor operation. Refer to page 3.6-1 for test procedures.

(continued)

Section 6.2

A6060 CIRCUIT BOARD

CIRCUIT BOARD CONNECTIONS (CONTINUED)

RECEPTACLE J4:

The A6060 circuit board mounts a 3-pin receptacle J4. A 3-pin connector plug connects to the A6060. This harness then connects to Bridge Rectifier. DC Link Voltage is supplied to the circuit board for voltage sensing.

RECEPTACLE J5:

The A6060 circuit board mounts a 2-pin receptacle J5. A 2-pin connector plug connects to the A6060. This harness then connects to TIM1/TIM2. The A6060 circuit board uses this signal for speed sensing.

INTRODUCTION

COMPONENTS:

The engine cranking system is shown schematically in Figure 1, below. The system consists of the following components:

- A 12 volts Battery.
- A Start-Run-Stop Switch (SW1).
- A Starter Contactor (SC).
- A Starter Motor (SM1).
- A6060 Circuit Board.
- Interconnecting wires.

OPERATION:

1. Holding the Start-Run-Stop switch (SW1) at "START" connects Wire 17 from the A6060 circuit board to frame ground.
 - a. A6060 circuit board action energizes a crank relay on the board after a three second delay.
 - b. Closure of the crank relay's contacts delivers 12 VDC to Wire 56 and to a Starter Contactor (SC). The Starter Contactor (SC) energizes and its contacts close.
2. Closure of the the Starter Contractor (SC) contacts delivers battery voltage to the Starter Motor (SM1). The Motor energizes and the engine is cranked.

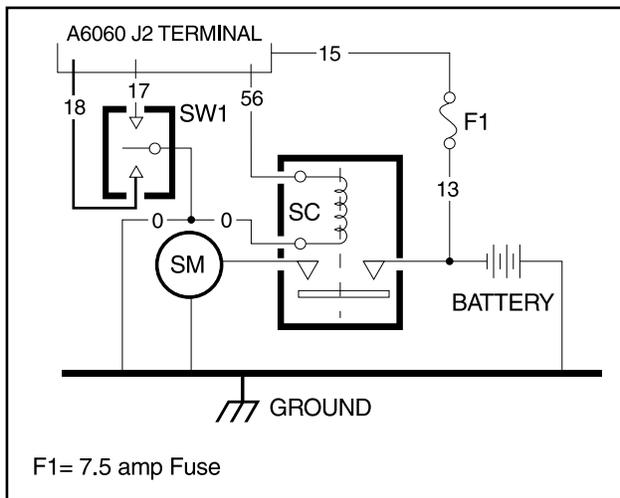


Figure 1. Schematic - Cranking Circuit

BATTERY

RECOMMENDED BATTERY:

The battery is generally supplied by the customer. Recommended is a battery that meets the following requirements:

- Use a 12 VDC automotive type storage battery.
- For prevailing ambient temperatures above 32° F. (0° C.), use a battery rated at 70 amp-hours and capable of delivering 360 cold-cranking amperes.
- For prevailing ambient temperatures below 32° F. (0° C.), use a battery rated 95 amp-hours and capable of delivering 450 cold-cranking amperes.

BATTERY CABLES:

Battery cables should be as short as possible and of adequate diameter. Cables that are too long or too small in diameter can result in voltage drop. The voltage drop between battery terminals and the connection point at generator should not exceed 0.121 volts per 100 amperes of cranking current.

The cables should be carefully selected based on (a) cable length and (b) prevailing ambient temperatures. Generally, the longer the cable and the colder the ambient temperature, the larger the required cable size. The following chart applies:

CABLE LENGTH Feet (Meters)	CABLE SIZE
0 to 10 (0 to 3)	2*
11 to 15 (3.4-4.5)	0
16 to 20 (4.5 to 6)	000

* For warm weather use No. 2 cable up to 20 feet.

BATTERY CABLE CONNECTIONS:

1. Connect the cable from the large Starter Contactor (SC) lug to the battery post indicated by a POSITIVE, POS or (+).
2. Connect the cable from its FRAME GROUND connection to the battery post indicated by a NEGATIVE, NEG or (-).

(continued)

Section 6.3 ENGINE CRANKING SYSTEM

BATTERY (CONTINUED)

TESTING A BATTERY:

The best method of testing a battery is with an automotive type battery hydrometer. Some "Maintenance Free" batteries cannot be tested with a hydrometer.

Most batteries can be tested for both STATE OF CHARGE and CONDITION as follows:

1. Test for State of Charge:
 - a. Follow the hydrometer manufacturer's instructions carefully. Test the specific gravity of the fluid in all battery cells.
 - b. If the hydrometer does not have a "Percentage of Charge" scale, compare the readings obtained with the following:

SPECIFIC GRAVITY	PERCENTAGE OF CHARGE
1.260	100%
1.230	75%
1.200	50%
1.170	25%

If the battery State of Charge is less than 100%, use an automotive type battery charger to recharge it to a 100% State of Charge.

2. Test for Condition:
 - a. If the difference in specific gravity between the highest and lowest reading cell is greater than 0.050 (50 points), the battery is nearing the end of its useful life and should be replaced.
 - b. However, if the highest reading cell is less than 1.230, recharge the battery and repeat the test.

START-RUN-STOP SWITCH (SW1)

Wires 17 and 18 connect to the two outer terminals of the switch. Wire 0 (ground) connects to the switch center terminal. The switch can be tested using a volt-ohm-milliammeter (VOM) as follows:

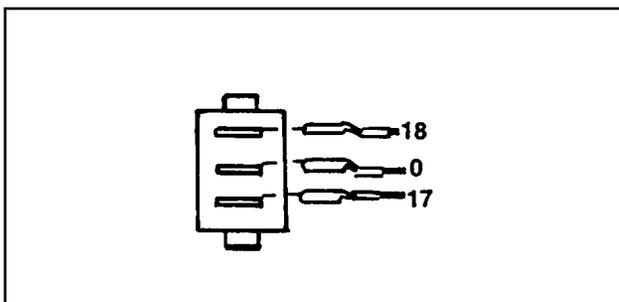


Figure 2.

1. Set the VOM to its "Rx1 " scale and zero the meter.
2. Connect the VOM test leads across the Wire 17 terminal and the center (Wire 0) terminals.
 - a. Hold the switch at "START" and the VOM should indicate "continuity".
 - b. Hold switch at "STOP" and meter should read "infinity".
3. Now, connect the meter test leads across the center and Wire 18 terminals.
 - a. With switch at "START" VOM should indicate "infinity".
 - b. With switch at "STOP", meter should read "continuity".

Replace the switch if it is defective.

STARTER CONTACTOR

WIRE AND CABLE CONNECTIONS:

The red (positive) battery cable connects to one of the starter contactor's large terminal lugs. The unit's 15 amp fuse also attaches to this lug, via Wire 13.

The starter motor (SM1) cable (16) attaches to the second terminal lug.

Wire 56, from the A6060 circuit board, attaches to one of the small contactor terminals.

TESTING THE STARTER CONTACTOR:

To test the installed Starter Contactor, proceed as follows:

1. Set a volt-ohm-milliammeter (VOM) to read battery voltage (12 VDC).
2. Connect the VOM test leads across the Wire 56 terminal of the Contactor and frame ground. The meter should indicate "zero" volts.
3. Hold the Start-Run-Stop switch at "START" and the VOM should read battery voltage and the Contactor should energize. After reading the voltage, release the switch. If battery voltage is NOT indicated, a problem exists elsewhere in the circuit.
4. Connect the VOM test leads across the Wire 16 terminal lug and frame ground.
 - a. Hold the Start-Run-Stop switch at "START". The Contactor should actuate and the meter should indicate battery voltage.
 - b. If battery voltage is not indicated, replace the Starter Contactor.
 - c. If battery voltage is indicated but engine does not crank, check the Starter Motor and its cable.

STARTER MOTOR

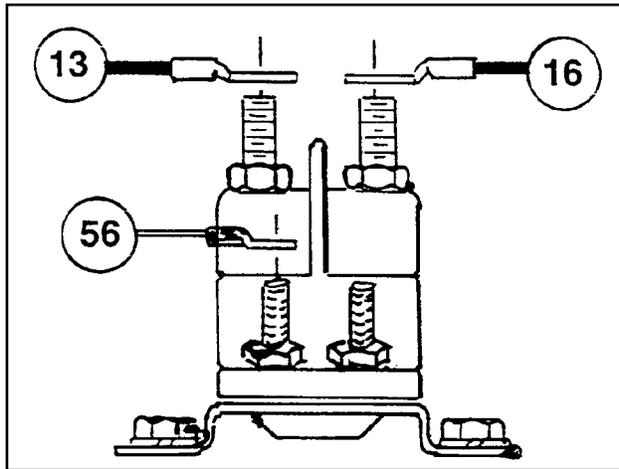


Figure 3. Starter Contactor

DESCRIPTION:

The Starter Motor is a 12 volts negative ground type. It is capable of operating on heavy duty battery input at temperatures as low as -30 F. without any significant change in performance. Its pinion is a 10-tooth type having a 20- pressure angle.

TESTING:

Connect the test leads of a VOM across the Starter Motor terminal and case. Hold the Start-Run-Stop switch at "START". The VOM should read battery voltage and the Starter Motor should turn.

If VOM reads 12 volts DC and the Motor does not turn, the Motor is probably defective. Remove the Motor and test with a 12 volts DC power source.

Replace the Starter Motor if defective.

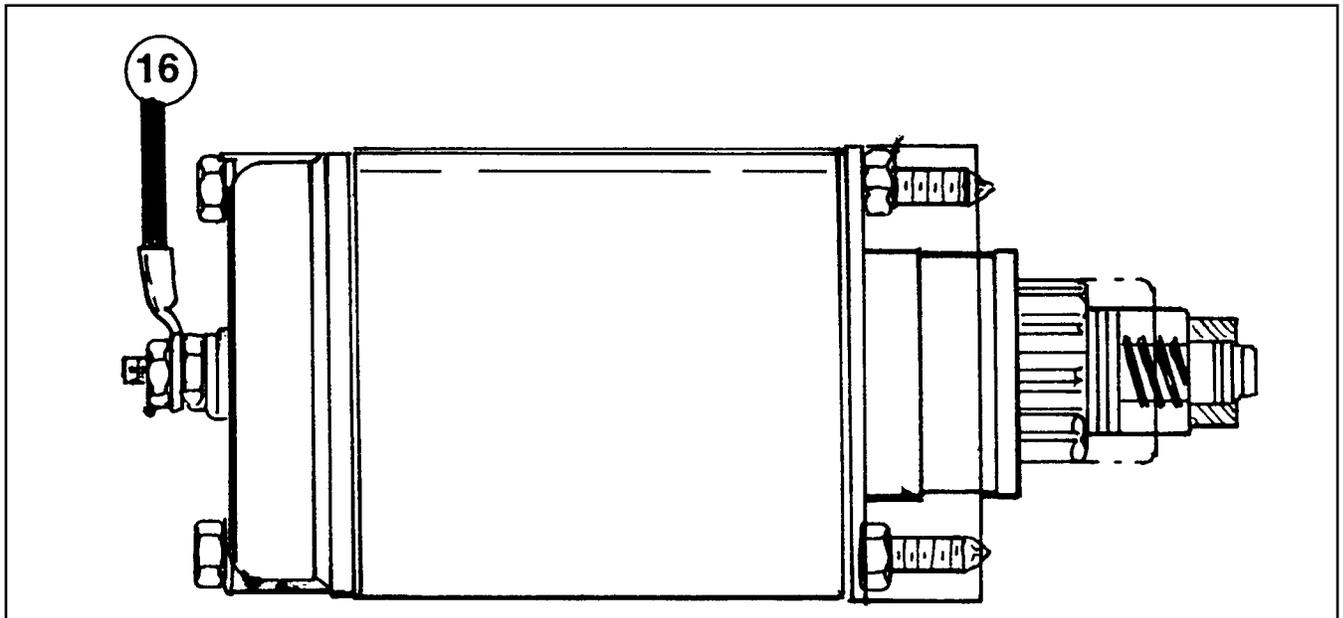


Figure 4. Starter Motor

Section 6.3
ENGINE CRANKING SYSTEM

INTRODUCTION

The engine ignition system consists of the following major components:

- Ignition Cage Assembly.
- Ignition Sensor Assembly.
- Ignition Module (IM).
- Ignition Coil (IC).
- Spark Plug (SP1).

IGNITION CAGE ASSEMBLY

An IGNITION CAGE ASSEMBLY is factory installed onto the permanent magnet rotor hub. Two magnets are installed in the cage as shown in Figure 1 (50° apart), so that the north pole of one magnet faces away from the cage outer periphery and the north pole of the other magnet faces toward the cage outer periphery. A special fixture is used to install the cage onto the rotor hub so that the center line of the first magnet is 68° away from the Rotor Hub mounting hole as shown.

NOTE: Placement of the magnets on the Rotor Hub at the exact position stated above results in an ignition timing of 29° BTDC.

The Ignition Cage assembly cannot be replaced. The entire Rotor Hub must be replaced. Replacement Rotor Hubs will include a factory installed Ignition Cage assembly, and Magnetic Housing Assembly.

NOTE: Also refer to "Permanent Magnet Rotor" in Section 1.2 (Page 1.2-1).

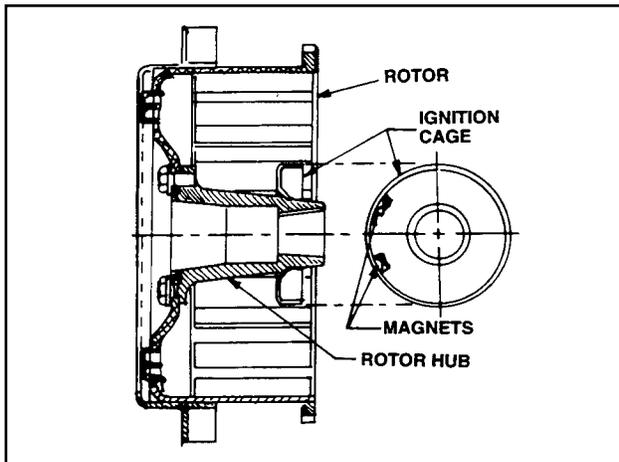


Figure 1. Ignition Cage Assembly

IGNITION SENSOR

The Ignition Sensor is retained to the AC generator's Stator Adapter by means of two M4-0.70 x 8mm screws and lockwashers. The Sensor housing houses a circuit board. The entire housing cavity is filled with potting material.

As the generator's Permanent Magnet Rotor turns during operation, magnets on the Ignition Cage rotate past the Ignition Sensor to induce a timed low voltage pulse into the Sensor. This voltage pulse is delivered to an Ignition Module and serves as a timing pulse for the Module.

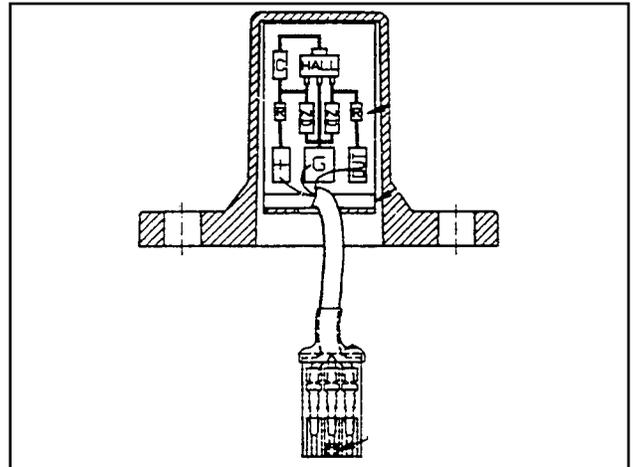


Figure 2. Ignition Sensor

See Figure 3. The Sensor circuit board mounts solid state components which are sensitive to magnetism. Magnets in the Ignition Cage rotate past the Sensor, causing the base of a transistor to be "pulsed". The transistor acts much like a "switch" or a set of "contact points". Pulsing the transistor base causes the "switch" to close and connect the "OUT" lead to the "GND" lead. This triggers the Ignition Module to deliver a primary ignition current to the Ignition Coil at timed intervals.

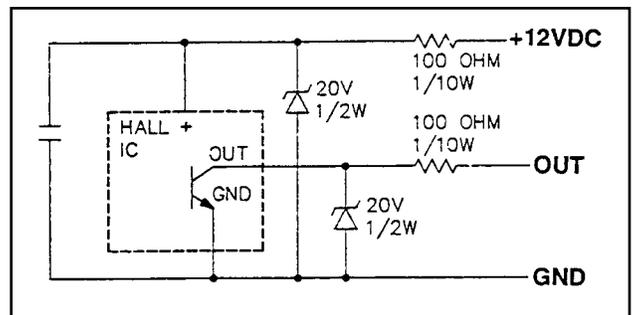


Figure 3. Ignition Sensor Schematic

IGNITION MODULE

While cranking and running, battery voltage is delivered to the Ignition Module via Wire 14 from the A6060 circuit board. The Module will deliver this battery voltage to the Ignition Coil based on the "timing" signal it receives from the Ignition Sensor.

The Ignition Module is retained in the generator control panel by two capscrews.

Section 6.4 ENGINE IGNITION SYSTEM

IGNITION MODULE (CONTINUED)

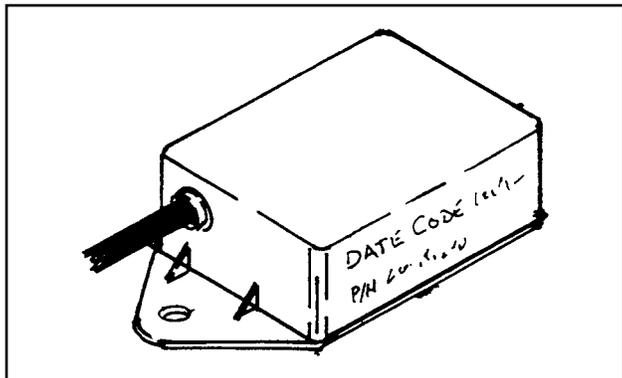


Figure 4. Ignition Module

IGNITION COIL

Primary ignition voltage (12 VDC) is delivered from the Ignition Module to the Ignition Coil. The Coil boosts the voltage and delivers the high voltage to the engine Spark Plug.

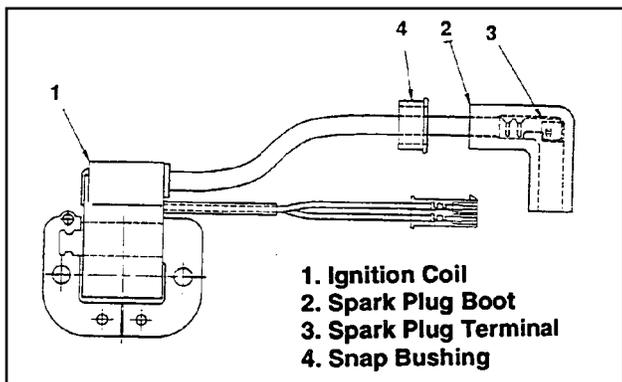


Figure 5. Ignition Coil

SPARK PLUG

The Spark Plug on the GV-220 engine is a Champion RC12YC (or equivalent).

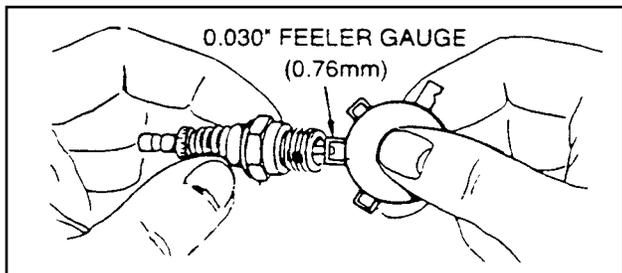


Figure 6. Setting Spark Plug Gap

Clean the Spark Plug and reset its gap to 0.030 inch (0.76mm) every 100 hours of operation. Clean by scraping or wire brushing and washing with commercial solvent. DO NOT blast clean the spark plug.

SUMMARY OF OPERATION

See Figure 6. As the generator's permanent magnet rotor turns, magnets in the Rotor hub's Ignition Cage rotate past an Ignition Sensor at fixed intervals.

Battery voltage is delivered to an Ignition Module during cranking and running, via Wire 14. From the Ignition Module, battery voltage is also delivered to the Ignition Sensor via the RED (+) lead. The Ignition Sensor acts as a "trigger" mechanism, causing the Ignition Module to deliver its output to the Ignition Coil at timed intervals. Current flows through the primary coil of the Ignition Coil and then collapses to induce a high voltage into the Ignition Coil's secondary coil. This high voltage (about 25,000 volts) is delivered to the spark Plug to fire the spark plug gap.

Components encapsulated in the Ignition Module provide an automatic spark advance. At cranking speeds, ignition will occur at about 15'-18' BTDC. At higher speeds, ignition can occur up to 29° BTDC.

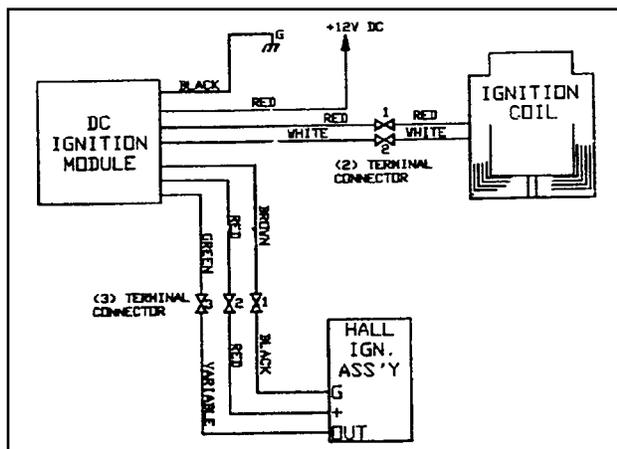


Figure 7. Ignition System Diagram

IGNITION TIMING

Ignition timing is fixed and non-adjustable.

TESTING THE SYSTEM

GENERAL:

Solid state components inside the Ignition Sensor, Ignition Module and Ignition Coil are not accessible and cannot be serviced. If any of these components is defective, the entire component must be replaced. The system does not include an armature and there is no air gap to adjust, or breaker points to adjust or replace.

TESTING FOR SPARK:

To test the ignition system, a suitable spark tester may be used. Such spark testers are commercially available. Test the system as follows:

Warning! Do NOT use a screwdriver to test for spark. Personal injury or damage to equipment may result.

1. Disconnect the high tension lead from the spark plug.
2. Attach the spark plug high tension lead to the spark tester terminal.
3. Connect the spark tester clamp to the engine cylinder head.
4. Crank the engine rapidly. Engine must be turning at 350 rpm or more. If spark jumps the tester gap, you may assume the ignition system is operating satisfactorily.

If sparking across the tester gap does NOT occur, go to "CHECK POWER SUPPLY."

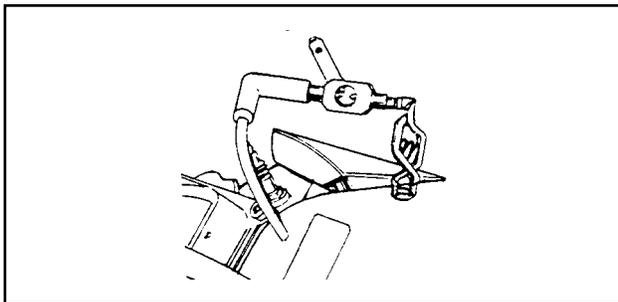


Figure 8. Testing for Spark

CHECKING ENGINE MISS:

To determine if an engine miss is ignition related, connect the spark tester in series with the spark plug's high tension lead and the spark plug. Then, start the engine. If spark jumps the tester gap at regular intervals but the engine miss continues, the problem is in the spark plug or in the fuel system.

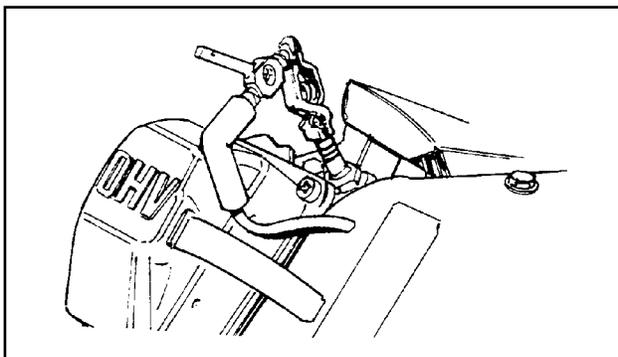


Figure 9. Checking Engine Miss

CHECK POWER SUPPLY:

When the engine is being cranked, battery voltage should be available from the A6060 circuit board to a 4-terminal connector via Wire 14. From the 4-terminal connector, battery voltage should be available to the Ignition Module via Wire 14 (RED wire). And battery voltage should be available from the Ignition Module to the Ignition Sensor via a RED wire. If this 12 VDC power supply is not available, the ignition system will not function. To check the power supply, proceed as follows using a volt-ohm-milliammeter (VOM):

1. Gain access to the control panel interior.
2. In the panel, locate the 3-pin connector that interconnects the Ignition Module and the Ignition Sensor.
3. Press down on the connector lock tang and disconnect the two connector halves.

NOTE: A single large black lead carries the three leads from the Ignition Sensor to the 3 pin MALE connector. The three leads from the Ignition Module (brown, green and red) attach to the 3 pin FEMALE connector.

4. Set the VOM to a scale that will allow battery voltage to be read (about 12 volts DC).
5. Connect the meter test leads across the center FEMALE pin (RED wire) and frame ground.
6. Hold the Start-Run-Stop switch at "START". The meter should read battery voltage.

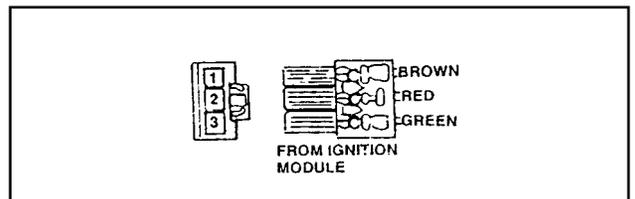


Figure 10.

If battery voltage is NOT indicated, go to Step 7. If battery voltage IS indicated, go to "CHECK IGNITION SENSOR."

7. Now locate the 4-terminal connector in the panel. Connect the VOM test leads across the terminal and frame ground. Crank the engine and the VOM should read battery voltage.

- a. If battery voltage is indicated now but was NOT indicated in Step 6, test Wire 14 (RED) between the 4-terminal connector and the Ignition Module. If wire is bad, repair or replace as necessary.

(continued)

Section 6.4 ENGINE IGNITION SYSTEM

TESTING THE SYSTEM (CONTINUED)

CHECK POWER SUPPLY (CONT'D):

- b. If battery voltage is NOT indicated in Step 7, test Wire 14 between the 4-terminal connector and the A6060 circuit board. Repair or replace as necessary.

CHECK IGNITION SENSOR:

1. In the 3-pin connector plug half from the Ignition Module, locate FEMALE Pin 1 to which the BROWN wire connects.
2. Connect a jumper wire from FEMALE Pin 1 (BROWN wire) to frame ground.
3. Connect the Spark Plug high tension lead to a spark tester (Figure 8) and the spark tester clamp to ground.
4. Crank the engine and observe the spark tester for sparking.

Note: Only one spark should be observed upon initial cranking.

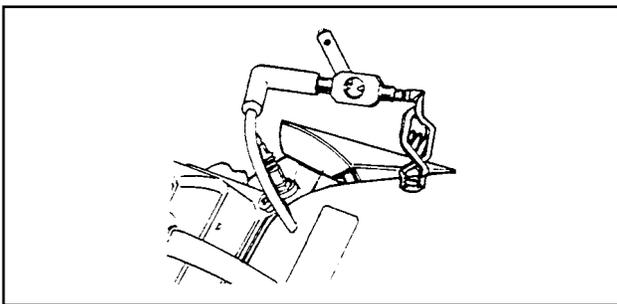


Figure 12. Testing Ignition Sensor

If sparking occurs with the BROWN wire grounded but did NOT occur under "TESTING FOR SPARK", the Ignition Sensor is probably defective and should be replaced.

NOTE: The Ignition Sensor is mounted to the generator's Stator Adapter. To replace the Sensor, disassembly of the generator and removal of the Stator will be necessary.

If sparking does NOT occur with the BROWN wire grounded and did NOT occur under "TESTING FOR SPARK", either the Ignition Module or the Ignition Coil is defective. Go to "TESTING IGNITION COIL".

TESTING IGNITION COIL:

The Ignition Coil is housed in the generator control panel. To test the coil, proceed as follows:

1. Unplug the two halves of the 2-pin connector plug from the Ignition Coil. The red and white wires are the primary coil leads.
2. To read PRIMARY coil resistance:
 - a. Set a volt-ohm-milliammeter (VOM) to its "Rx1" scale and zero the meter.

- b. Connect the VOM test leads across the two male pins of the 2-pin connector. Primary coil resistance should be about 0.5 to 1.5 ohms.

3. To read SECONDARY coil resistance:

- a. Set the VOM to its "Rx10,000" or "Rx1 K" scale and zero the meter.
- b. Unplug the high tension lead from the Spark Plug.
- c. Connect one VOM test lead to the white wire connector pin.
- d. Connect the other VOM test lead into the Spark Plug lead rubber boot so it contacts the lead's metal terminal end. The VOM should read approximately 16,000-17,000 ohms (16.0-17.0 k-Ohms).

Replace the Ignition Coil if defective. If the Ignition Coil tested good, go to "TESTING IGNITION MODULE".

TESTING IGNITION MODULE:

If a problem was indicated under "TESTING FOR SPARK", you should have completed the tests under "CHECK POWER SUPPLY", under "CHECK IGNITION SENSOR" and under "TESTING IGNITION COIL". If these components tested good, replace the Ignition Module.

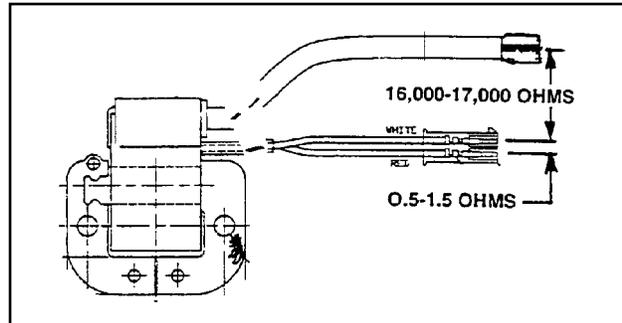


Figure 13. Testing Ignition Coil

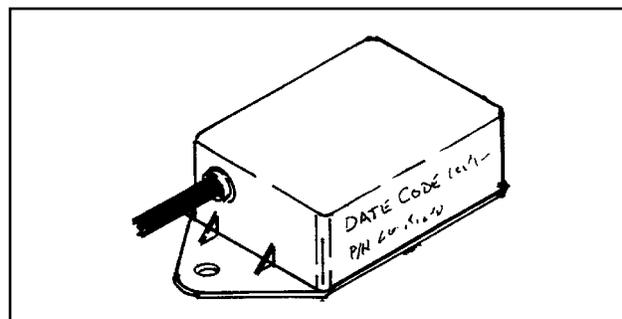


Figure 14. Testing Ignition Module

GENERAL

The engine mounts an Oil Pressure Switch (LOP) and an Oil Temperature Switch (HTO). These two switches, in conjunction with the A6060 circuit board, protect the engine against (a) low oil pressure and (b) high oil temperature.

The engine protective circuit is shown in Figure 1.

OIL PRESSURE SWITCH

DESCRIPTION:

The Oil Pressure Switch has normally-closed contacts which are held open by engine oil pressure during cranking and running. Should oil pressure drop below approximately 5 psi, the switch contacts will close to complete the Wire 85 circuit to ground. A6060 circuit board action will then de-energize the Wire 14 circuit and the engine will shut down.

The A6060 circuit board provides a time delay to allow oil pressure to build during startup, to prevent premature shutdown.

TESTING THE SWITCH:

Use a volt-ohm-milliammeter (VOM) to test the oil pressure switch. Connect the VOM test leads across the switch terminal and the switch body. With the engine shut down, the meter should read "continuity" (a very small resistance is acceptable). With engine running, the meter should read "infinity".

OIL TEMPERATURE SWITCH

DESCRIPTION:

This thermostatic switch has normally-open contacts. Should engine oil temperature exceed a preset safe value (about 293° F.), the switch contacts will close. On closure of the Switch contacts, the Wire 85 circuit will then occur.

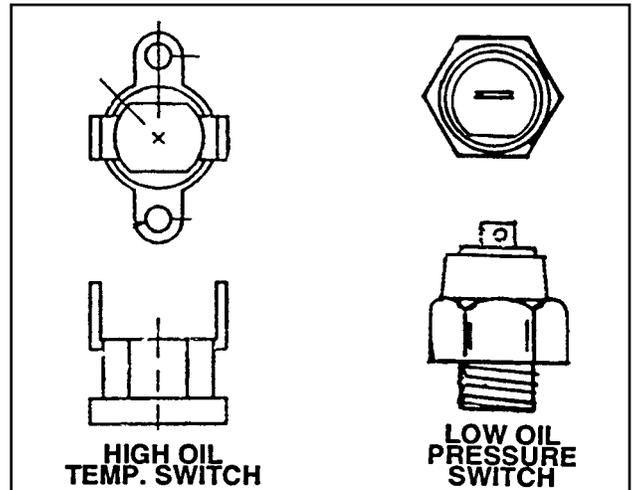


Figure 2. Engine Protective Devices

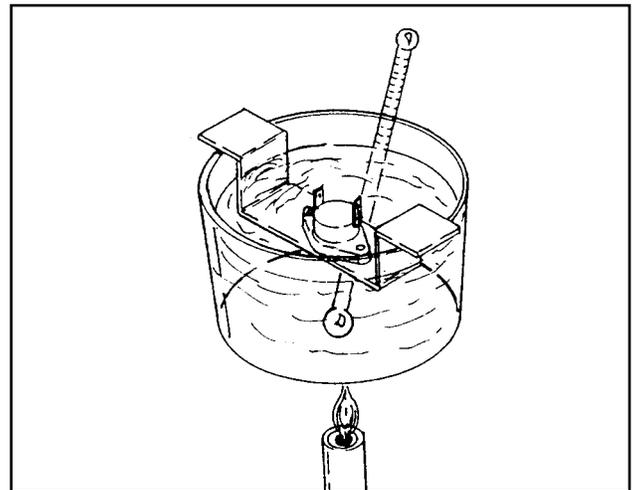


Figure 3. Testing the Oil Temperature Switch

TESTING:

See Figure 3. Remove the switch and place its sensing tip into oil. Place a thermometer into the oil. Connect the test leads of a VOM across the switch terminals. The meter should read "Infinity". Heat the oil. When oil temperature reaches approximately 287°-296° F. (142°-147° C.), the meter should read "continuity" (a small resistance is acceptable).

(continued)

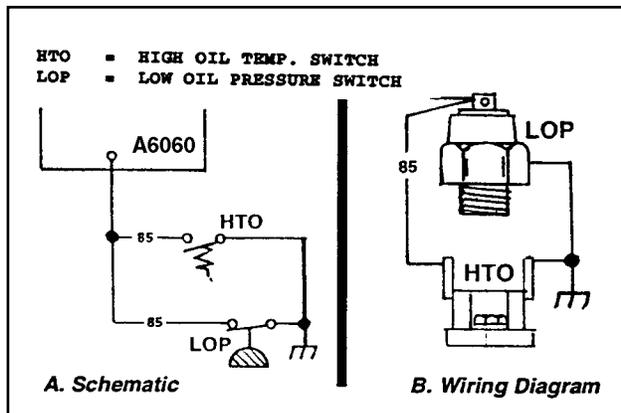


Figure 1. Engine Protective Circuit

Section 6.5 SHUTDOWN FEATURES

ADDITIONAL SHUTDOWN FEATURES

The A6060 Circuit Board also incorporates the following protective shutdown features:

LOSS OF 12-PIN CABLE SIGNALS TO INVERTER:

The generator will shutdown if the 12-pin connector is disconnected from the inverter when CB1 is turned to ON.

This shutdown will occur after approximately 5-7 seconds.

LOSS OF TIM1/TIM2 INPUT TO A6060 CIRCUIT BOARD:

If Timing Winding input is lost, the generator will immediately shutdown.

LOSS OF PS1/PS2 TO INVERTER:

A loss of voltage from PS1/PS2 windings to the inverter will simulate a 12-pin signal failure and cause a shutdown when CB1 is turned to ON.

This shutdown will occur after approximately 5-7 seconds.

OVERSPEED OF ENGINE:

Overspeed of the engine will result in an immediate shutdown. This automatic generator shutdown will occur at engine speed above 4200 rpm.

SHORT CIRCUIT PROTECTION:

If the inverter senses a short circuit on the AC output side it will automatically shut the generator down.

INVERTER OVERHEAT CONDITION:

If the inverter overheats, AC output will be shut off. The engine will continue to run for approximately two minutes and then shut down. The maximum ambient temperature rating is 120°F.

DC LINK VOLTAGE GREATER THAN 600 VDC:

If DC link voltage exceeds 600 VDC, the inverter will shut off AC power output.

DC LINK UNDER-VOLTAGE SHUTDOWN:

If DC link voltage drops below 100 VDC, the inverter will shut off AC power output.

GENERAL

An optional remote-mounted Start-Stop panel is available. This panel will permit the generator to be started and stopped from some convenient remote location in the recreational vehicle.

REMOTE PLUG-IN RECEPTACLE

A plug-in receptacle (Figure 2.24) is provided on the generator set, near the DC power wires. Use this receptacle to connect an optional remote-mounted start/stop panel to the generator. Installation of such a panel will permit you to start and stop the generator engine from any convenient location inside the vehicle.

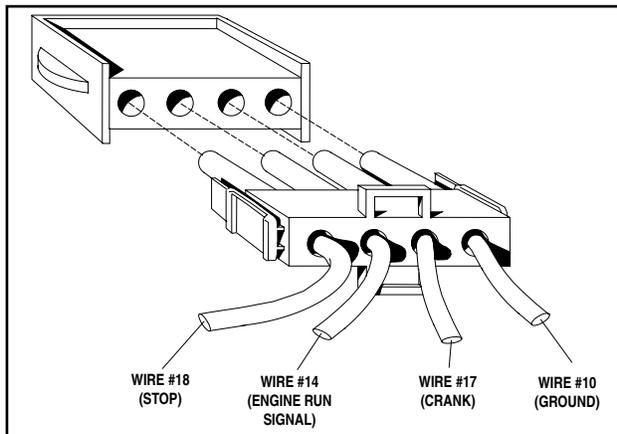


Figure 1. Remote Panel Plug-In Receptacle

REMOTE START/STOP PANEL

A remote mounted Start/Stop panel (Figure 2.25) is available that allows the user to start and stop the generator engine conveniently from inside the vehicle. The remote panel includes a Start/Stop switch, hourmeter, generator run lamp and a wire harness.

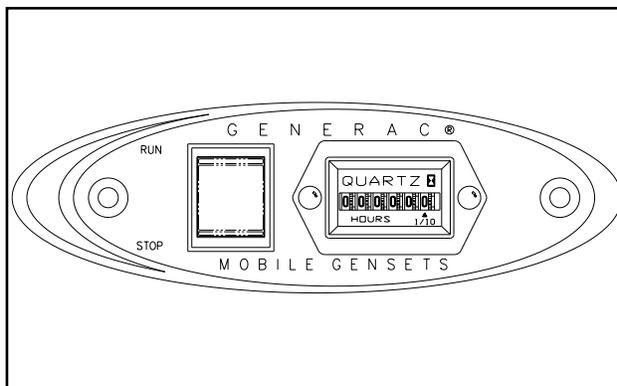


Figure 2. Optional Remote Panel
(Models 004057 and 004184)

The remote panels mount a rocker type start/stop switch, a "Generator Run" advisory lamp and an hourmeter. The hourmeter should be used in conjunction with the maintenance operations found in Part I of this manual.

- Model 004057 includes the remote panel and a 10 foot long, 4 wire harness.
- Model 004184 includes the remote panel and a 30 foot long, 4 wire harness.

Section 6.6
OPTIONAL REMOTE PANEL

PART 7 TROUBLE- SHOOTING

COMPUTER CONTROLLED VARIABLE SPEED RV GENERATORS

Series Impact 36 Plus

SECTION	TITLE
7.1	GENERATOR & SPEED CONTROL
7.2	ENGINE DC CONTROL SYSTEM/ AC TROUBLESHOOTING

NOTES

TROUBLESHOOTING REFERENCE CHART

PROBLEM	POSSIBLE CAUSE	REMEDY	PAGE
1. Engine starts, accelerates, shuts down at 4500 rpm	a. Carburetor linkage sticking with throttle stuck open.	a. Repair sticking throttle	3.4-3
	b. Stepper Motor failed or seized.	b. Replace Stepper Motor.	3.6-1
	c. Stepper Motor wire connections broken or disconnected.	c. Reconnect or repair.	3.6-1
	d. Stepper Motor not properly connected.	d. Reconnect wires.	3.6-1
2. Overvoltage condition and speed control system cannot reduce output voltage.	a. Carburetor linkage sticking with throttle stuck partly open.	a. Repair sticking throttle.	3.4-3
	b. Stepper Motor failed or seized.	b. Replace Stepper Motor.	3.6-1
	c. Connection to Stepper Motor is broken/disconnected with throttle open.	c. Repair or replace connections.	3.6-1
	d. Stepper Motor not properly connected.	d. Reconnect Stepper Motor wires.	3.6-1
3. Engine speed is maintained and no-load voltage is good. However, when load is applied output voltage drops.	a. Carburetor linkage sticking with throttle partly open.	a. Repair sticking throttle.	3.4-3
	b. Stepper Motor failed or seized.	b. Replace Stepper Motor.	3.6-1
	c. Connection to Stepper Motor Motor broken or disconnected.	c. Repair or replace connections.	3.6-1
	d. Stepper Motor not properly connected.	d. Reconnect Stepper Motor.	3.6-1
4. Engine does not accelerate when load is applied.	a. Carburetor linkage sticking with throttle stuck closed.	a. Repair sticking throttle.	3.4-3
	b. Stepper Motor failed or seized.	b. Replace Stepper Motor.	3.6-1
	c. Stepper Motor not properly connected.	c. Reconnect Stepper Motor.	3.6-1
5. Engine speed and AC output voltage erratic under constant load. AC output does not turn off intermittently.	a. Stepper Motor failure.	a. Replace Stepper Motor.	3.6-1
	b. Connection to Stepper Motor broken or disconnected.	b. Repair or replace connections.	3.6-1
	c. Stepper Motor not properly connected	c. Reconnect Stepper Motor.	3.6-1
6. Engine starts but Stepper Motor does not move. Shut down occurs after several seconds.	a. Stator Timing winding is open.	a. Repair/replace bad wire(s) TIM1/TIM2 or replace Stator.	1.5-2
	b. Timing winding in Stator shorted to ground.	b. Replace Stator.	1.5-2

Section 7.1
GENERATOR & SPEED CONTROL SYSTEM

INTRODUCTION

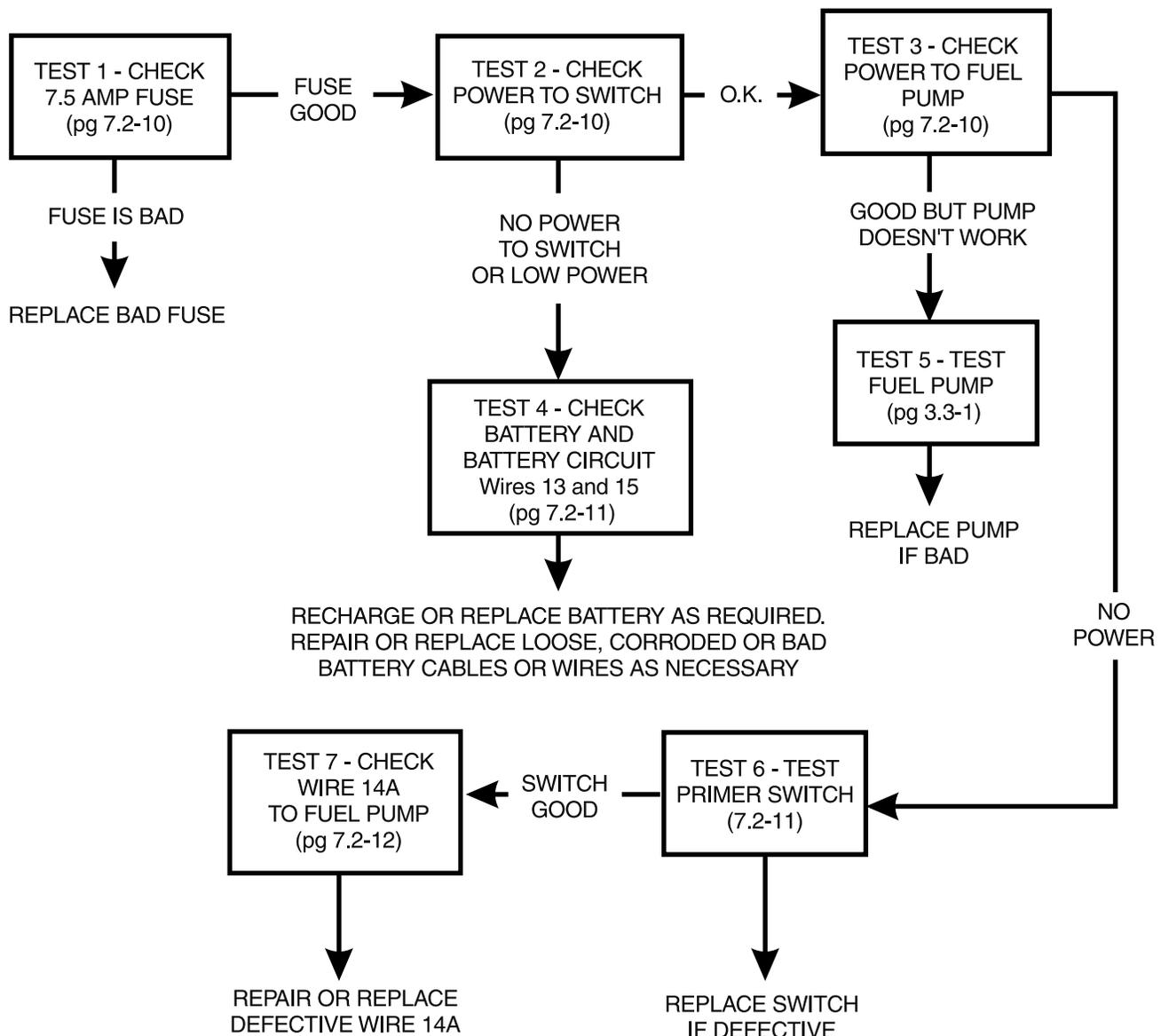
This Section contains troubleshooting information pertaining to the engine DC control system. The section is divided into two parts, i.e., troubleshooting flow charts and diagnostic test procedures.

Use the flow charts and the test procedures in conjunction with one another. The first step in troubleshooting is to identify the problem. After identifying the problem, go to the flow chart that best describes it. Perform each test in the flow chart and follow the flow chart arrows and instructions. If you need instructions for any test, refer to the applicable diagnostic test procedure.

Problem solving on the computer controlled generator is somewhat more complex than problem solving on conventional units. The A6060 circuit board, in addition to its voltage and frequency control functions, has engine shutdown capability. See "AUTOMATIC SHUTDOWNS" on Page 1.2-5. The A6060 circuit board, part of the engine's DC control system, also has engine shutdown capability.

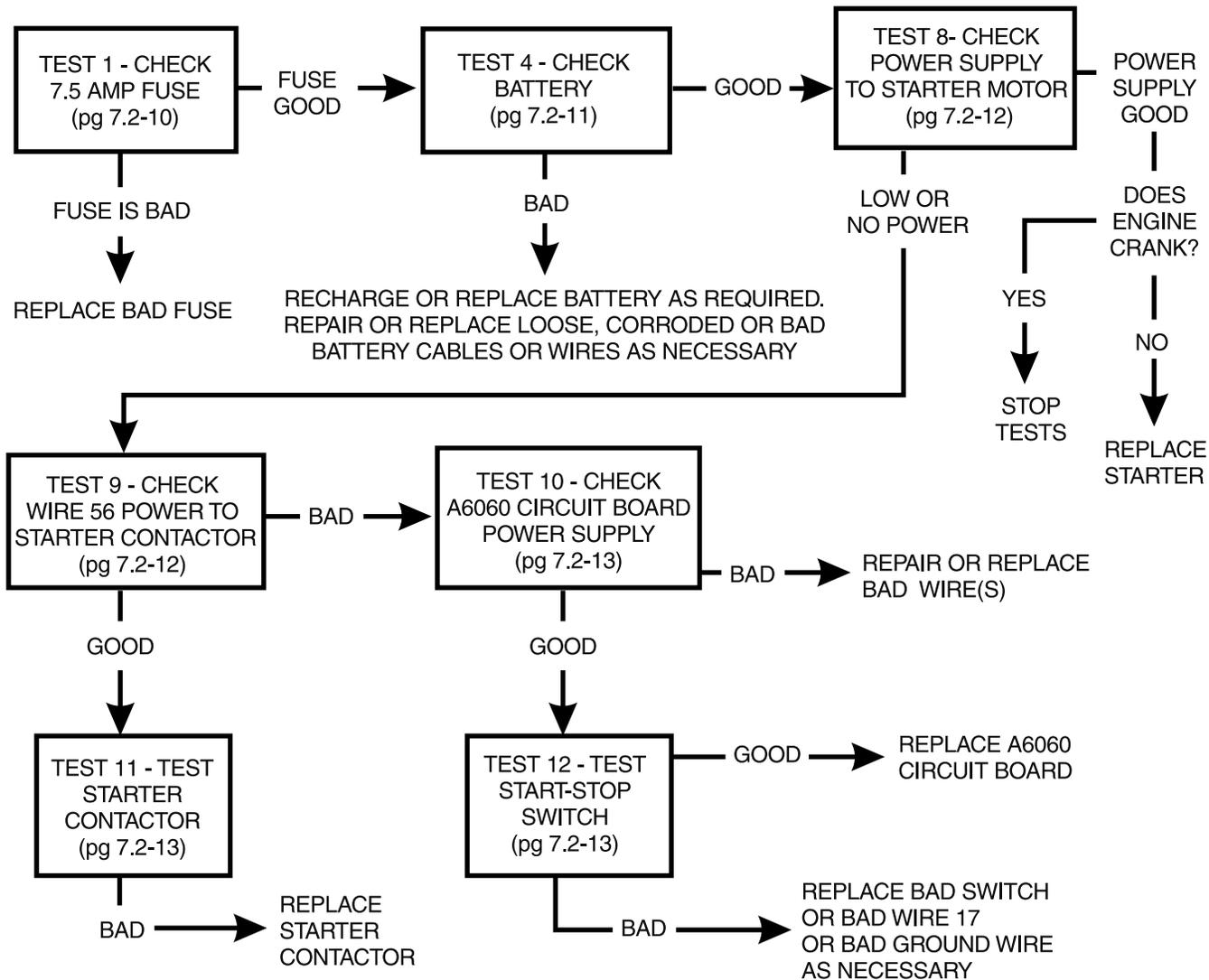
Fortunately, neither the generator proper nor the engine DC control system has a large number of parts. When a problem is encountered, its solution can usually be found after only a few tests.

PROBLEM 1- PRIMING FUNCTION DOES NOT WORK

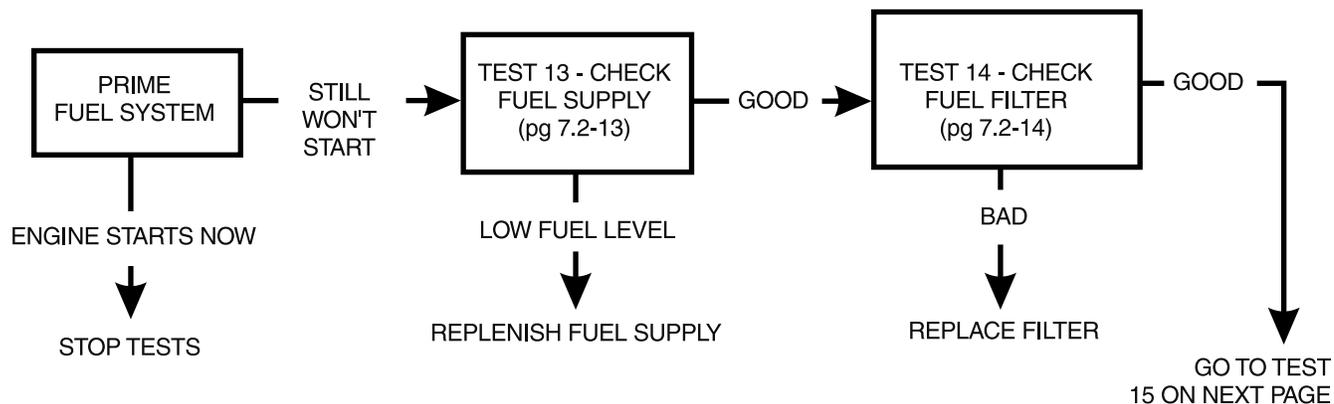


Section 7.2
ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

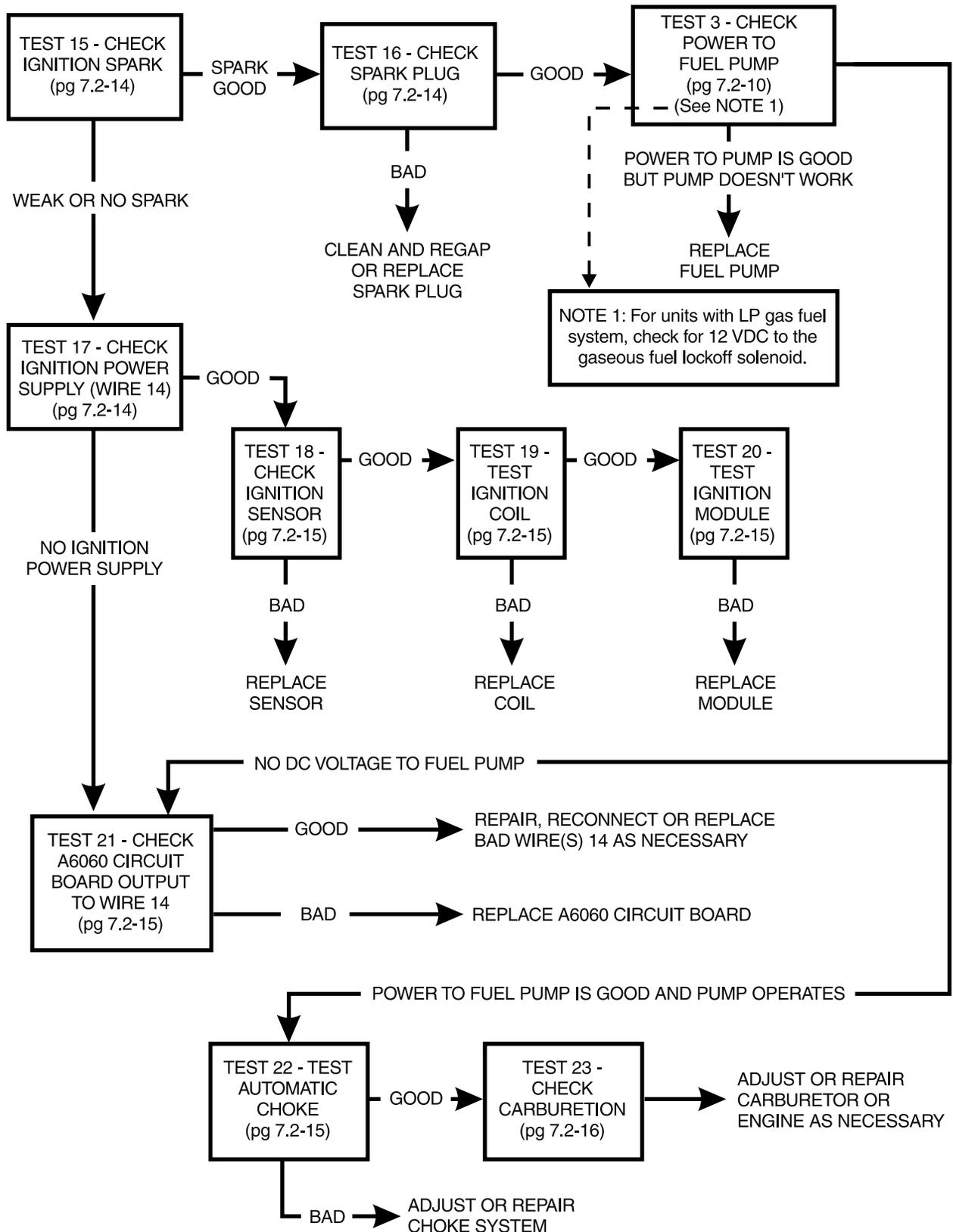
PROBLEM 2 - ENGINE WILL NOT CRANK



PROBLEM 3 - ENGINE CRANKS BUT WILL NOT START

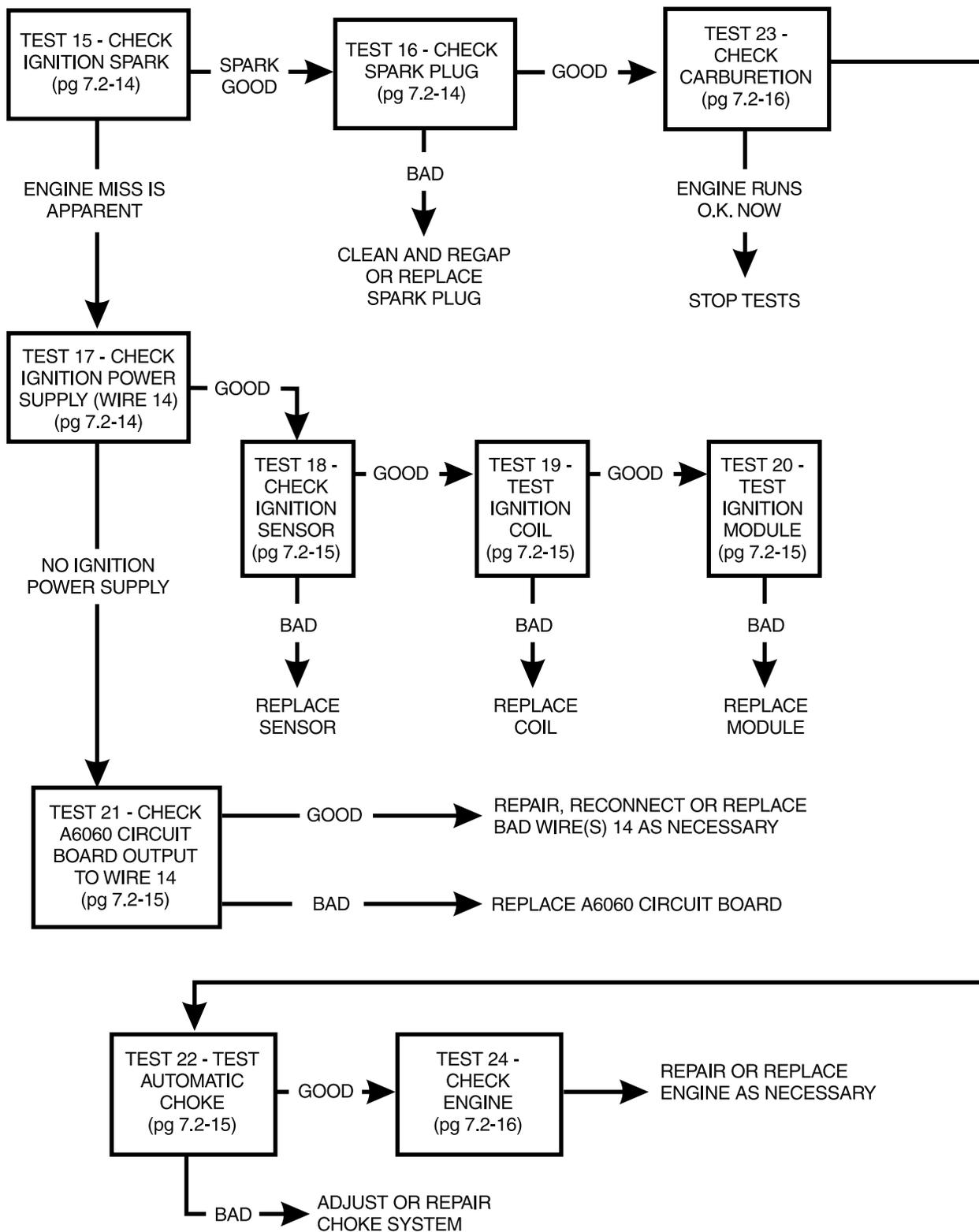


PROBLEM 3 - ENGINE CRANKS BUT WILL NOT START (CONTINUED)

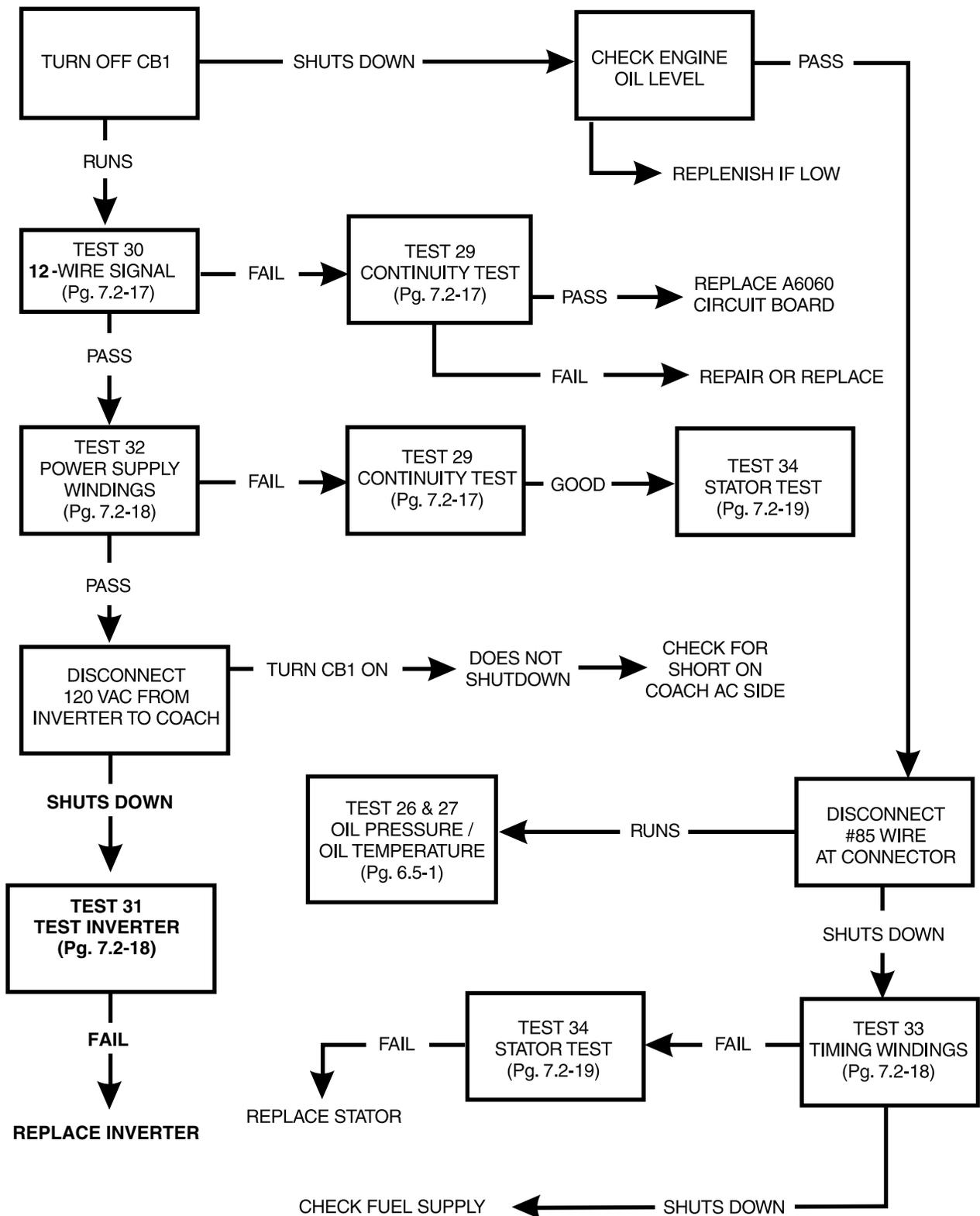


Section 7.2
ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

PROBLEM 4 - ENGINE STARTS HARD AND RUNS ROUGH

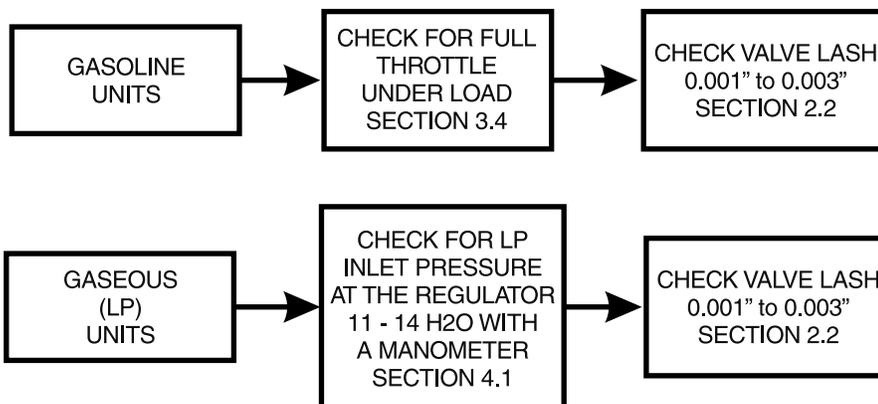


PROBLEM 5 - ENGINE STARTS THEN SHUTS DOWN AFTER A FEW SECONDS

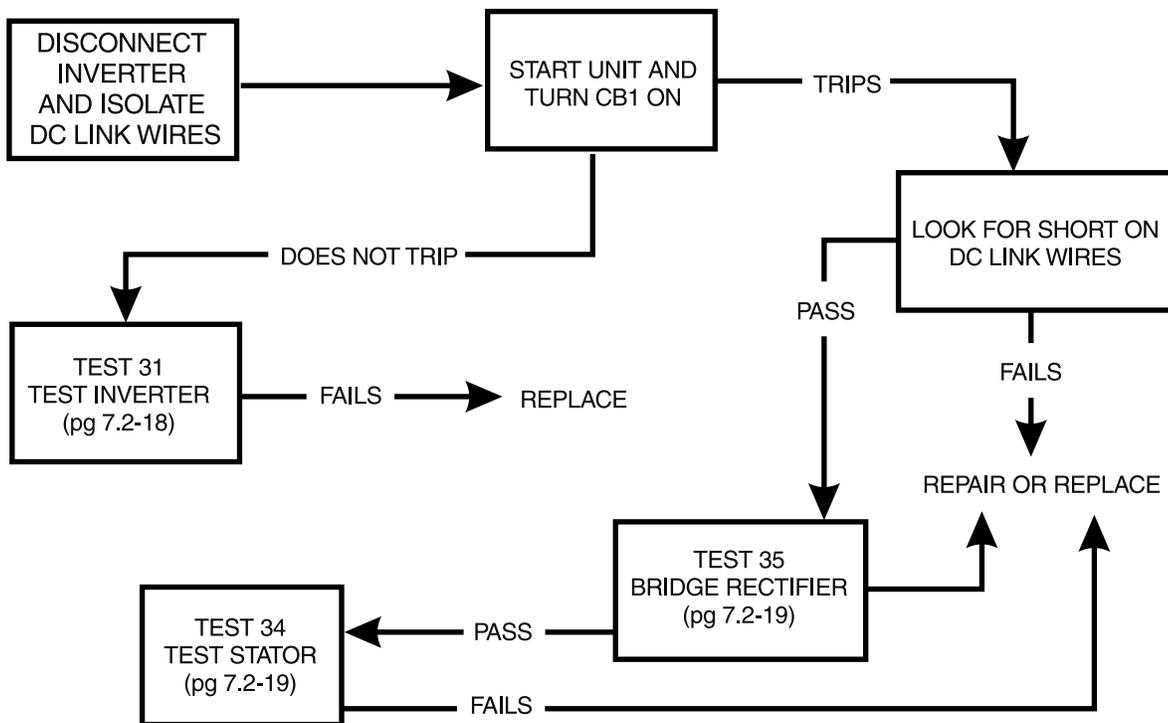


Section 7.2
ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

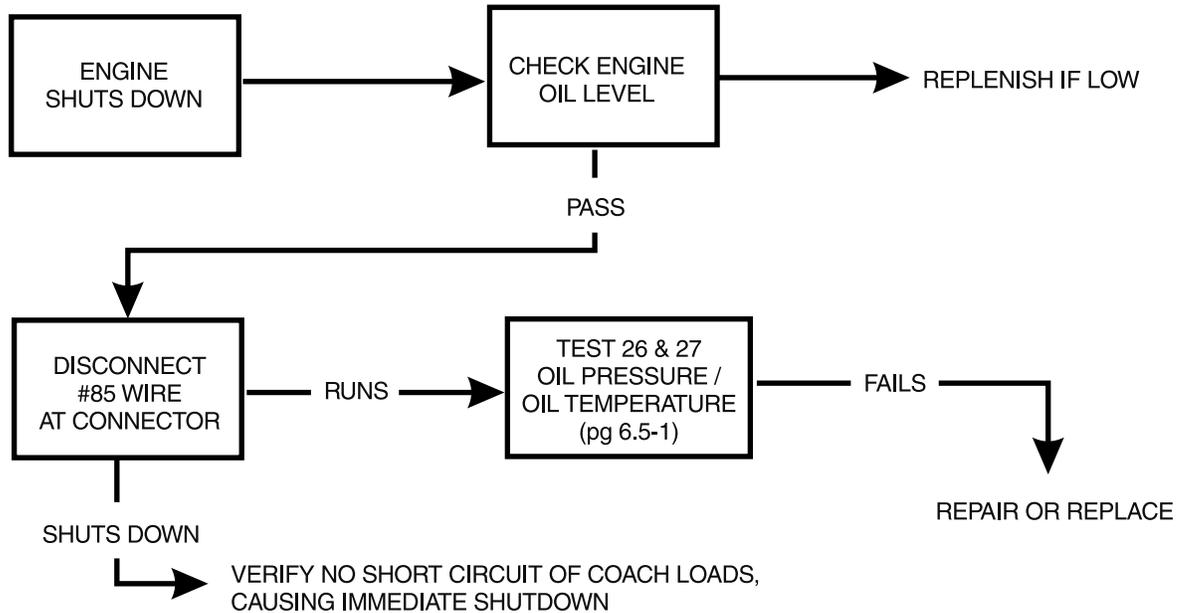
PROBLEM 6 - GENERATOR DOESN'T PULL FULL LOAD



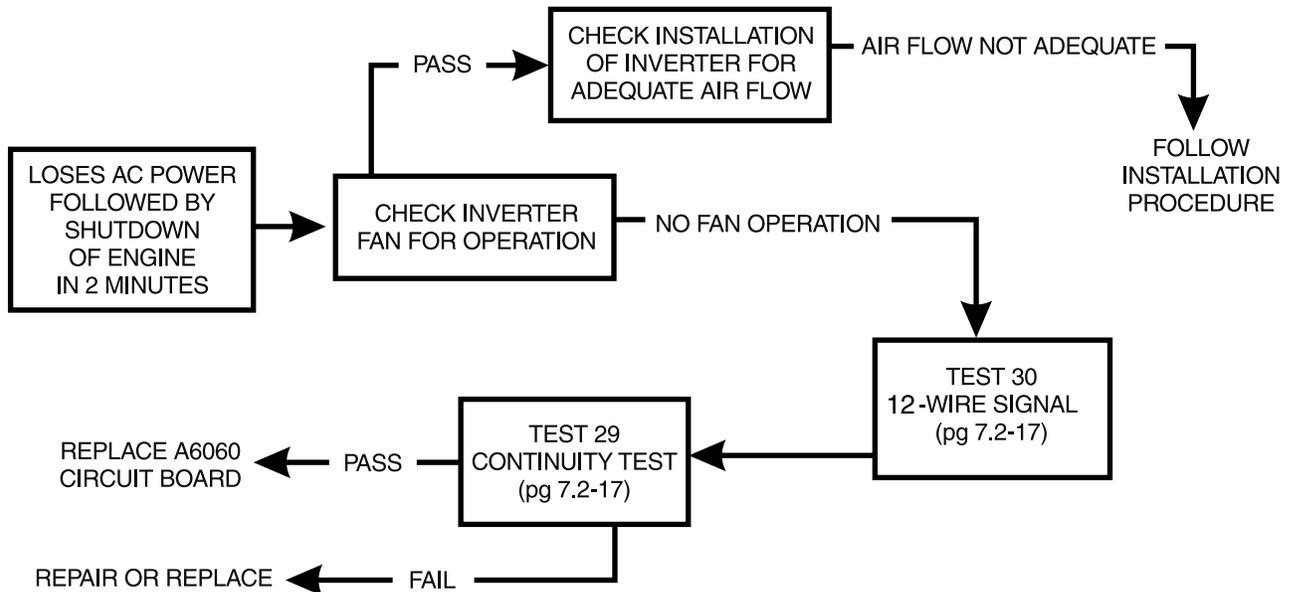
PROBLEM 7 - GENERATOR CIRCUIT BREAKER TRIPS / NO AC VOLTAGE



PROBLEM 8 - ENGINE SHUTS DOWN UNDER LOAD

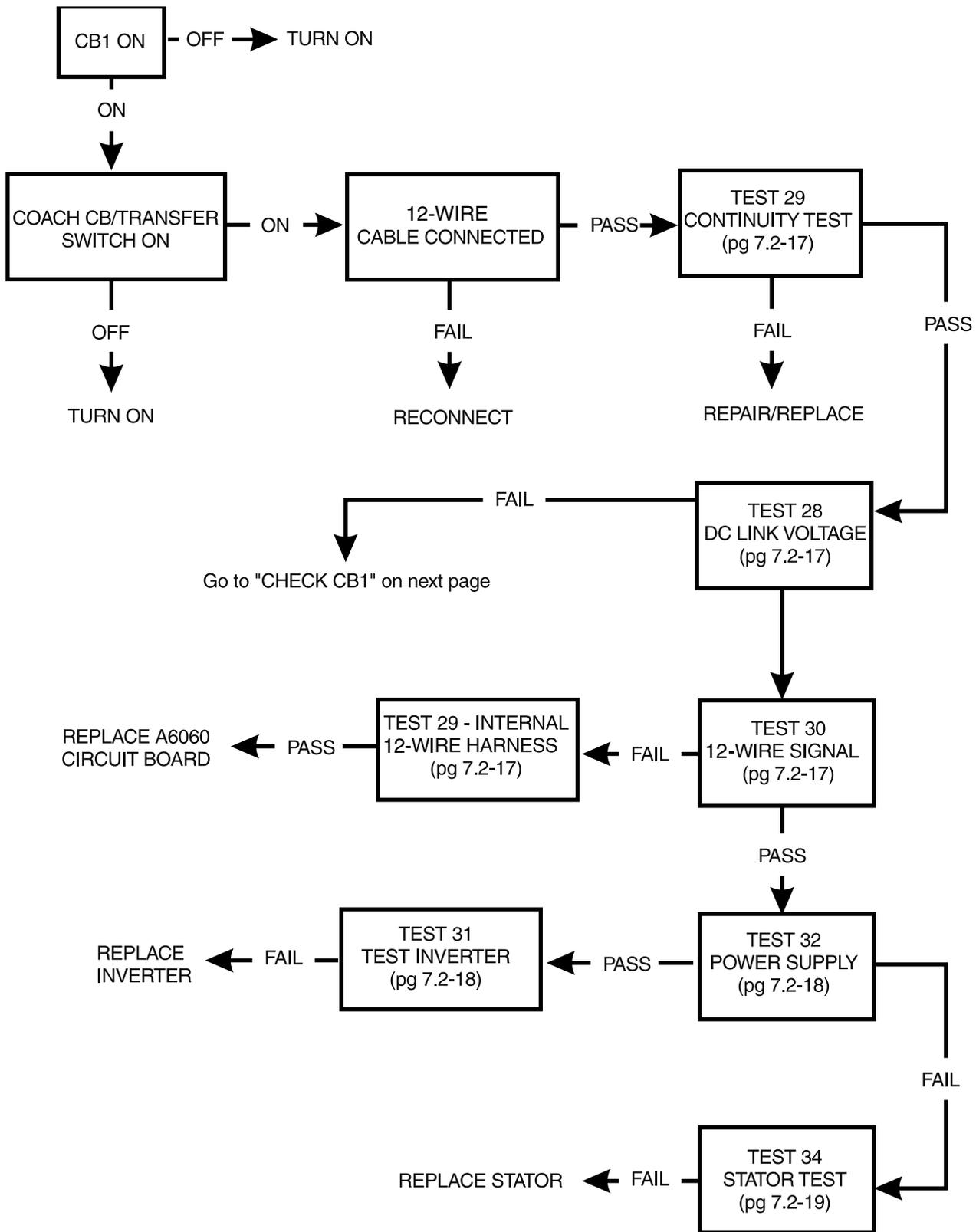


PROBLEM 9 - GENERATOR LOSES AC POWER THEN SHUTS DOWN

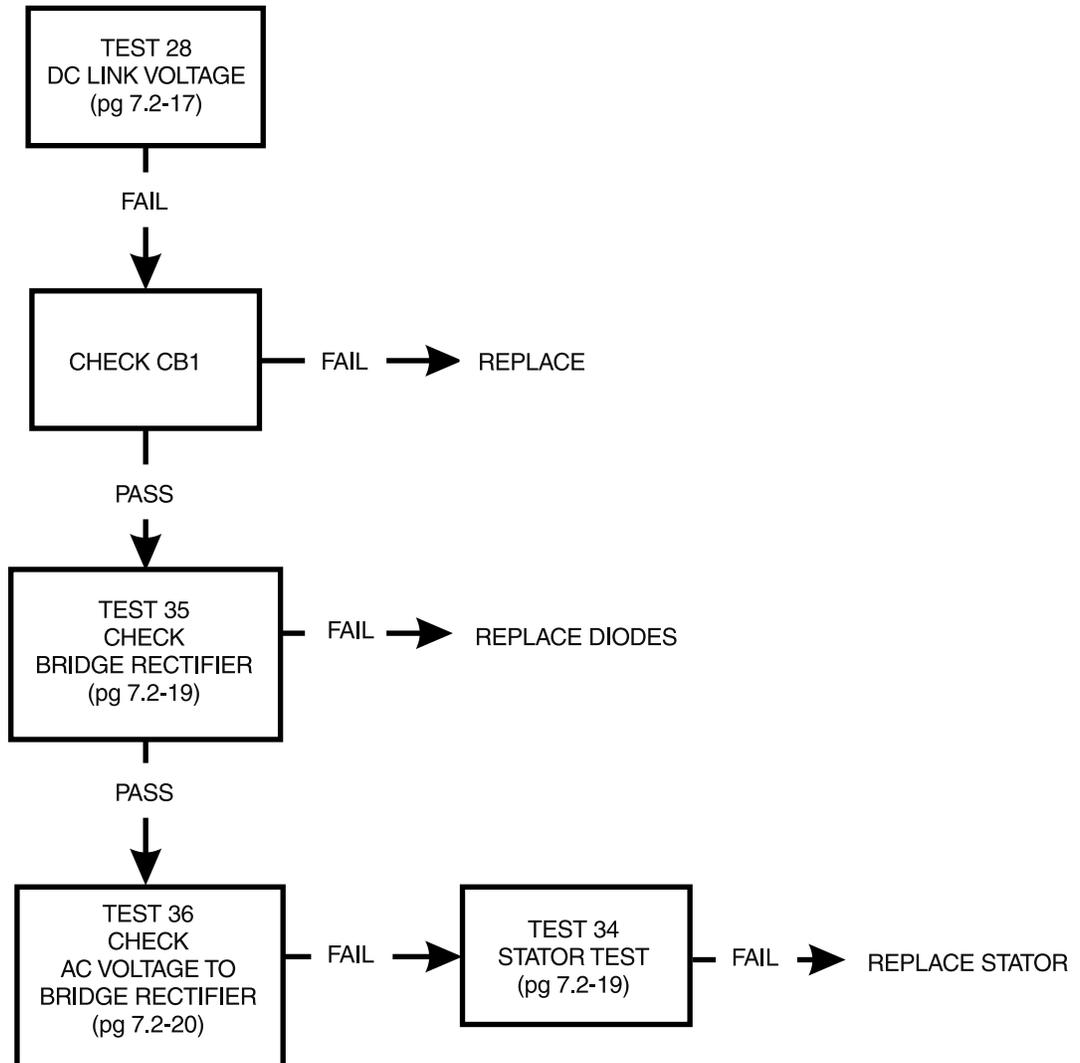


Section 7.2
ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

PROBLEM 10 - NO AC OUTPUT



PROBLEM 10 - NO AC OUTPUT (CONTINUED)



Section 7.2 ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

TEST 1- CHECK 7.5 AMP FUSE

DISCUSSION:

The panel-mounted 7.5 amp fuse is connected in series with the 12 VDC power supply to the engine DC control system. A blown fuse will prevent engine priming, cranking and running.

TEST PROCEDURE:

Push in on fuse holder cap and turn it counterclockwise to remove cap and fuse. Check the fuse visually. If the fuse metal element has melted open, replace the fuse.

If the visual check is uncertain, use a VOM to check fuse.

RESULTS:

1. If fuse is good
 - a. And if priming function does not work, go to Test 2.
 - b. And if engine will not crank, go to Step 4. 2. If fuse is bad, replace it.

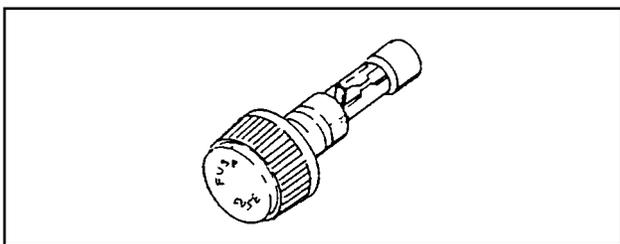


Figure 1. 7.5 Amp Fuse

TEST 2- CHECK POWER TO PRIMER SWITCH

DISCUSSION:

This is a check of the PRIMER SWITCH on the panel. When the switch is actuated to its "PRIME" position, fused battery voltage is delivered directly to the electric fuel pump on units with gasoline fuel system. On units with gaseous fuel system, battery voltage is delivered to the fuel lockoff solenoid.

TEST PROCEDURE:

Set a VOM to read battery voltage (12 VDC). Connect the meter test leads across the Wire 15 terminal of the Primer Switch and frame ground. The meter should read battery voltage.

RESULTS:

1. If battery voltage is indicated, go to Test 3.
2. If battery voltage is NOT indicated, go to Test 4.

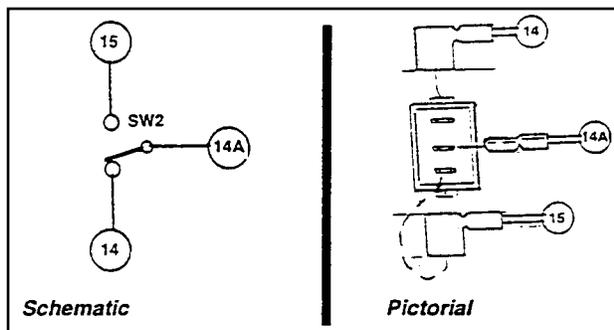


Figure 2. Primer Switch

TEST 3- CHECK POWER TO FUEL PUMP

DISCUSSION:

When the rocker type primer switch is held at ON", fused battery voltage is delivered to the electric fuel pump. The pump should then turn on and prime the carburetor.

During cranking and startup, the A6060 circuit board will deliver battery voltage to the Wire 14 circuit and to the Fuel Pump. The pump should turn on and run.

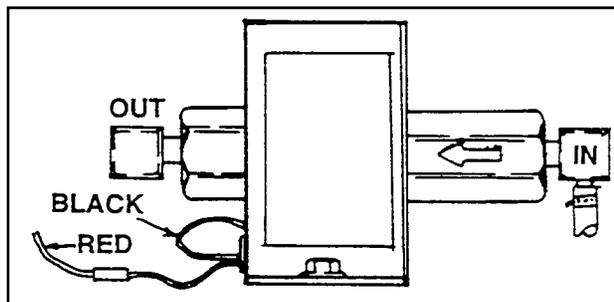


Figure 3. Fuel Pump

TEST PROCEDURE:

Locate the red Wire 14A that connects to the fuel pump. A wiring connector connects the wires near the pump. Separate the wire, then check for DC power as follows:

1. Set VOM to read battery voltage.
2. Connect the VOM test leads across the Wire 14A from the Primer Switch and frame ground.
3. Hold the Primer Switch at "ON" (Prime). Meter should read battery voltage.
4. Hold the panel Start-Run-Stop switch at "START". The meter should read battery voltage.

RESULTS:

1. If unit is being tested because the priming function doesn't work:
 - a. If battery voltage is good but the pump doesn't work, go to Test 5.
 - b. If battery voltage is NOT indicated, go to Test 6.
2. If engine cranks but will not start:
 - a. If battery voltage is good but the pump doesn't work, go to Test 5.
 - b. If DC power to pump is good and pump works, go to Test 22.

TEST 4- CHECK BATTERY/BATTERY CIRCUIT

DISCUSSION:

The battery circuit includes the red battery cable that extends from the units 12 volt battery to the Starter Contactor. The circuit also includes Wire 13 (RED) from the Starter Contactor to the 15 amp Fuse. It includes one Wire 15 from the Fuse to the Primer Switch and a Wire 15 from the Fuse to the A6060 circuit board.

TEST PROCEDURE:

Inspect the battery terminals and cables carefully. Clean cables and cable connections if necessary. Replace any bad cable(s), including the battery negative cable, if necessary.

Check Wires 13 and 15 for an open or shorted condition. Repair, reconnect or replace bad wire(s) as necessary.

Use a battery hydrometer to test the battery for "state of charge" and for "condition". Follow the hydrometer manufacturer's instructions carefully. If the hydrometer used does not have a "percentage of charge" scale, use the following as a reference:

SPECIFIC GRAVITY	PERCENTAGE OF CHARGE
1.260	100%
1.230	75%
1.200	50%
1.170	25%

RESULTS:

1. Repair, reconnect or replace any open or shorted wire(s).
2. If necessary, recharge the battery to a 100% state of charge. Disconnect the battery cables before recharging the battery.
3. If (after recharging) the difference in specific gravity between the highest and lowest reading cells is greater than 0.050 (50 points) the battery is nearing the end of its useful life and should be replaced.

TEST 5- TEST FUEL PUMP

Refer to Page 3.3-1.

TEST 6- TEST PRIMER SWITCH

DISCUSSION:

See Figure 2 on facing page. When this rocker type switch is held at "PRIME" position, fused battery voltage is delivered to the Fuel Pump to prime the carburetor.

With the switch set to "OFF", battery voltage is delivered to the Fuel Pump from the A6060 circuit board during cranking and running (via Wire 14).

TEST PROCEDURE:

1. Disconnect Wires 15,14 and 14A from the switch terminal to prevent interaction.
2. Set a VOM to its "Rx1" scale and zero the meter.
3. Connect the VOM test leads across the Wire 15 terminal and the Wire 14A terminal. The meter should read "infinity". Set the switch to "ON" or "PRIME" and the meter should indicate "continuity".
4. Connect the VOM test leads across the Wires 14 and 14A terminals. The meter should read "continuity". Set the switch to "ON" or "PRIME" and the VOM should read "infinity".

RESULTS:

1. Replace switch if it fails the test. 2. If the switch is good, go to Test 7.

TEST 7- CHECK WIRE 14A TO FUEL PUMP

DISCUSSION:

If no power was available to the Fuel Pump in Test 3, either the Primer Switch is defective or Wire 14A is open.

TEST PROCEDURE:

Inspect Wire 14A between the fuel pump and primer switch for proper connections. Check for open condition with a VOM.

RESULTS:

Repair, reconnect or replace Wire 14A as necessary.

TEST 8- CHECK POWER SUPPLY TO STARTER MOTOR

DISCUSSION:

When the Start-Run-Stop switch is set to "START", Wire 17 is connected to ground. A6060 circuit board action then delivers a DC voltage to the Starter Contactor coil and the Contactor's normally-open contacts close. On closure of the contacts, battery power is delivered directly to the Starter Motor to crank the engine.

Section 7.2 ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

This test will determine if battery voltage is available to the Starter Motor for cranking the engine.

TEST PROCEDURE:

1. Set a VOM to read battery voltage (12 VDC).
2. Connect the meter test leads across the starter terminal and frame ground.
3. Hold the Start-Run-Stop switch at "START". The VOM should read battery voltage and the engine should crank.

RESULTS:

1. If power supply is good and engine cranks, stop tests.
2. If power supply is good but engine does NOT crank, replace the Starter.
3. If power supply is bad, go on to Test 9.
4. If voltage drops during cranking (i.e. from 12 VDC to 9.5 VDC or lower), then check battery condition and cable sizes per the installation manual. Verify that proper grounding of the generator exists.

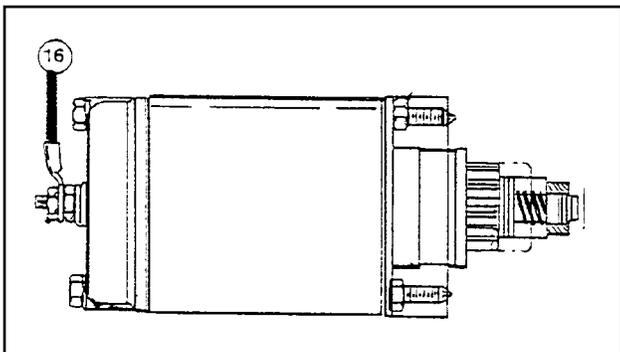


Figure 4. Starter Motor

TEST 9- CHECK WIRE 56 POWER TO STARTER CONTACTOR

DISCUSSION:

When the Start-Run-Stop switch is set to "START", the A6060 circuit board must react by delivering battery voltage to the Starter Contactor coil, via Wire 56. Without this battery voltage, the Contactor will not energize and battery output will not be delivered to the Starter Motor. The engine will not crank.

TEST PROCEDURE:

1. Set a VOM to read battery voltage (12 VDC).
2. Connect the meter test leads across the Wire 56 starter contactor terminal and frame ground.

3. Set the Start-Run-Stop switch to "START". The meter should indicate battery voltage.

RESULTS:

1. No power to Wire 56 terminal, go to Test 10.
2. If power to Starter Contactor is good, go to Test 11.

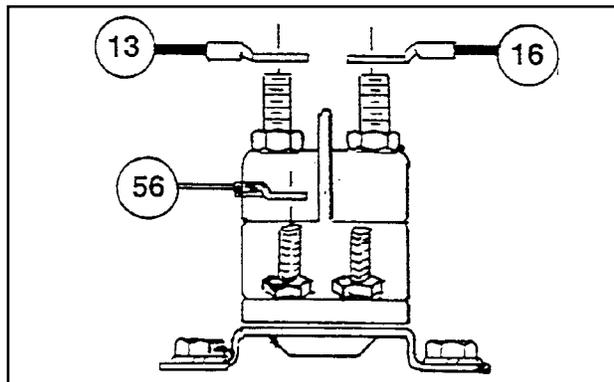


Figure 5. Starter Contactor

TEST 10- CHECK A6060 CIRCUIT BOARD POWER SUPPLY

DISCUSSION:

Fused battery voltage is delivered to the A6060 circuit board via Wire 15. If this power (12 VDC) is not available to the board, cranking and startup will not be possible.

This test will determine if battery voltage is available to the circuit board for its operation.

TEST PROCEDURE:

- Set a VOM to read battery voltage (12 VDC).
Connect one VOM test lead to the Wire 15 terminal J2-5 on the A6060 circuit board. Connect the other test lead to frame ground. The meter should indicate battery voltage.

RESULTS:

1. If battery voltage is NOT indicated, check Wire 15 between the 7.5 amp fuse and the A6060 circuit board. Repair, reconnect or replace the wire as needed.
2. If Battery Voltage was indicated, test for proper ground from the A6060 circuit board. Set a VOM to read Resistance. Measure from terminal J2-6 to the generator frame ground. A "Continuity" reading should exist. If open or high resistance is measured, repair wires or ground connections.
3. If 12 VDC was indicated, go to Test 12.

TEST 11- TEST STARTER CONTACTOR

DISCUSSION:

See "Starter Contactor" on Page 6.3-2. Replace Starter Contactor if bad.

TEST 12- TEST START-STOP SWITCH

DISCUSSION:

Engine cranking and startup are initiated when the Start-Stop switch is held at "START" to ground Wire 17.

Engine shutdown is normally initiated when the Start-Stop switch is set to "STOP" to ground Wire 18.

A defective switch can prevent normal startup or normal shutdown.

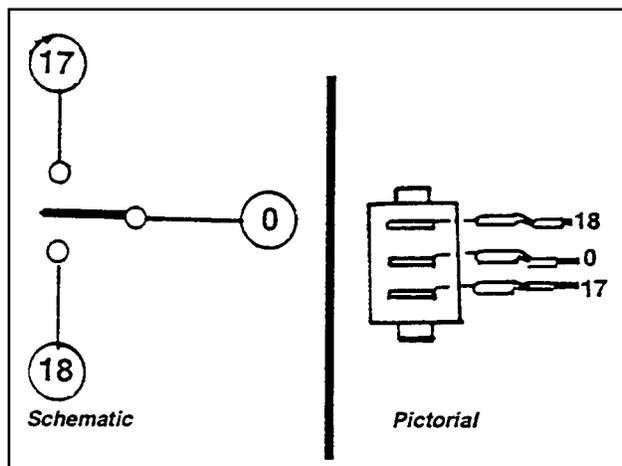


Figure 7. Start-Stop Switch

TEST PROCEDURE:

1. Carefully inspect Wire 0 (Ground) between the Start-Stop switch and the ground terminal. Repair, reconnect or replace the wire if necessary.
2. Disconnect Wire 17 from its terminal on the Start-Stop switch. Connect Wire 17 to a clean frame ground. The engine should crank.
3. Start the engine, using the Start-Stop switch or by grounding Wire 17.
4. Stop the engine by holding the Start-Stop switch at "STOP". If engine will not shut down with switch at "STOP", ground Wire 18 to stop engine.

RESULTS:

1. If engine cranks when Wire 17 is grounded, but won't crank with Start-Stop switch, replace the Start-Stop switch.

2. If engine stops when Wire 18 is grounded but will not shut down with Start-Stop switch, replace the Switch.
3. If engine will not crank when Wire 17 is grounded, replace the A6060 circuit board.
4. If engine will not stop when Wire 18 is grounded, replace the A6060 circuit board.

TEST 13- CHECK FUEL SUPPLY

DISCUSSION:

If the engine cranks but won't start, don't overlook the obvious. The engine won't start without fuel.

TEST PROCEDURE:

Check fuel level.

RESULTS:

1. If fuel level is low, replenish fuel supply.
2. If fuel quantity is good, go to Test 14.

TEST 14- CHECK FUEL FILTER

Refer to Section 3.3.

TEST 15- CHECK IGNITION SPARK

Refer to Section 6.4, "ENGINE IGNITION SYSTEM".

TEST 16- CHECK SPARK PLUG

DISCUSSION:

A badly fouled spark plug can prevent the engine from starting. A defective spark plug may allow the engine to be started, but rough operation or an "engine miss" may be observed.

A commercially available spark tester can be used to check for ignition spark. When the spark tester is connected in series with the spark plug and its high tension lead, the cause of an engine miss can be narrowed down to either (a) the ignition system, or (b) the spark plug or fuel system. Use of the spark tester is discussed in Test 16.

TEST PROCEDURE:

Remove the spark plug.

Clean by scraping or wire brushing and by using a commercial solvent. **DO NOT BLAST CLEAN THE PLUG.** Set spark plug gap to 0.030 inch (0.76mm). Replace spark plug if badly fouled, if ceramic is cracked, or if damaged.

Section 7.2 ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

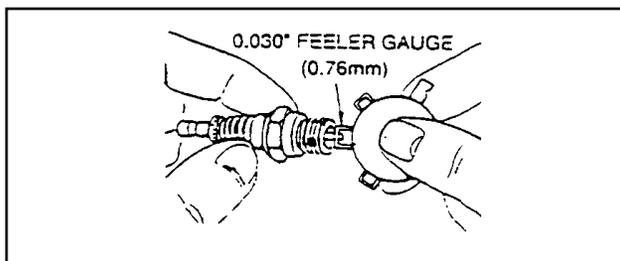


Figure 8. Checking Spark Plug Gap

RESULTS:

1. Clean and regap or replace spark plug as necessary.
2. If spark plug is good but engine will not start, go to Test 3.
3. If spark plug is good but engine misses or runs rough, go to Test 23.

TEST 17- CHECK IGNITION POWER SUPPLY

DISCUSSION:

During startup, the A6060 circuit board delivers DC power to the Ignition Module via Wire 14. If the engine cranks but won't start, one possible cause is loss of this power supply.

The DC power from the A6060 Circuit Board is delivered to a 4-tab terminal connector. From that connector, it is routed to the Ignition Module.

These components are all housed in the control panel.

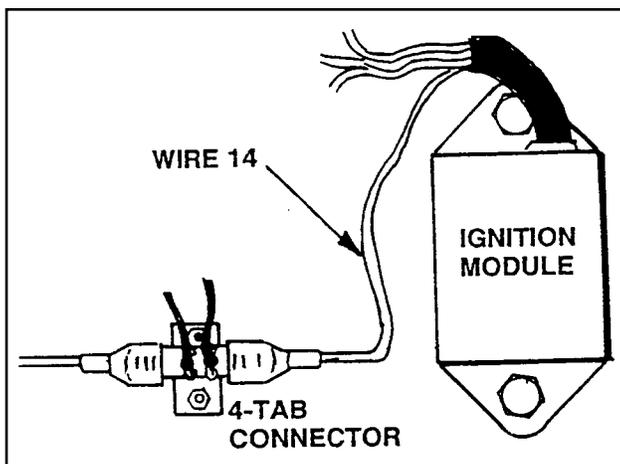


Figure 9. Ignition Module & 4-Tab Connector

TEST PROCEDURE:

In the control panel, inspect the Wire 14 connections at the 4-tab connector. Check Wire 14. Check the power supply as follows:

1. Set a VOM to read battery voltage.

2. Connect the VOM test leads across the 4-tab connector and frame ground.

3. Hold the engine Start-Stop switch at "START".

The meter should read battery voltage.

RESULTS:

1. If DC voltage is NOT indicated, go to Test 21.
2. If DC voltage is good, go on to Test 18.

TEST 18- CHECK IGNITION SENSOR

DISCUSSION:

Refer to Section 6.4, "ENGINE IGNITION SYSTEM".

TEST PROCEDURE:

See Section 6.4.

RESULTS:

1. Replace Sensor, if bad.
2. If Sensor checks good, go to Test 19.

TEST 19- CHECK IGNITION COIL

DISCUSSION:

See Section 6.4, "ENGINE IGNITION SYSTEM".

TEST PROCEDURE:

See Section 6.4.

RESULTS:

1. Replace Ignition Coil if bad.
2. If coil is good, go to Test 20.

TEST 20- TEST IGNITION MODULE

DISCUSSION:

See Section 6.4, "ENGINE IGNITION SYSTEM".

TEST PROCEDURE:

Refer to Section 6.4.

RESULTS:

Replace Ignition Module if bad.

TEST 21 - CHECK A6060 CIRCUIT BOARD OUTPUT TO WIRE 14

DISCUSSION:

If the engine cranks when the Start-Stop switch is set to "START", battery voltage must be available to the A6060 circuit board.

If the engine cranks but won't start, it is possible that a failure in the circuit board has occurred and DC power is not being delivered to the Wire 14 circuit.

This test will determine if circuit board action will deliver battery voltage to the necessary engine components.

PROCEDURE:

Set a VOM to read battery voltage. Connect the meter test leads across Pin J2-9 of the A6060 circuit board and Pin J2-6 of the circuit board connector (to which common ground Wire 0 connects). Crank the engine and the meter should read battery voltage.

RESULTS:

1. If DC voltage was NOT indicated in Test 17, but IS indicated now, repair, reconnect or replace Wire 14 between board and Ignition Module.
2. If no DC voltage in Test 3 but good voltage now, replace Wire 14 between board and fuel pump.
3. If there is no DC output from the circuit board to Wire 14, replace the A6060 circuit board.

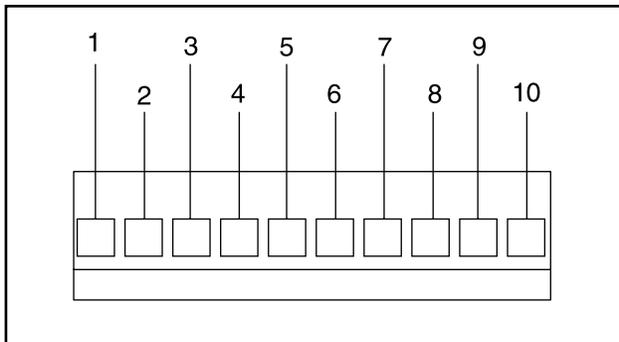


Figure 10. Receptacle J2

TEST 22-TEST AUTOMATIC CHOKE

DISCUSSION:

Refer to Section 3.5, "AUTOMATIC CHOKE".

TEST PROCEDURE:

See Section 3.5.

RESULTS:

1. Adjust or repair choke system as necessary.
2. If choke is good, go to Test 23.

TEST 23- CHECK CARBURETION

DISCUSSION:

If the engine won't start or if it starts hard and runs rough, one possible cause of the problem is carburetion.

PROCEDURE:

Before making a carburetion check, make sure the fuel tank has an ample supply of clean fresh gasoline (gasoline fuel systems) or gaseous fuel. The installer may have installed a gas or gasoline shutoff valve in the fuel supply system. Make sure all shutoff valves are open.

Make sure the automatic choke is working properly and that the choke closes completely.

If the engine will not start, remove the spark plug and inspect it. If the plug is WET, look for the following:

- Overchoking.
- Water in fuel.
- Excessively rich fuel mixture.
- Intake valve stuck open.

If the spark plug is DRY, look for the following:

- Carburetor gasket(s) leaking.
- Fuel line plugged or shutoff valve not opening.
- Intake valve stuck closed.
- Inoperative fuel pump.
- Clogged fuel filter.

RESULTS:

Adjust or repair carburetor or fuel system as necessary.

TEST 24- CHECK ENGINE

DISCUSSION:

An engine that will not start or one that starts hard and runs rough may be caused by a failure in the engine's mechanical system.

PROCEDURE:

The first step in checking for an engine problem is to perform a compression check. To check engine compression, proceed as follows:

1. Remove the spark plug.
2. Insert an automotive type compression gauge into the spark plug hole.
3. Crank the engine until there is no further in-crease in pressure. The highest reading obtained is the engine's compression pressure.

(continued)

Section 7.2

ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

ENGINE COMPRESSION PRESSURE **NOMINAL PRESSURE: 60 psi** **MINIMUM ALLOWABLE: 55 psi**

NOTE: Full compression pressure cannot be obtained at cranking speeds, due to the action of a compression release mechanism.

RESULTS:

If compression is poor, look for one or more of the following possible causes:

1. Loose cylinder head bolts.
2. Failed cylinder head gasket.
3. Burned valves or valve seals.
4. Insufficient valve clearance.
5. Warped cylinder head.
6. Warped valve stem.
7. Worn or broken piston ring(s).
8. Worn or damaged cylinder bore.
9. Broken connecting rod.

TEST 26- TEST OIL PRESSURE SWITCH

DISCUSSION:

See Section 6.5, "ENGINE SHUTDOWN FEATURES."

TEST PROCEDURE:

See Section 6.5.

If necessary, connect an external oil pressure gauge to the oil pressure switch port.

RESULTS:

1. Replace oil pressure switch if it is defective or repair Wire 85 circuit as necessary.
2. If oil pressure is actually low as indicated by the external gauge, see Section 5.1, "ENGINE OIL SYSTEM".
3. If oil pressure is good and oil pressure switch is good, go to Test 27.

TEST 27- TEST OIL TEMPERATURE SWITCH

DISCUSSION:

See Section 6.5, "ENGINE SHUTDOWN FEATURES."

TEST PROCEDURE:

See Section 6.5.

RESULTS:

NOTE: The generator will shutdown if the 12-pin connector is disconnected and the circuit breaker is turned on. In order to perform the running diagnostic tests, you must jump pin #10 to pin #11. This will enable the unit to continue to run with the circuit breaker turned to the "ON" position (See Figure 10 on page 7.2-17).

TEST 28 - DC LINK VOLTAGE TEST

1. Disconnect the 12-pin connector from the inverter. Disconnect the Red-Black-Blue-Green DC Link wires from the inverter.

Note: Cap the DC Link wires with a wire nut for safety.

2. On units with A6060 circuit board revision "D" or higher software, jump pin #10 to pin #11 on the 12-pin cable previously removed from the inverter. The 12 position cable should be connected to the 12-pin socket on the generator control panel. This will enable the generator to run with CB1 turned ON.
3. Turn CB1 to ON position. Start generator. The engine should run at approximately 3300 rpm.
4. Set VOM to DC. Measure DC Link voltage between the Red and Blue wires, place Red test lead to red wire and Black test lead to the Blue wire. DC voltage should be approximately 375 VDC. Measure DC link voltage between the Red wire and Black wire, place Red test lead to Red wire and Black test lead to Black wire, DC voltage should read +175 VDC. Measure DC link voltage between the Blue wire and the Black wire, place Red test lead to Blue wire and Black test lead to Black wire. DC voltage should read -175 VDC.

**TEST 29 - 12 POSITION HARNESS
CONTINUITY TEST**

- 1) Set VOM to measure Resistance.
2. Measure from pin location #1 on one end of the 12 position harness to pin location #1 on the opposite end of the harness. A reading of "Continuity" should be measured. Repeat procedure for each pin position on the 12-wire harness. If an open condition is detected, replace the defective harness as necessary.
3. If needed, check for continuity on the A6060 circuit board wire harness in the control panel. This connection is at location J1 on the circuit board. Follow the same procedure as steps 1 and 2 above.

TEST 30 - 12 POSITION HARNESS SIGNALS TEST

ASSUMPTION:

- Engine runs
- Inverter not connected

TEST PROCEDURE:

1. Disconnect the 12-wire cable from the inverter. Disconnect the Red-Black-Blue-Green DC Link wires from the inverter.

Note: Cap the DC Link wires with a wire nut for safety.

2. On units with A6060 circuit board revision "D" or higher software, jump pin #10 to pin #11 on the 12 position cable previously removed from the inverter. The 12 position cable should be connected to the 12 position socket on the generator control panel. This will enable the generator to run with CB1 turned ON.
3. Turn CB1 to ON position. Start generator. The engine should run at approximately 3300rpm.
4. Set a DVOM to DC volts. Measure from the free end of the 12 position harness according to the chart below. Connect the negative and positive test leads as indicated in the chart.

(Note: Fluke 87 true RMS meter used in test.)

5. Set a DVOM to AC volts. Measure the the free end of the 9-Wire harness according to the chart below. Connect the negative and positive test leads as indicated in the chart.

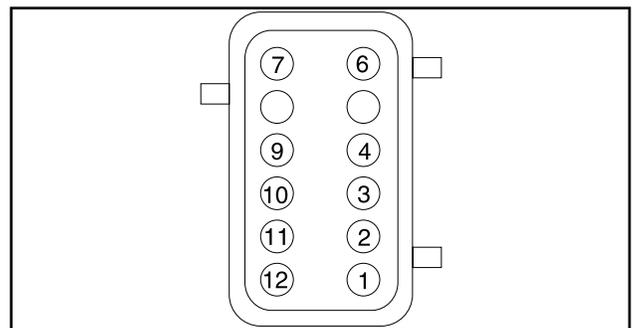


Figure 10 Free End of 12 Position Harness

Test With DVOM Set At DC Volts	Connect negative lead to:	Connect positive lead to:	Reading should be:
Inverter Signals Ground	Pin 9 (0 v)	Pin 2 (En/Com)	≤ 0.10 vdc
Inverter Signal	Pin 2 (En/Com)	Pin 1 (PWM1)	2.5 v ± 0.15 vdc
Inverter Signal	Pin 2 (En/Com)	Pin 3 (PWM2)	2.5 v ± 0.15 vdc
Temperature Voltage	Pin 9 (0 v)	Pin 10 (TEMP)	5.0 v ± 0.1 vdc
Inverter Fan Voltage	Pin 9 (0 v)	Pin 4 (Wire #14)	12 v ± 1.0 vdc
Shield Wire Test for Ground	Pin 12 (SHIELD)	Pin 4 (Wire #14)	12 v ± 1.0 vdc

Test With DVOM Set At AC Volts	Connect negative lead to:	Connect positive lead to:	Reading should be:
Inverter Signal	Pin 2 (En/Com)	Pin 1 (PWM1)	2.5 v ± 2.0 vac*
Inverter Signal	Pin 2 (En/Com)	Pin 3 (PWM2)	2.5 v ± 2.0 vac*

*** Tolerance is large because readings will vary,
depending on type of meter used.**

Section 7.2 ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

TEST 31 - STATIC TESTS ON INVERTER

ASSUMPTION:

- Inverter not connected to generator.
- Inverter has been disconnected for at least 5 minutes from running genset to allow capacitors to discharge.

TEST PROCEDURE:

1. Set a DVOM to **DIODE RANGE**. Measure the 12 position connector on the inverter according to the chart below. Connect the negative and positive test leads as indicated in the chart.
2. Set a DVOM to **RESISTANCE RANGE**. Measure the 12 position connector on the inverter according to the chart below. Connect the negative and positive test leads as indicated in the chart.

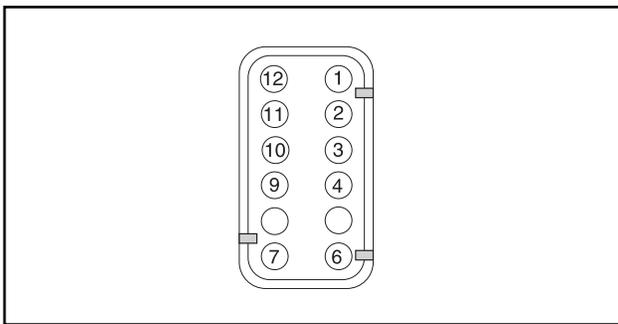


Figure 11. 12 Position Connector on Inverter

STATOR TESTS

TEST 32 - POWER SUPPLY WINDING TEST

1. Disconnect the 12 position cable from the inverter.
2. Start the unit with CB1 in the OFF position.
3. Set a VOM to measure AC. Measure voltage across Pin #6 and Pin #7. The power supply voltage should be approximately 25-30 VAC at approximately 2700 rpm.
4. Turn CB1 to the ON position.
5. Voltage across the floating power supply should be approximately 30 to 34VAC at approximately 3400rpm.
6. If results are lower, there is a possible stator problem. Proceed to Test 34.

TEST 33 - TIMING WINDING TEST

1. Disconnect the timing winding from receptacle J5 on the A6060 circuit board (orange and grey wires).
2. Disconnect the 12 position harness from the inverter.
3. Two jumper wires with alligator clips are required.
4. Attach a jumper from Wire #15 (located at the fuse holder) to Wire #14 (located at the four tab terminal block in the control panel). This will enable fuel and ignition functions.

1. Test With DVOM Set At Diode Range	Connect negative lead to:	Connect positive lead to:	Reading should be:
Signal Circuit	Pin 2 (En/Com)	Pin 1 (PWM1)	1.25 to 1.5 v
Signal Circuit	Pin 2 (En/Com)	Pin 3 (PWM2)	1.25 to 1.5 v

2. Test With DVOM Set At Resistance Range	Connect negative lead to:	Connect positive lead to:	Reading should be:
Temperature Circuit	Pin 9 (0 V)	Pin 10 (TEMP)	*10 kOhm @ 25°C ±500 Ohms
Sense Circuit	Pin 9 (0 V)	Pin 11 (SENSE)	20 kOhm ± 200 Ohm

***NTC thermistor; if inverter is hot, resistance may be several kOhm lower. If inverter is cold, resistance may be several kOhm higher**

3. Test With DVOM Set At AC Volts	Connect negative lead to:	Connect positive lead to:	Reading should be:
Fan Test	Pin 9 (0 V)	Pin 4 (Wire #14)	See Note

NOTE: Use a ballpoint pen or small screwdriver to spin the blades of the inverter-cooling fan. Momentarily, observe a reading of 10 - 30 mV.

ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

5. Momentarily jump Wire #15 (located at the fuse holder) to Wire #56 (located at the Starter Contactor). This will initiate cranking of the engine. The generator will start, but the throttle will need to be controlled manually. Hold the throttle at about a half load setting.
6. Set a VOM to measure AC. Measure the AC voltage at the timing winding connector (orange and grey wires). The voltage should be between 15 and 20 VAC.
7. If results are lower, there is a possible stator problem. Proceed to Test 34.

TEST 34 -STATOR RESISTANCE VALUES

Refer to Part 1, Section 1.4 and 1.5 for test procedures.

AC1 to AC2	0.414 to 0.465 ohms
SL1 to SL2.....	0.414 to 0.465 ohms
#55 to #66	0.095 to .108 ohms
#55 to #77	0.095 to 0.108 ohms
TIM1 to TIM2.....	0.102 to 0.116 ohms
PS1 to PS2.....	0.206 to 0.227 ohms

TEST 35 - BRIDGE RECTIFIER TEST

1. Disconnect the Red-Black-Blue-Green DC Link wires from either the connection in the control panel or at the inverter. Isolate the DC Link wires.
2. Turn CB1 to the OFF position.
3. Disconnect the 3-pin connector at J4 on the A6060 circuit board.

4. Instal paper clips in connector to use as a test point.
5. Set a VOM to the DIODE test range.
6. Attach the negative test lead of the VOM to the Red Wire and the positive test lead to the Blue Wire.
7. The voltage measured across the Bridge Rectifier should be approximately 1.000 VDC. Any voltage reading higher or lower indicates a defective diode assembly. Disassemble the Bridge Rectifier and test each diode individually.

**TEST 36 - AC POWER WINDING TEST
AC1/AC2/SL1/SL2**

1. Turn CB1 to the OFF position.
2. Set a VOM to measure AC Volts.
3. Connect one test lead to the bottom Grey wire (AC1) on CB1. Connect the other test lead to the Yellow wire (AC2) located on the Bridge Rectifier.
4. Start the generator.
5. The measured AC voltage reading should be approximately 187 VAC.
6. Connect one test lead to the bottom Orange Wire (SL1) on CB1. Connect the other test lead to the Brown wire (SL2) located on the Bridge Rectifier.
7. Start the generator.
8. The measured AC voltage reading should be approximately 187 VAC.
9. If a lower voltage is measured, proceed to Test 34.

Section 7.2
ENGINE DC CONTROL SYSTEM / AC TROUBLESHOOTING

PART 8 SPECIFICATIONS AND CHARTS

COMPUTER CONTROLLED VARIABLE SPEED RV GENERATORS

Series Impact 36 Plus

PAGE	TITLE
8-1	General Specifications
8-1	Nominal Resistances of Generator Windings
8-2	Electrical Schematic
8-3	Wiring Diagram
8-4 to 8-8	Engine Specifications
8-9	Engine Torque Specifications
8-10	Major Features and Dimensions

NOTES

TYPE	Impact 36 G	Impact 36 LP
MODEL	0940	0941
TYPE OF ROTOR	Permanent Magnet Type	Permanent Magnet Type
RATED WATTS	3600	3400
RATED VOLTS	115	115
PHASE	1-Phase	1-Phase
RATED MAXIMUM LOAD AMPERES	30.0	28.3
RATED FREQUENCY	60 Hz	60 Hz
OPERATING SPEED (See NOTE 1)	Variable	Variable
ENGINE MODEL	GV-220	GV-220
TYPE OF ENGINE	Vertical Shaft	Vertical Shaft
FUEL SYSTEM	Gasoline	LP Gas
COOLING SYSTEM	Air-Cooled	Air-Cooled
OIL SYSTEM	Pressure	Pressure
OIL PUMP	Trochoid Type	Trochoid Type
AIR CLEANER	Paper element w/foam pre-cleaner	Paper element w/foam pre-cleaner
STARTER	12 VDC electric	12 VDC electric
IGNITION SYSTEM	Solid State	Solid State
SPARK PLUG	Champion RC12YC (or equivalent)	Champion RC12YC (or equivalent)
SPARK PLUG GAP	0.030 inch (0.76mm)	0.030 inch (0.76mm)

NOTE 1: Engine speed will vary between approximately 2400-4000 rpm, depending on the load and load voltage.

NOMINAL RESISTANCES OF GENERATOR WINDINGS

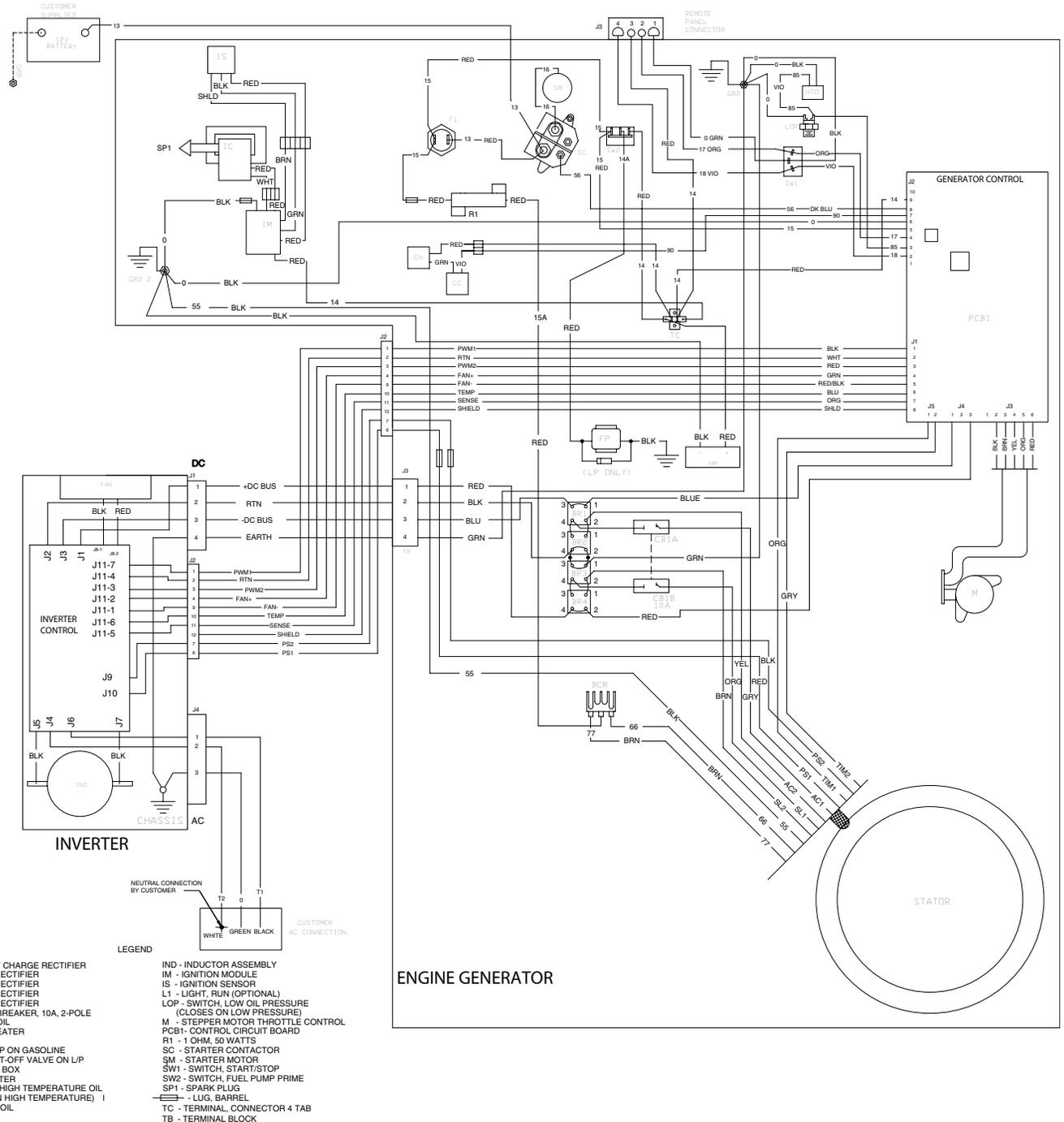
Stator Power Phase Windings	Stator Timing Winding
Lead AC10.414 to 0.465 ohm	Lead TIM1 (orange) to TIM2 (grey).....0.102 to 0.116 ohm
Lead AC20.414 to 0.465 ohm	
Lead SL10.414 to 0.465 ohm	Stator Battery Charge Windings
Lead SL20.414 to 0.465 ohm	Lead 55 to 770.095 to 0.108 ohm
Stator Power Phase Winding	Lead 55 to 660.095 to 0.108 ohm
Lead PS10.206 to 0.227 ohm	

ENGINE SPEEDS AND VOLTAGE SPECIFICATIONS

Listed below are normal running voltages, load voltages, engine speeds and frequency ranges.

LOAD %	VOLTAGE (VAC)	FREQUENCY (Hz)	ENGINE SPEED (rpm)
0	121-112	61-59	2800-2400
50	120-109	61-59	3500-3000
100	120-109	61-59	4000-3500

WIRING DIAGRAM (DRAWING NO. 0D4947-B)
2 OF 2



Part 8
SPECIFICATIONS & CHARTS

GENERAL SPECIFICATIONS

MODEL	GV-220
BORE	2.95 inches (75mm)
STROKE	1.93 inches (49mm)
DISPLACEMENT	216.5cc
OIL CAPACITY W/O FILTER CHANGE WITH FILTER CHANGE	21 ounces (620ml) 29.5 ounces (870 ml)

VALVE TRAIN

MODEL	GV-220
VALVE SEAT WIDTH: DESIGN WIDTH	0.034-0.044 inch (0.87-1.13mm)
VALVE SEAT ANGLE	45 degrees
VALVE MARGIN: DESIGN MARGIN	0.034-0.044 inch (0.87-1.13mm)
INTAKE VALVE STEM DIAMETER: DESIGN DIAMETER	0.274-0.275 inch (6.965-6.980mm)
EXHAUST VALVE STEM DIAMETER: DESIGN DIAMETER	0.273-0.274 inch (6.965-6.980mm)
TAPPET DIAMETER INTAKE AND EXHAUST: DESIGN DIAMETER	0.293-0.294 inch (7.457-7.475mm)
VALVE SPRINGS: FREE LENGTH FORCE REQUIRED TO COMPRESS SPRING TO 1.39 INCH (35.2mm)	2.074 inch (52.69mm) 19.8-21.8 pounds (9.0-9.9kg)
VALVE CLEARANCE: INTAKE EXHAUST	0.001-0.0022 inch (0.030-0.056mm) 0.0018-0.003 in. (0.07-0.046mm)
VALVE GUIDES: DESIGN DIAMETER	0.237-0.2364 inch (6.02-6.005mm)

CRANKSHAFT END PLAY

ALLOWABLE END PLAY	0.006-0.023 inch (0.14-0.60mm)
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CRANKCASE ASSEMBLY

MODEL	GV-220
CYLINDER BORE: DESIGN DIAMETER	2.953-2.954 inch (75.000-75.025mm)
VALVE TAPPET BORE: DESIGN DIAMETER	0.295-0.296 inch (7.494-7.520mm)
CRANKSHAFT SLEEVE BEARING: DESIGN DIAMETER *(WHERE APPLICABLE)	1.104-1.106 inch (28.044-28.099mm)
GOVERNOR ARM BORE: DESIGN DIAMETER	0.239-0.240 inch (6.07-6.10mm)
CAMSHAFT BEARING: DESIGN DIAMETER	1.024-1.025 inch (26.00-26.03mm)
GOVERNOR ARM DIAMETER: DESIGN DIAMETER:	0.235-0.237 inch (5.97-6.03mm)

****Later model small frame GN engines have no crankshaft sleeve bearing.***

CRANKCASE COVER ASSEMBLY

MODEL	GV-220
CRANKSHAFT BEARING BORE: DESIGN DIAMETER	1.104-1.105 inch (28.040-28.065mm)
CAMSHAFT BEARING BORE: DESIGN DIAMETER	1.299-1.300 inch (33.00-33.03mm)
GOVERNOR GEAR SHAFT DIAMETER	0.236-0.237 inch (6.004-6.012mm)
OIL PUMP INNER ROTOR SHAFT DIAMETER: DESIGN DIAMETER	0.353-0.354 inch (8.969-8.987mm)

Part 8
SPECIFICATIONS & CHARTS

CRANKSHAFT

MODEL	GV-220
CRANKPIN DIAMETER: DESIGN DIAMETER	1.180-1.181 inch (29.99-30.01mm)
CRANKSHAFT MAIN BEARING (FLYWHEEL END): DESIGN DIAMETER	1.102-1.103 inch (28.000-28.012mm)
CRANKSHAFT MAIN BEARING (PTO END): DESIGN DIAMETER	1.102-1.103 inch (28.000-28.012mm)

CONNECTING ROD ASSEMBLY

MODEL	GV-220
LARGE END INSIDE DIAMETER: DESIGN DIAMETER	1.183-1.184 inch (30.06-30.07mm)
SMALL END INSIDE DIAMETER: DESIGN DIAMETER	2.196-2.213 inch (55.8-56.2mm)
PISTON PIN LENGTH: DESIGN DIAMETER	1.102-1.103 inch (28.000-28.012mm)
PISTON PIN OUTSIDE DIAMETER: DESIGN DIAMETER	0.708-0.709 inch (17.989-18.000mm)

PISTON

MODEL	GV-220
PISTON MAJOR DIAMETER: DESIGN DIAMETER	2.753-2.754 inch (69.939-69.959mm)
PISTON MINOR DIAMETER: DESIGN DIAMETER	2.747-2.748 inch (69.789-69.809mm)

PISTON (CONTINUED)

MODEL	GV-220
WRIST PIN BORE DIAMETER: DESIGN DIAMETER	0.708-0.709 inch (18.000-18.011mm)
TOP RING GROOVE WIDTH: DESIGN WIDTH	0.059-0.061 inch (1.52-1.54mm)
SECOND RING GROOVE WIDTH: DESIGN WIDTH	0.059-0.061 inch (1.52-1.54mm)
OIL CONTROL RING GROOVE WIDTH: DESIGN WIDTH	0.118-0.119 inch (3.01-3.03mm)
TOP RING WIDTH: DESIGN WIDTH	0.057-0.059 inch (1.47-1.49mm)
TOP RING END GAP: * DESIGN END GAP	0.005-0.016 inch (0.15-0.40mm)
SECOND RING WIDTH: DESIGN WIDTH	0.057-0.059 inch (1.465-1.490mm)
SECOND RING END GAP: * DESIGN END GAP	0.006-0.016 inch (0.15-0.40mm)
OIL CONTROL RING WIDTH: DESIGN WIDTH	0.111-0.118 inch (2.825-3.003mm)
OIL CONTROL RING END GAP: * DESIGN END GAP	0.015-0.055 inch (0.38-1.40mm)

***NOTE 1: Measure end gap with ring pushed down in cylinder to depth of 2.75 inches**

Part 8
SPECIFICATIONS & CHARTS

CAMSHAFT ASSEMBLY

MODEL	GV-220
MAIN CAMSHAFT BEARING DIAMETER (FLYWHEEL END): DESIGN DIAMETER	1.022-1.023 inch (25.96-25.98mm)
MAIN CAMSHAFT BEARING DIAMETER (PTO END): DESIGN DIAMETER	1.297-1.298 inch (32.96-32.98mm)
CAM LIFT: DESIGN LIFT	0.210-0.212 inch (5.34-5.38mm)
BASE CIRCLE DIAMETER OF CAM: DESIGN DIAMETER	0.978-0.990 inch (24.85-25.15mm)
COMPRESSION RELEASE LIFT (MEASURED AT TAPPET): DESIGN LIFT	0.027-0.055 inch (0.70-1.40mm)

OIL PUMP

MODEL	GV-220
PUMP TIP CLEARANCE *: DESIGN CLEARANCE	0.0000-0.0010 inch (0.000-0.025mm)
INNER ROTOR BORE: DESIGN BORE	0.354-0.355 inch (9.000-9.019mm)
INNER ROTOR THICKNESS: DESIGN THICKNESS	0.312-0.315 inch (7.95-8.00mm)
OUTER ROTOR OUTSIDE DIAMETER: DESIGN DIAMETER	1.296-1.297 inch (32.92-32.95mm)
OUTER ROTOR THICKNESS: DESIGN THICKNESS	0.314-0.316 inch (8.000-8.025mm)

***NOTE 2: Measure pump tip clearance on shaft in crankcase cover.**

OIL PUMP (CONTINUED)

MODEL	GV-220
OIL PRESSURE RELIEF VALVE SPRING: Force required to compress spring to 1.035 inch (26.3mm)	0.85-0.95 pounds (0.39-0.43kg)

COMPRESSION PRESSURE

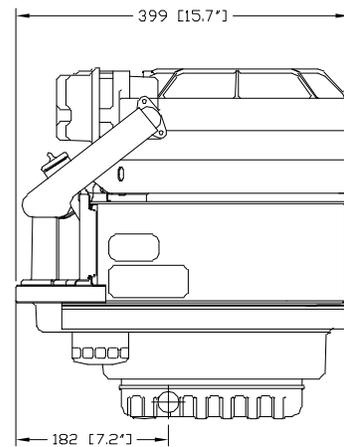
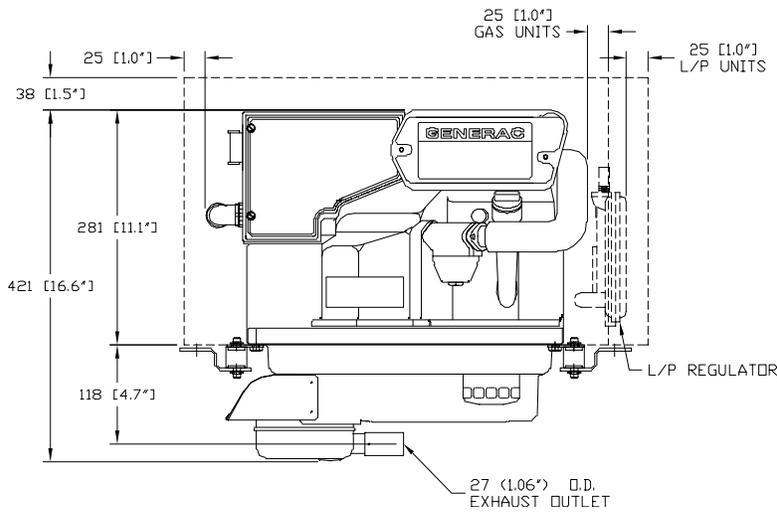
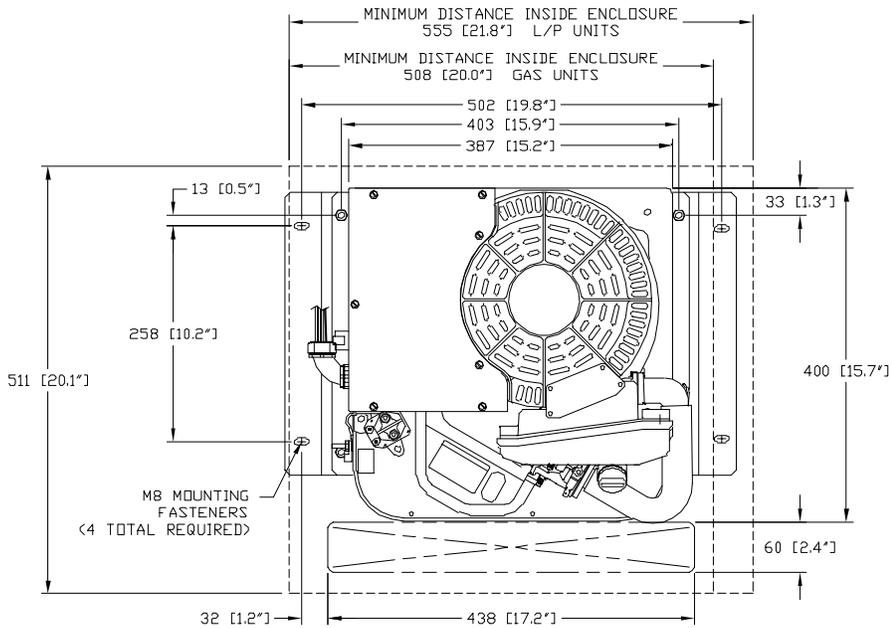
MODEL	GV-220
WHILE CRANKING (COLD ENGINE)	60 psi min.

TORQUE SPECIFICATIONS

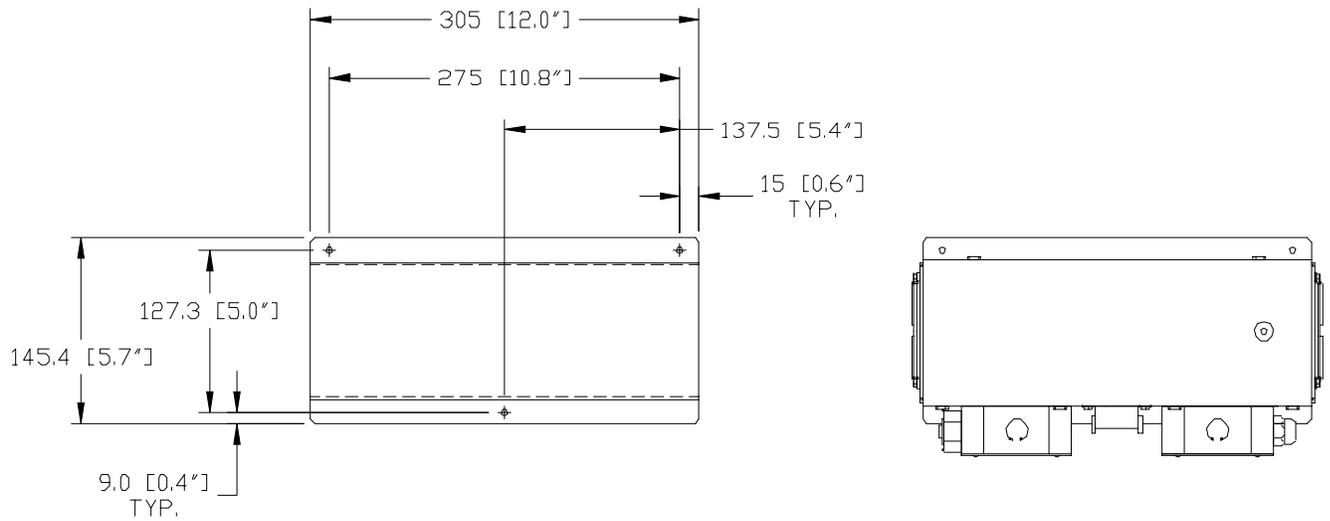
MODEL	GV-220
Rocker Cover Screws	4 ft-lbs (48 in-lbs)
Rocker Arm Jam Nut	14.5 ft-lbs (174 in-lbs)
Cylinder Head Bolts	22 ft-lbs (264 in-lbs)
Connecting Rod Bolts	10 ft-lbs (120 in-lbs)
Flywheel Nut	75 ft-lbs (900 in-lbs)
Crankcase Cover Bolts	18 ft-lbs (216 in-lbs)
Ignition Coil Bolts	5 ft-lbs (60 in-lbs)
Spark Plug	13 ft-lbs (156 in-lbs)
Rewind Starter Screws	5 ft-lbs (60 in-lbs)
Starter Motor Bolts	18 ft-lbs (216 in-lbs)
Intake Manifold Screws	4 ft-lbs (50 in-lbs)
Carburetor to Intake Manifold	3.3 ft-lbs (40 in-lbs)
Air Cleaner Box (to Carburetor)	4 ft-lbs (50 in-lbs)
Blower Housing Screws	7 ft-lbs (84 in-lbs)
Upper and Lower Shroud Screws	4 ft-lbs (48 in-lbs)
Governor Lever Clamp Bolt	5.8 ft-lbs (70 in-lbs)
Oil Filter Adapter Bolts	9 ft-lbs (108 in-lbs)
Low Oil Switch	9 ft-lbs (108 in-lbs)

Part 8
SPECIFICATIONS & CHARTS

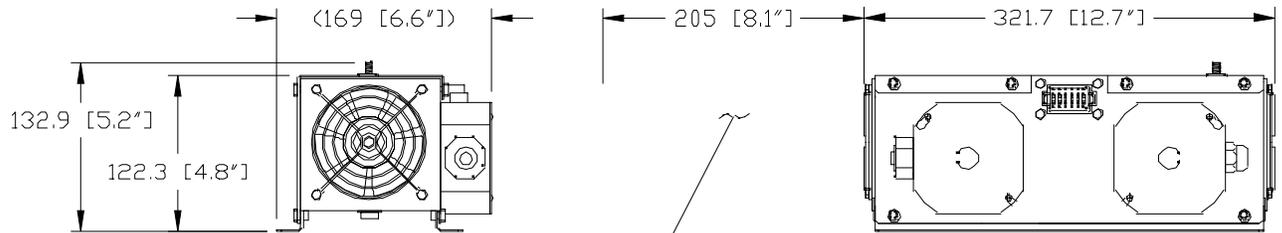
MAJOR FEATURES AND DIMENSIONS
GENERATOR



**MAJOR FEATURES AND DIMENSIONS
 INVERTER**



MOUNTING HOLE DETAIL



ALLOW APPROXIMATELY
 8" FOR AIRFLOW ON
 BOTH ENDS OF INVERTER

